

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A1	04/07/2003	UPDATED DRAWING	ZS	RJH	HM

PT# 123008-EX2  
S.A.E. HOUSING MOUNT 27/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 15.00 B.C.  
5" PUMP PILOT S.A.E. "C" PUMP MOUNT.  
(2) 5/8-11 TAPPED HOLES EQUALLY  
SPACED ON 7.125 B.C.

124243-21  
9.499 O.D.  
(8) .343 HOLES  
ON 8.750 B.C.

PUMP OR

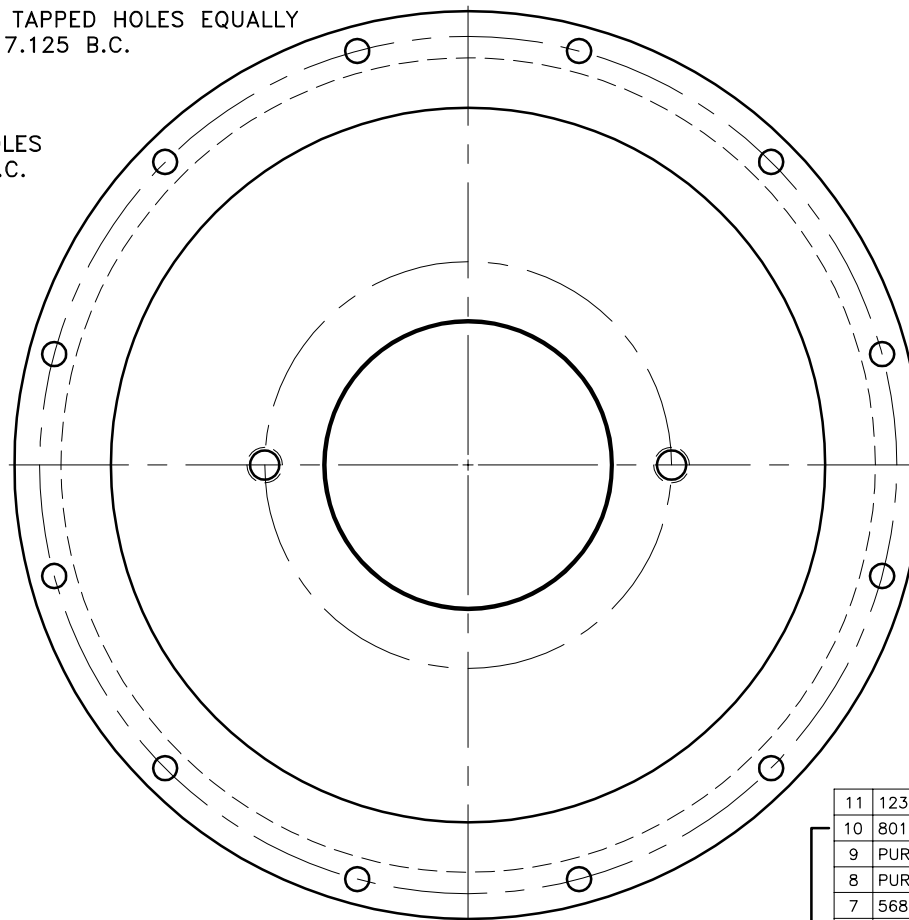
SEE BOX TO  
POSITION SHAFT  
NOT TO SCALE

1-1/4 SHAFT  
1/4 KEY

1.19  
BACKSET

SAE #4 HOUSING

SAE 7-1/2  
FLYWHEEL

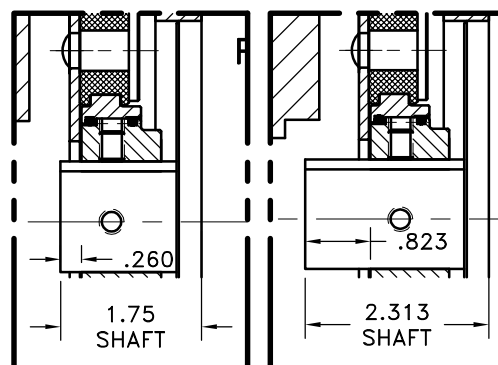


UP TO 50 HP

11	123008-EX2	PUMP MOUNT PLATE [4]	1
10	801912	GREASE	1
9	PURCHASE	5/16-18x3/8 SSSCP	1
8	PURCHASE	5/16-18x1/2 SSSCP	1
7	568-143	O-RING (124282-02)	1
6	568-142	O-RING (124838-15)	1
5	123206-01	STEEL RIVET	6
4	H52500	NEOPRENE INSERT	6
3	124838-15	EXTERNAL SPLINED ADAPTER	1
2	124282-02	INT SPL HUB [40-16/23\4.250]	1
1	124243-21	FLYWHEEL PLATE [7.5\4.251]	1

COUPLING ASS'Y  
#125100

NOTE: REMOVE HUB FROM  
ASS'Y, PRESET HUB ON  
SHAFT & RE- ASSEMBLE  
USING NUT & BOLT  
GRADE LOC-TITE ON SET  
SCREWS



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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY	DATE 6-15-98 SCALE	DRAWING NO. <b>125099</b> SHEET OF REV.	