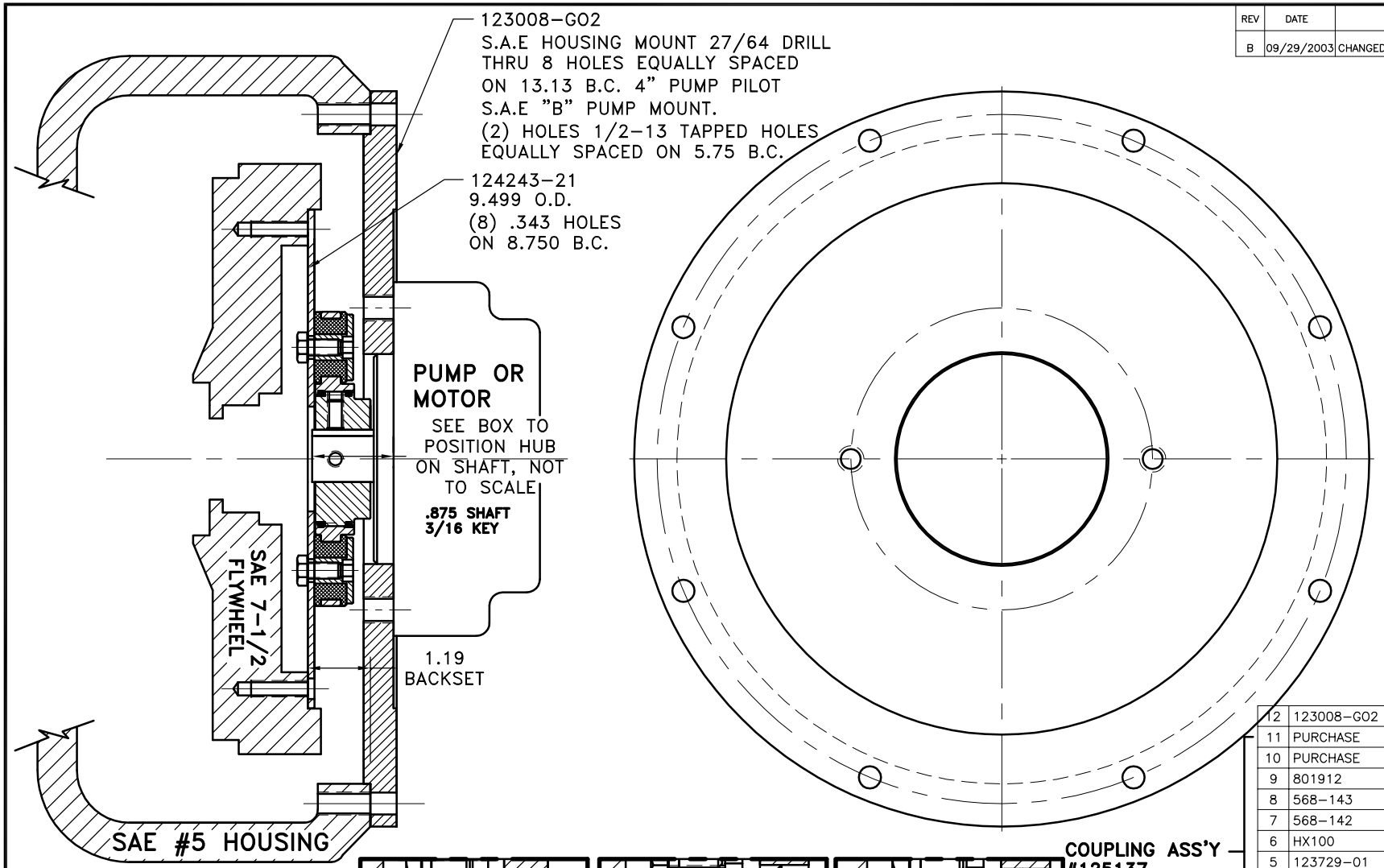
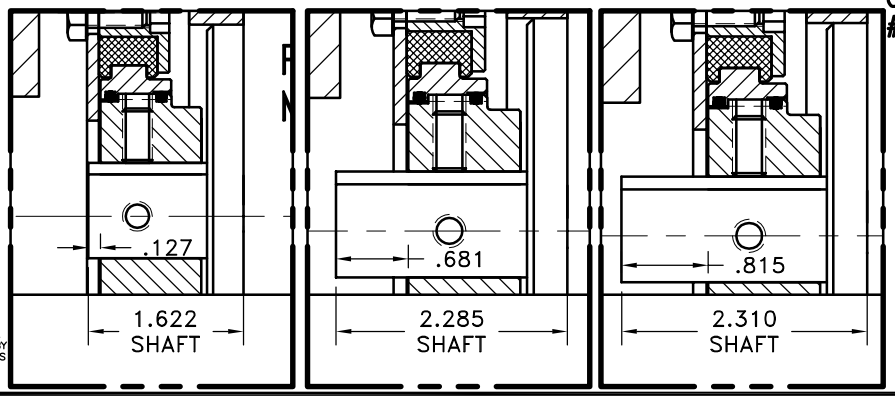
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	09/29/2003	CHANGED TO BOLTED	ZS	RJH	HM





COUPLING ASS'Y #125137

12	123008-G02	PUMP MOUNT PLATE	1
11	PURCHASE	5/16-18x5/8 SSSCP	1
10	PURCHASE	5/16-18x1/2 SSSCP	1
9	801912	GREASE	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124838-09)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124838-09	EXTERNAL SPLINED ADAPTER	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124243-21	FLYWHEEL PLATE	1

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & RE- ASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS

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SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, SQUARENESS, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

HAYES MANUFACTURING INC. ®

TITLE: FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE

MATERIAL

DRAWN BY	DATE	DRAWING NO.
MAYCROFT	6-24-99	125472
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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