

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
D	02/12/2002	CHANGED ASS'Y TO BOLTED	ZS	RJH	HM

PN 123008-DO2
SAE #3 HOUSING MOUNT
(12) 27/64 DRILL THRU
EQUALLY SPACED ON 16.88 B.C.
SAE "B" PUMP MOUNT 4" DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.

123243-37
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

2.320 SHAFT LENGTH

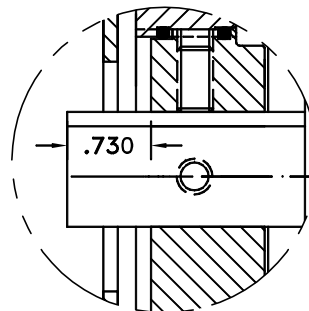
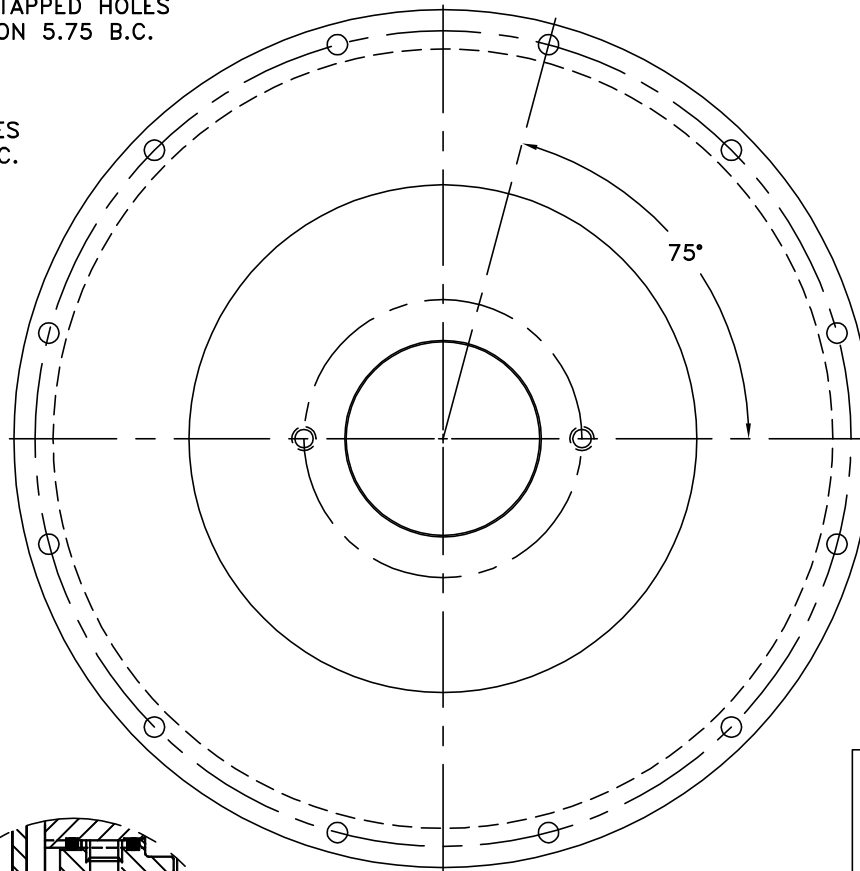
7/8" SHAFT
3/16" KEY

1.405

1.56
BACKSET

SAE #11-1/2
FLYWHEEL

SAE #3 HOUSING



NOTE: REMOVE HUB FORM
ASS'Y, PRESET HUB ON
SHAFT & REASSEMBLE
USING NUT & BOLT GARDE
LOC-TITE ON SET SCREWS.

COULING ASS'Y #125181

UP TO 110 HP

12	123008-DO2	PUMP MOUNT PLATE	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 5/8" SSSCP	1
9	PURCHASE	5/16-18 x 1/2" SSSCP	1
8	568-143	O-RING (124473)	1
7	568-142	O-RING (124838-09)	1
6	HX200	7/16-20 x 1" HHB	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124838-09	EXTERNAL SPLINED HUB	1
2	124473	INTERNAL SPLINED HUB	1
1	123243-37	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 10-15-97 SCALE	DRAWING NO. 125180 SHEET OF REV.	

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