

CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	C	CHANGED TO PILOTED BUSHINGS	9/1/2022	ZS	

COUPLING IS NOT SERVICABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123822	FLYWHEEL COUPLING ASSEMBLY	1
2	123008-E02	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 4
PUMP FLANGE	SAE B 2-BOLT
PUMP SHAFT	14T 12/24 "C"
HP RATING (@1800 RPM)	110

PROPRIETARY AND CONFIDENTIAL  
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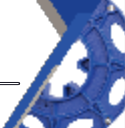

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL:  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2^\circ$   
TWO DECIMAL  $\pm .01$   
THREE DECIMAL  $\pm .005$   
FOUR DECIMAL  $\pm .0005$

SYMBOLS  
 $\square$  FLATNESS  
 $\bigcirc$  ROUNDNESS  
// PARALLELISM  
 $\varnothing$  DIAMETER  
"R" RADIUS  
 $\odot$  CONCENTRICITY  
 $\oplus$  TRUE POSITION  
 $\perp$  PERPENDICULARITY  
 $\nearrow$  CIRCULAR RUN OUT  
 $\swarrow$  TOTAL RUN OUT  
 $\sqcup$  COUNTERBORE  
 $\nabla$  COUNTERSINK  
 $\downarrow$  HOLE DEPTH  
 $\equiv$  SYMMETRIC

CLASS  
SAE 10  
DESCRIPTION  
10,4,14T12/24,B2,110

MAKE	WEIGHT	HEAT TREAT
X	38.3 LB	
BUY	VOLUME	FINISH
	CU.IN.	

	NAME	DATE
DRAWN	PJH	9/1/2022
PCM APPR.		
ENG APPR.	ZS	3/18/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		



TITLE:  
FLYWHEEL COUPLING ASSY  
W/PMP

DWG. NO.  
124889

REV  
C

DO NOT SCALE

SHEET 1 OF 4