

PT# 123008-AS4
S.A.E HOUSING MOUNT
27/64 DRILL THUR 12 HOLES
EQUALLY SPACED ON 20.88 B.C.
SAE "D" PUMP MOUNT. 6.00" PUMP PILOT
(4) 3/4-10 TAPPED HOLE EQUALLY
SPACED ON 9.00 B.C.

123243-38
18.374 O.D.
(8) .5156 HOLES
ON 17.250 B.C.

PUMP
OR
MOTOR

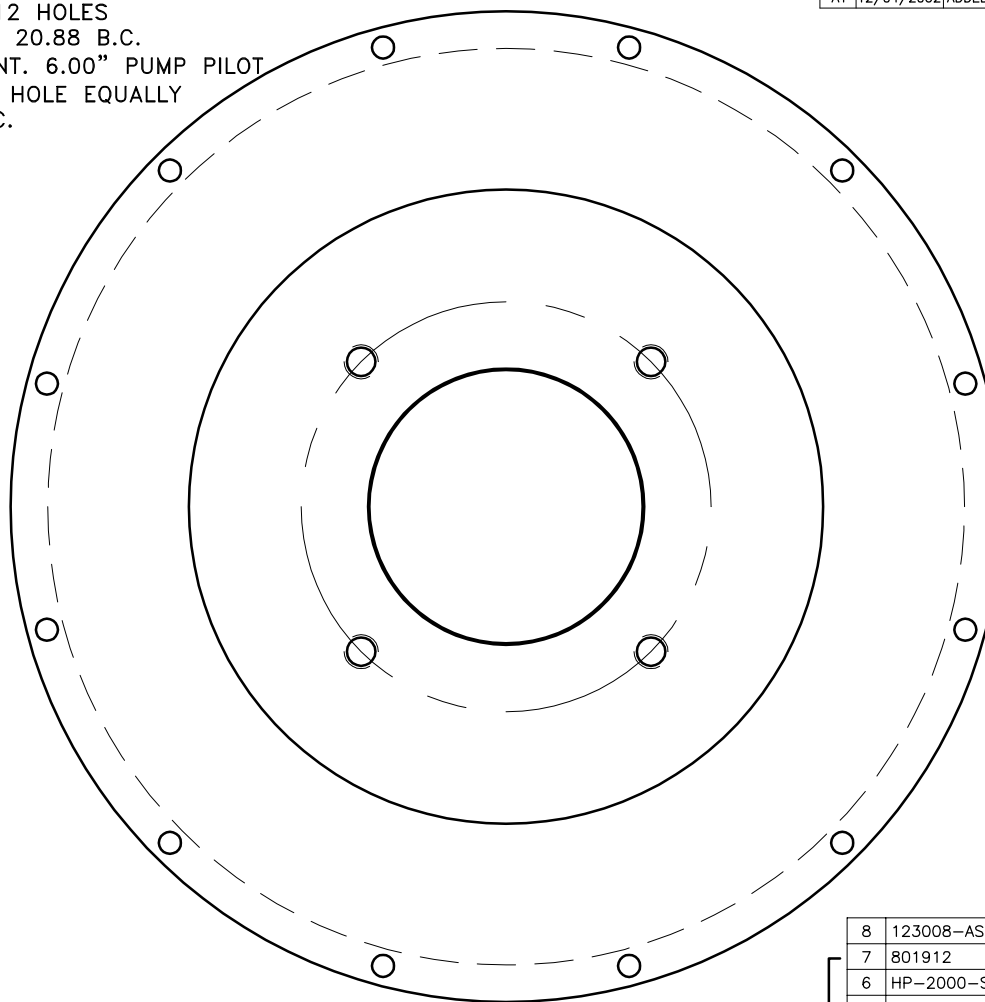
2.93 SHAFT LENGTH

123196-23
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1.750 MAJOR
SAE "D,E"

1.046
1-3/4
1.00
BACKSET

SAE #14 FLYWHEEL

SAE #1 HOUSING



UP TO 250 HP

COUPLING ASS'Y
#124270

8	123008-AS4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-2000-S-62	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERT	10
2	123196-23	COUPLING HUB	1
1	123243-38	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/31 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 7-22-89	DRAWING NO. 125492 SHEET OF REV.	

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