



123008-DS2
 S.A.E HOUSING MOUNT 27/64 DRILL
 THRU 12 HOLES EQUALLY SPACED
 ON 16.88 B.C. 6" PUMP PILOT
 S.A.E "D" PUMP MOUNT.
 (2) HOLES 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.00 B.C. FOR PUMP MOUNT.
 HOLES OUT OF ROTATION 90°

123243-22
 12.374 O.D
 (8) .406 HOLES
 ON 11.625

123215-01
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.750 MAJOR

PUMP
 OR
 MOTOR

2.93 PUMP
 SHAFT

2.25

1.75

BACKSET
 2.125

FLYWHEEL
 SAE #10

HOUSING SAE #3

UP TO 150 H.P.

COUPLING ASS'Y #123216

QTY.	PART NUMBER	DESCRIPTION	QTY.
10	123008-DS2	PUMP MTG. PLATE	
9	124657-02	BACKER PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT GRAD 8	8
5	HX230	7/16-20-1-3/4 BOLT	8
4	123000-00	STEEL BUSHING	8
3	H62500	NEOPRENE INSERTS	8
2	123215-01	COUPLING HUB	1
1	123243-22	FLYWHEEL PLATE	1

SYMBOLS FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FIBER	DET. PART NUMBER DESCRIPTION QTY.		
	DO NOT SCALE DRAWING		TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE
	TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS 1/16 DECIMALS .005 ANGLES .001 UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		MATERIAL DATE HAVEMAN 1-8-98 DRAWN BY CHECKED BY SCALE FULL

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