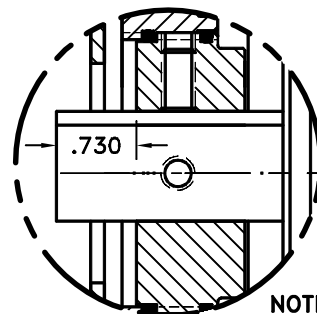
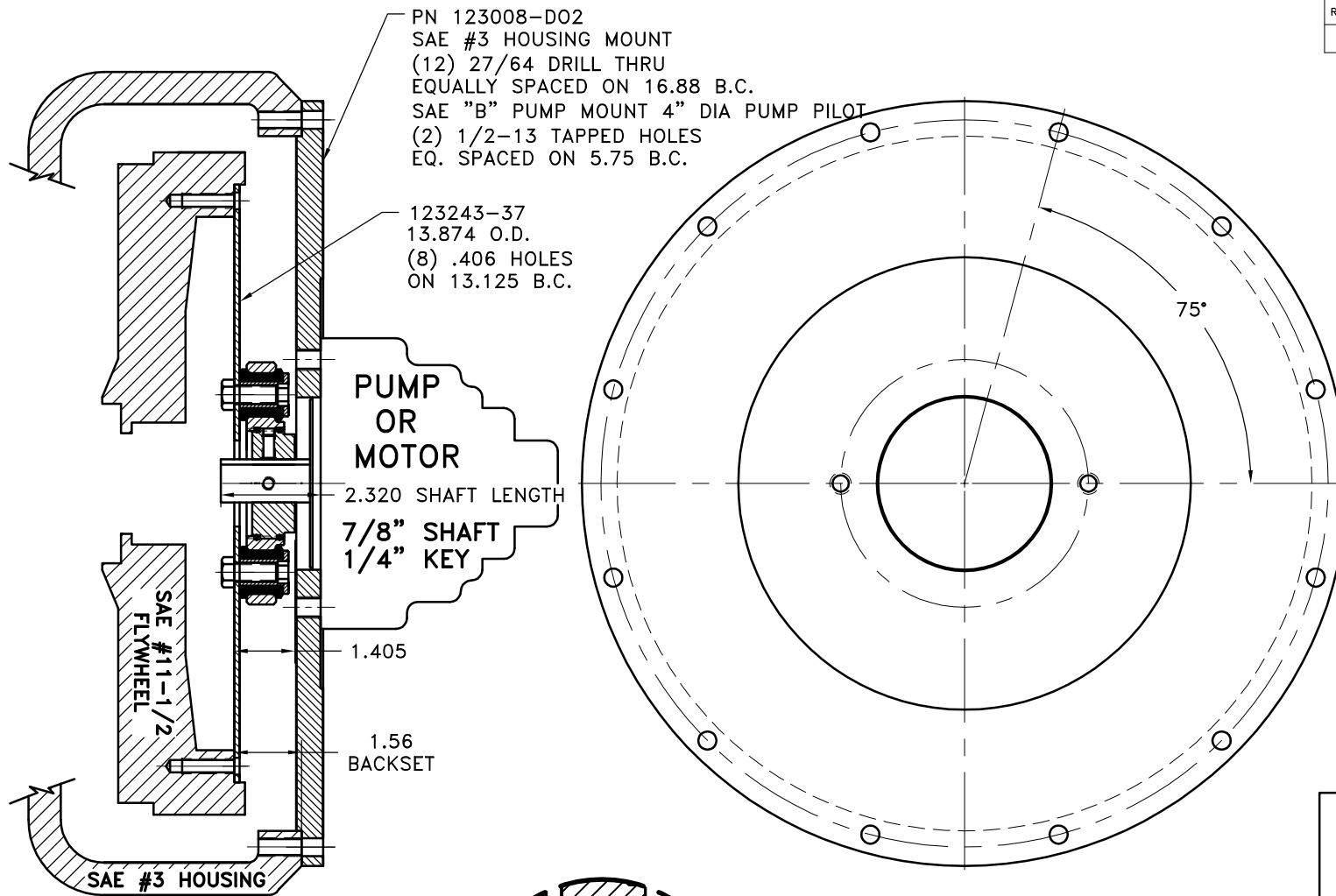


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	02/12/2002	CHANGED TO BOLTED ASS'Y	ZS	RJH	HM



NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AND REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS

COUPLING ASS'Y #125392

UP TO 110 HP

12	123008-D02	PUMP MOUNT PLATE	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 5/8" SSSCP	1
9	PURCHASE	5/16-18 x 1/2" SSSCP	1
8	568-143	O-RING (124473)	1
7	568-142	O-RING (124838-41)	1
6	HX200	7/16-20 x 1" HHB	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124838-41	EXTERNAL SPLINED HUB	1
2	124473	INTERNAL SPLINED HUB	1
1	123243-37	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 3-25-99 SCALE	DRAWING NO. 125391 SHEET OF REV.

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