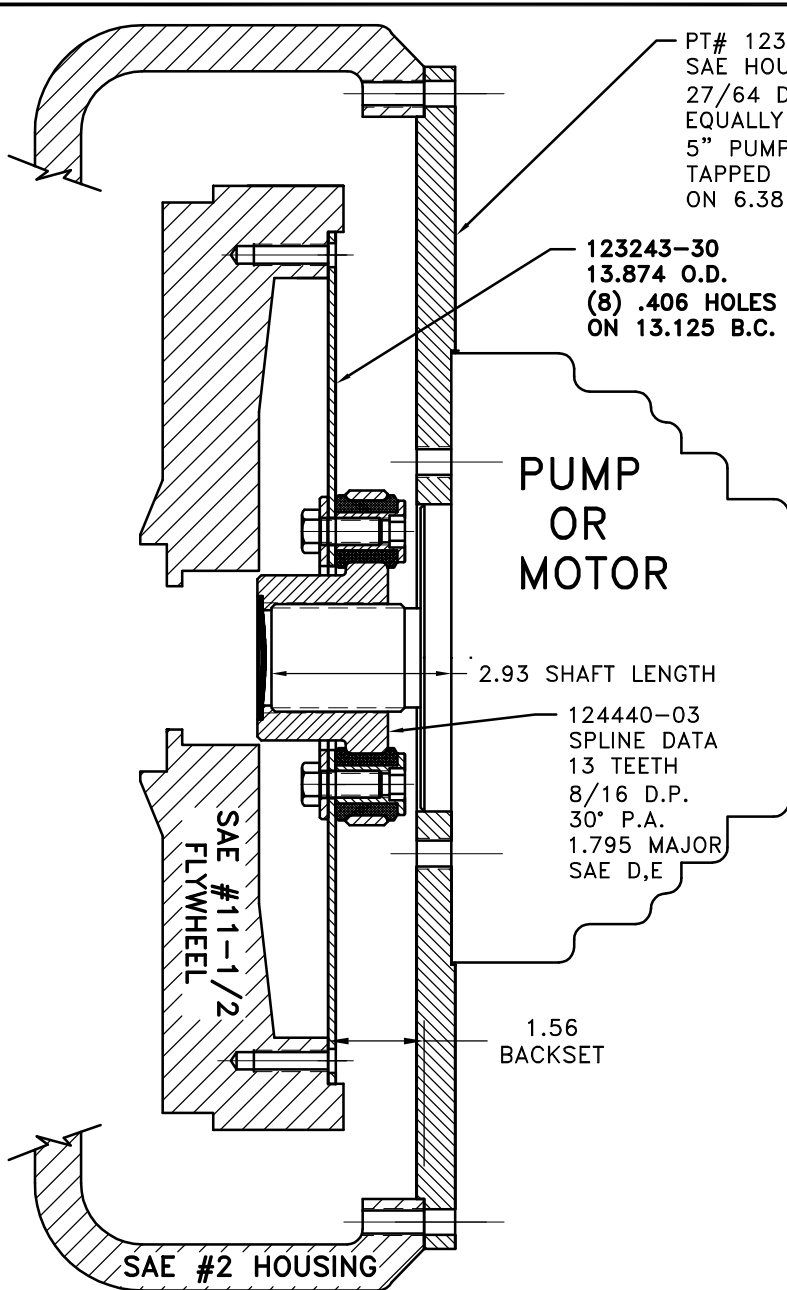
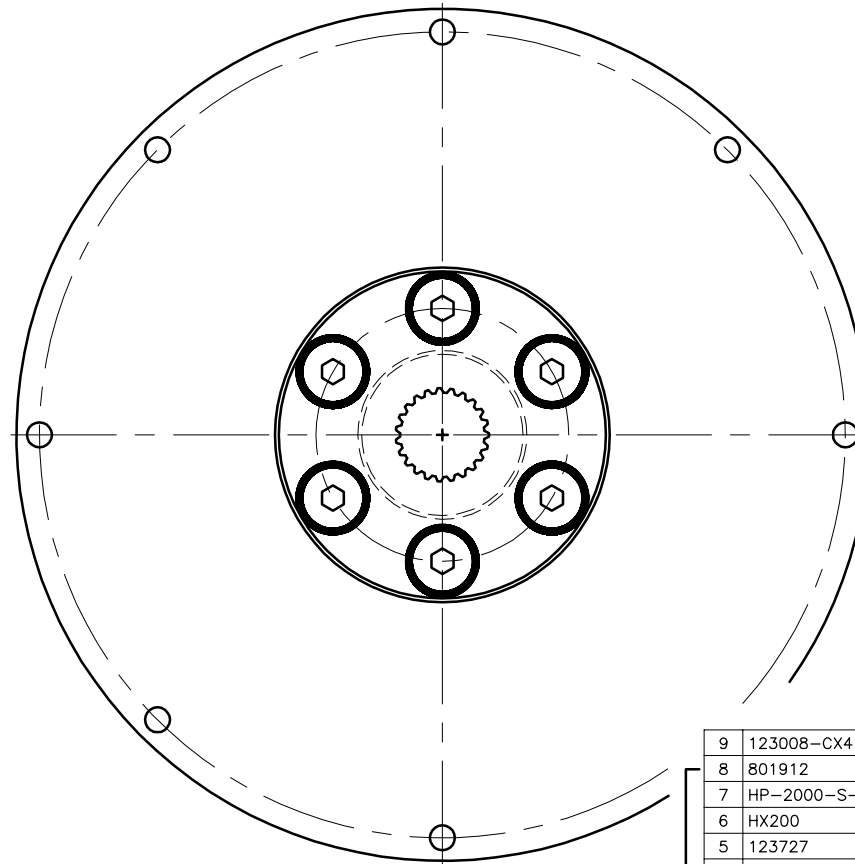




PT# 123008-CX4
 SAE HOUSING MOUNT
 27/64 DRILL THRU 12 HOLES
 EQUALLY SPACED ON 18.38 B.C.
 5" PUMP MOUNT. (4) 1/2-13
 TAPPED HOLES EQUALLY SPACED
 ON 6.38 B.C.

123243-30
 13.874 O.D.
 (8) .406 HOLES
 ON 13.125 B.C.

124440-03
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE D,E



UP TO 120 HP

COUPLING ASS'Y
 #123783

SYM.	DATE	CHANGE DESCRIPTION	DWN.
C	03/01	CHANGED PUMP MOUNT PLATE WAS BX4	RH

9	123008-CX4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 HHB	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124440-03	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	123243-30	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY	DATE 2-4-98 SCALE	DRAWING NO. 124918 SHEET OF REV.	

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