

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	01/04/2002	CHANGED HUBBARD PLUG TO HP-1125-S-32	ZS		

123008-DO4
S.A.E. HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
4" PUMP MOUNT S.A.E "B" PUMP MOUNT.
(4) HOLES 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.00 B.C.

123243-37
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

123214-08
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

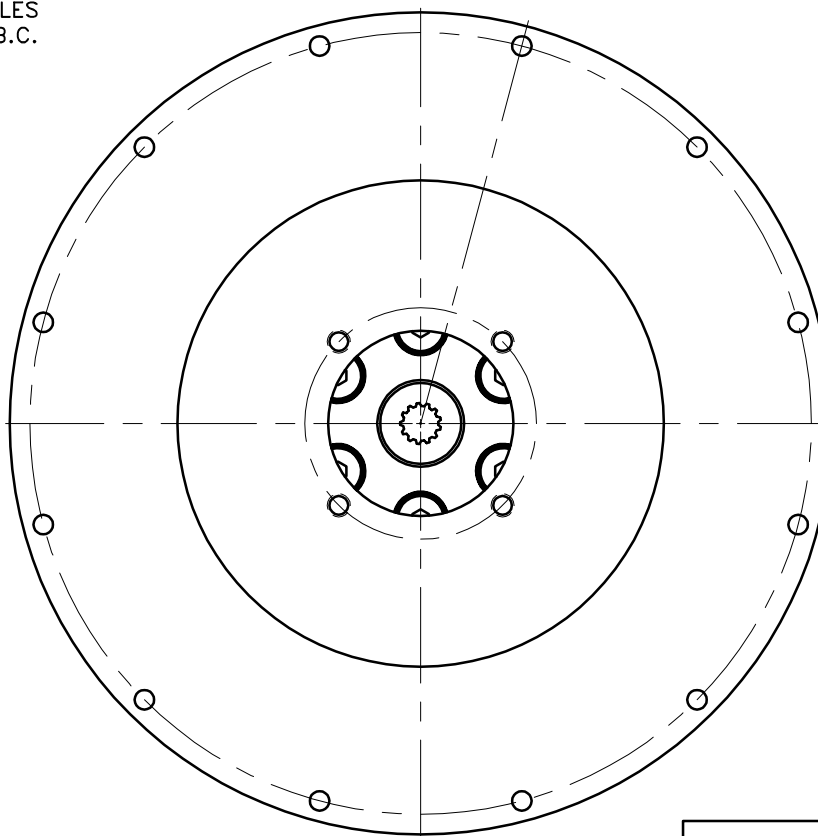
PUMP
OR
MOTOR

1.65 PUMP SHAFT

SAE #1-1/2
FLYWHEEL

1.56
BACKSET

SAE #3 HOUSING



COUPLING ASS'Y #125505

UP TO 110 HP

8	123008-DO4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-08	COUPLING HUB	1
1	123243-37	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y W/PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 9-17-98 SCALE	DRAWING NO. 125207 SHEET OF REV.	

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