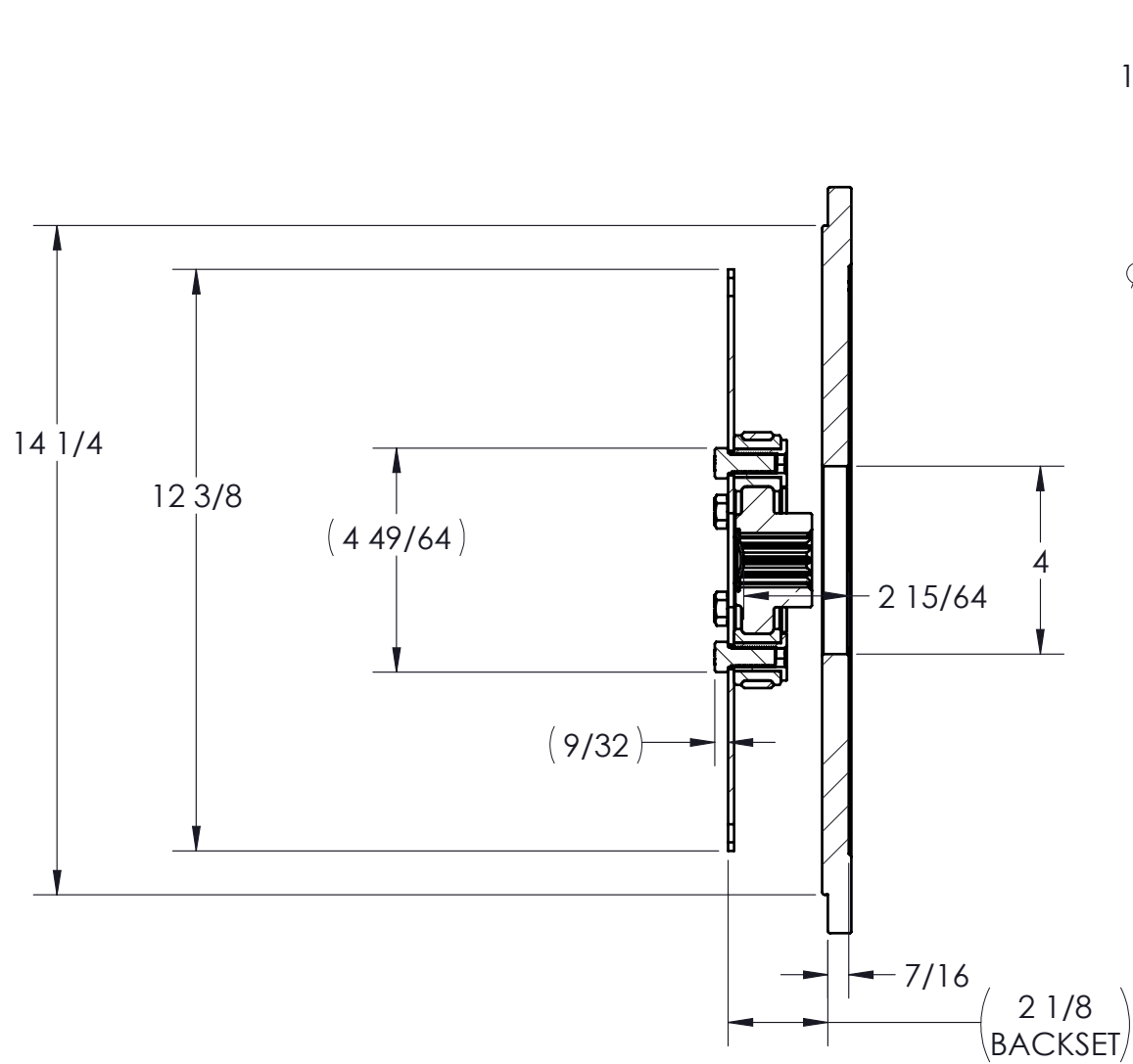
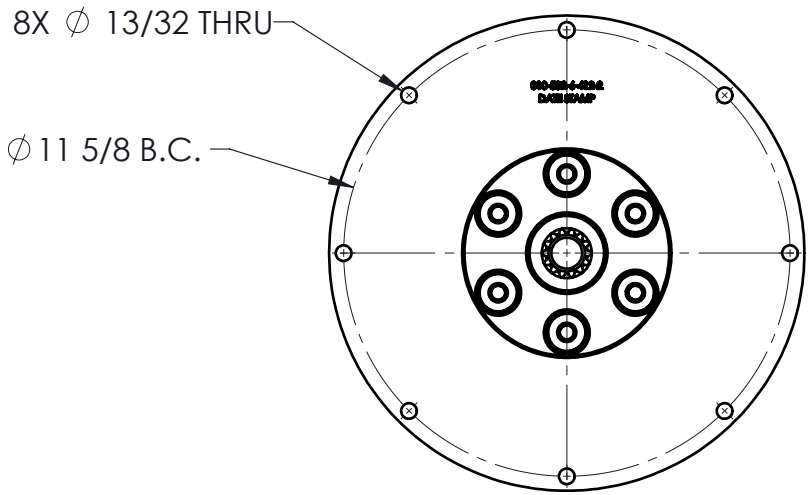
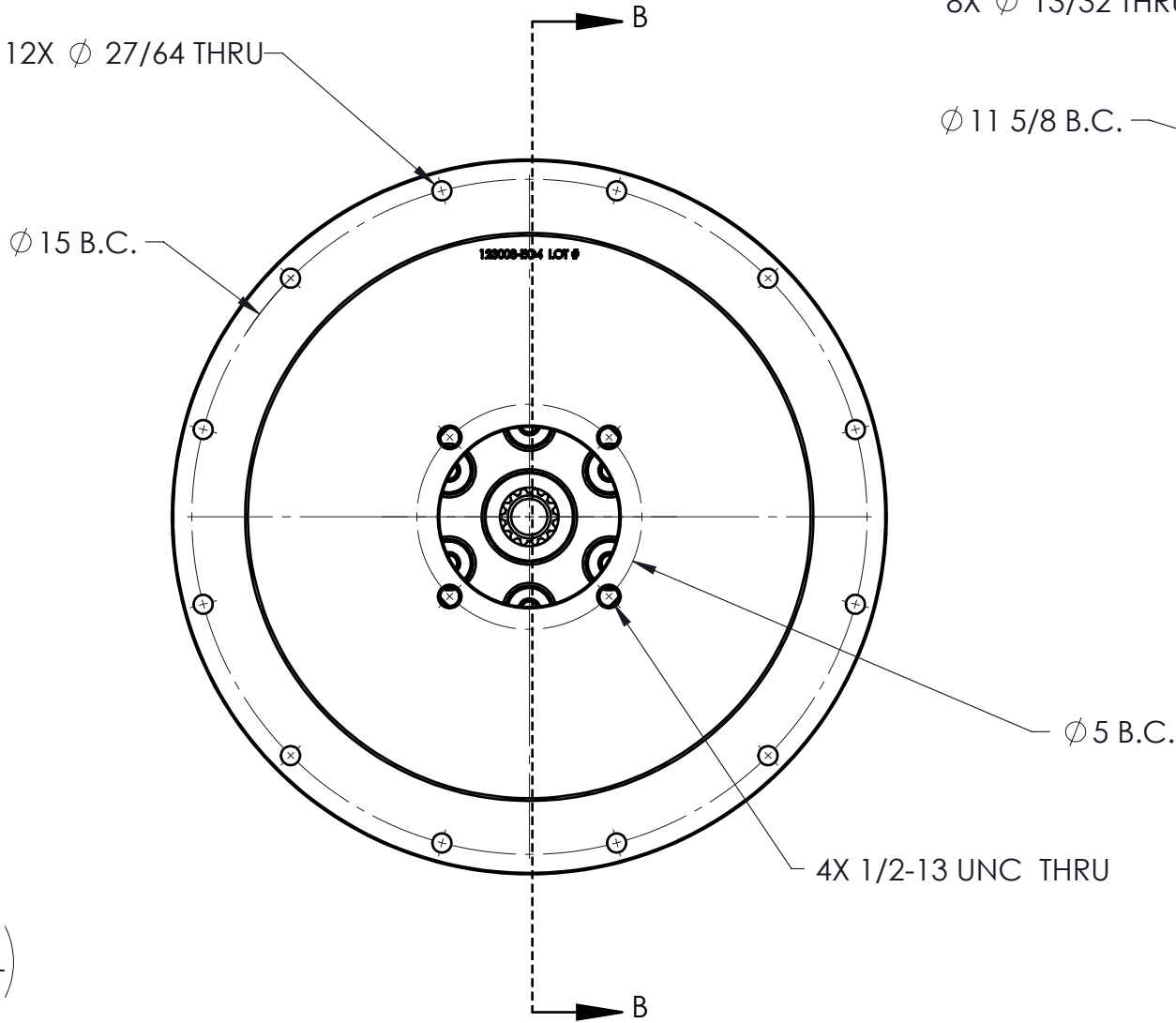


