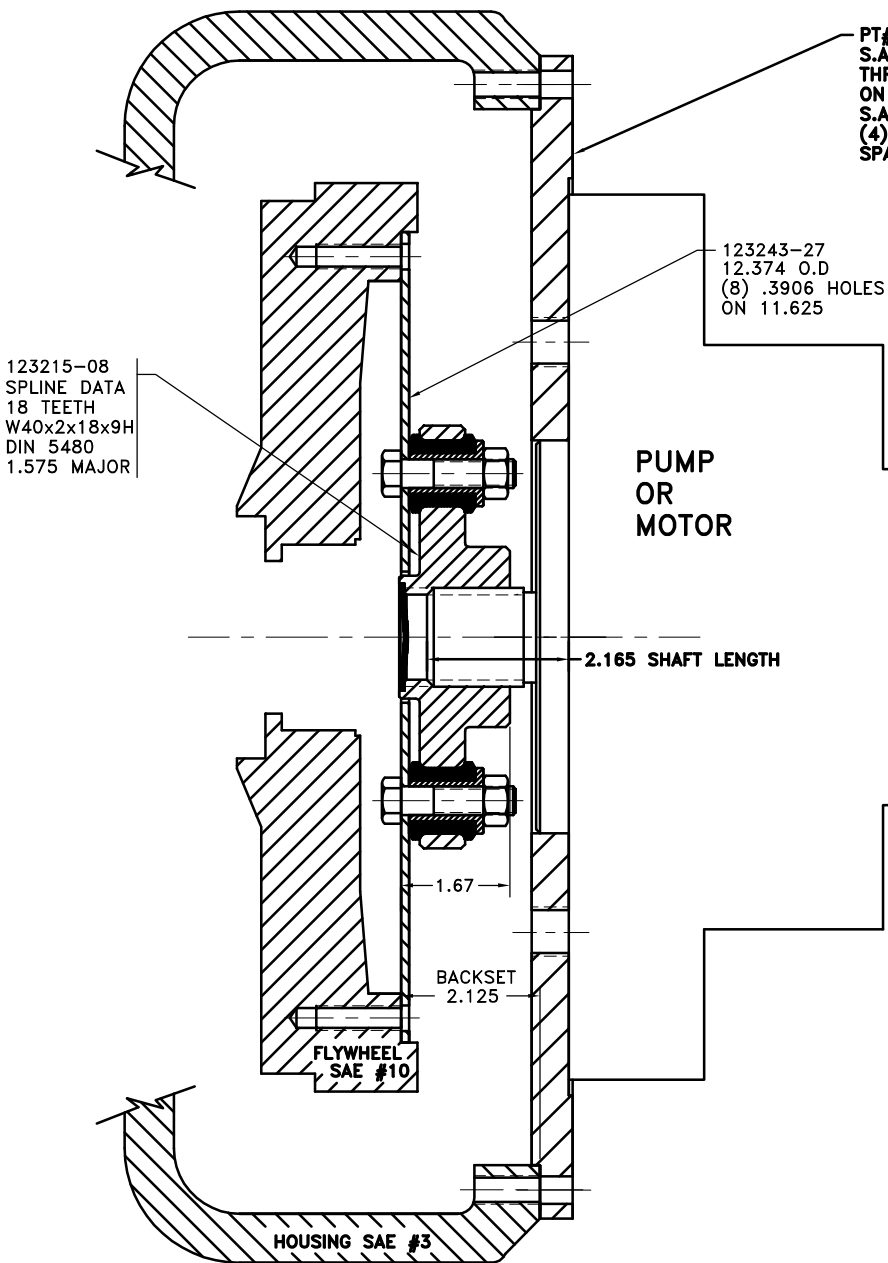
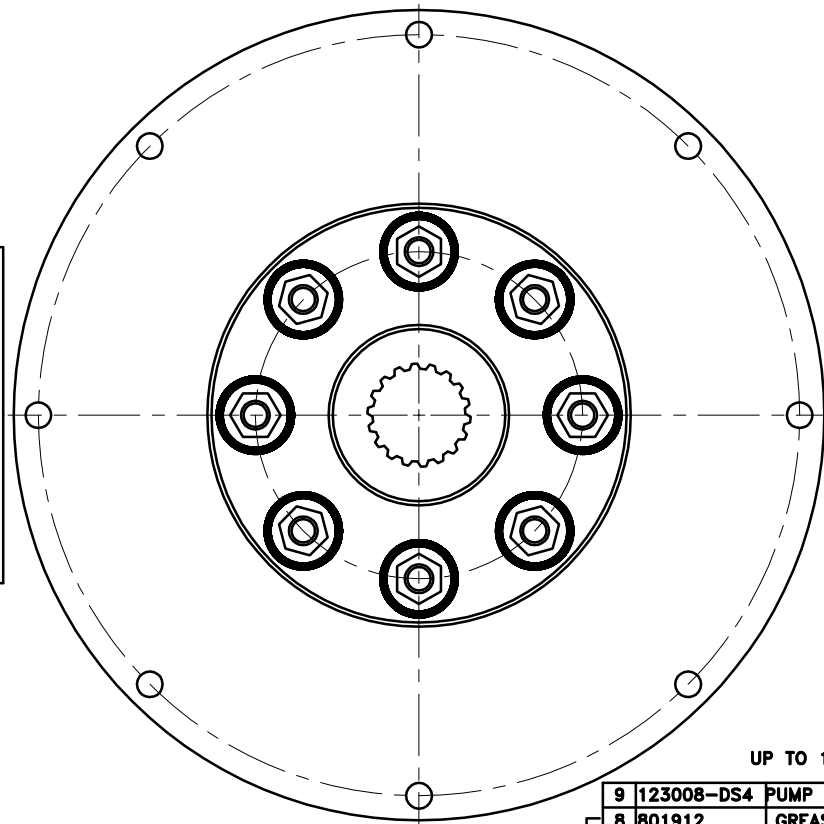


REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	BY
000017	A	1/98	CHANGED 1230008-DS4 TO 123008-DS4	RH



PT# 123008-DS4
S.A.E HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 16.88 B.C. 6" PUMP PILOT
S.A.E. "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9" B.C. FOR PUMP MOUNT.



COUPLING ASS'Y #123430

UP TO 150 HP

9	123008-DS4	PUMP MTG. PLATE	1
8	801912	GREASE	1
7	HP-1625-S-62	HUBBARD PLUG	1
6	N250	7/16-20 GRADE 8 NUT	8
5	HX230	7/16-20-1-3/4 BOLT	8
4	123000-00	STEEL BUSHING	8
3	H62500	NEOPRENE INSERTS	8
2	123215-08	COUPLING HUB	1
1	123243-27	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM PERPENDICULARITY CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FIBER	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTION 1/32 DECIMAL .001 .002 .005 .010 .020 .030 .050 .075 .125 .200 .300 .500 .750 1.000 1.500 2.000 3.000 4.000 5.000 6.000 8.000 10.000 12.000 15.000 20.000 25.000 30.000 40.000 50.000 60.000 70.000 80.000 90.000 100.000		HAYES MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN11-11-98	DATE 11-11-98	DRAWING NO. 125252	SHEET 1 OF 1

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE IMPROVED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.