

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B1	04/16/2007	CHANED LOOK OF HUB	ZS	RJH	HM

123008-D04

S.A.E. HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
4" PUMP MOUNT S.A.E "B" PUMP MOUNT.
(4) HOLES 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.00 B.C.

123243-18

12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123044-13

SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

PUMP
OR
MOTOR

1.65 PUMP SHAFT

2.125
BACKSET

SAE #3 HOUSING

UP TO 110 HP

COUPLING ASS'Y #124045

8	123008-D04	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	GREASE PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123044-13	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS \ STRAIGHTNESS < ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ↗ CIRCULAR RUN OUT ↘ TOTAL RUN OUT ⦶ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	DRAWN BY SIETING DATE 04-01-99 CHECKED BY RJH SCALE DRAWING NO. 125398 SHEET OF REV.

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