CUSTOMER DRAWING

| REVISIONS | | | | | |
|-----------|------|-----------------------------|-----------|-------|-------|
| ZONE | REV. | DESCRIPTION | DATE | APR 1 | APR 2 |
| | B | UPDATED TO PILOTED BUSHINGS | 12/6/2022 | ZS | |



SECTION B-B
SCALE 1 : 4




COUPLING FRONT VIEW

COUPLING IS NOT SERVICABLE

| PUMP DRIVE SPECS | |
|-----------------------|---------------|
| FLYWHEEL | SAE 10 |
| HOUSING | SAE 4 |
| PUMP FLANGE | SAE B 4-BOLT |
| PUMP SHAFT | 14T 12/24 "C" |
| HP RATING (@1800 RPM) | 110 |

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|----------------------------|------|
| 1 | 123008-EO4 | PUMP MOUNT PLATE | 1 |
| 2 | 123822 | FLYWHEEL COUPLING ASSEMBLY | 1 |

| | | |
|-------------|------|-----------|
| | NAME | DATE |
| DRAWN | VHA | 5/31/2022 |
| PCM APPR. | | |
| ENG APPR. | ZS | 12/6/2022 |
| SHIP. APPR. | | |
| QA APPR. | JM | 12/6/2022 |
| MATERIAL | | |



TITLE: PUMP DRIVE KIT

DWG. NO. 125310

REV B

DO NOT SCALE SHEET 1 OF 4

| | | | |
|--|-------------------|---|--|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/32 ANGULAR: MACH ±1/2° TWO DECIMAL ±.01 THREE DECIMAL ±.005 FOUR DECIMAL ±.0005 | | SYMBOLS □ FLATNESS ○ ROUNDNESS // PARALLELISM ∅ DIAMETER "R" RADIUS ⊙ CONCENTRICITY ⊕ TRUE POSITION ⊥ PERPENDICULARITY ↗ CIRCULAR RUN OUT ⌋ COUNTERBORE ∇ COUNTERSINK ▽ HOLE DEPTH ≡ SYMMETRIC | |
| CLASS SAE 10 | | | |
| DESCRIPTION 10,4,14T12/24,B4,110 | | | |
| MAKE X | WEIGHT 38.1 LB | HEAT TREAT | |
| BUY | VOLUME CU.IN. | FINISH | |

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