

PT# 123008-GN2
 S.A.E HOUSING MOUNT 27/64 DRILL
 THRU 8 HOLES EQUALLY SPACED
 ON 13.13 B.C. 3.25 PUMP PILOT
 S.A.E "A" PUMP MOUNT.
 (2) 3/8-16 TAPPED HOLES EQUALLY
 SPACED ON 4.18 B.C.

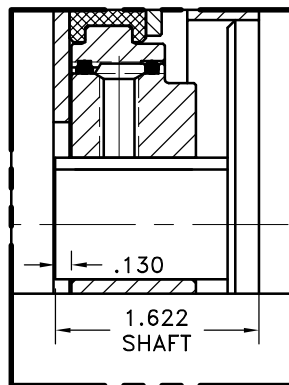
124243-21
 9.499 O.D.
 (8) .343 HOLES
 ON 8.750 B.C.

**PUMP
 OR
 MOTOR**
 SEE BOX TO
 POSITION HUB
 ON SHAFT, NOT
 TO SCALE
 7/8" SHAFT
 3/16" KEY

1.19
 BACKSET

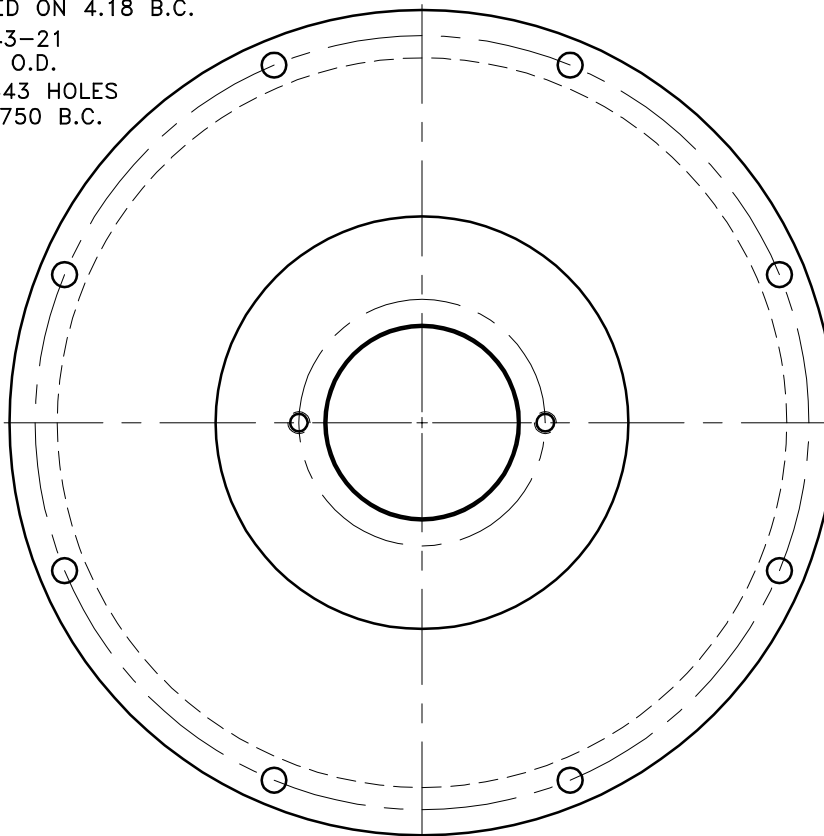
SAE #5 HOUSING

**NOTE: REMOVE HUB FROM
 ASS'Y, PRESET HUB ON
 SHAFT & RE- ASSEMBLE
 USING NUT & BOLT
 GRADE LOC-TITE ON SET
 SCREWS**



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REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	09/29/2003	CHANGED TO BOLTED INSERTS.	ZS	RJH	HM



COUPLING ASS'Y #125137

12	123008-GN2	PUMP MOUNT PLATE [5]	1
11	PURCHASE	5/16-18 x 5/8" SSSCP	1
10	PURCHASE	5/16-18 x 1/2" SSSCP	1
9	801912	GREASE	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124838-09)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124838-09	EXT. SPL. HUB [40 16/32\7/8_3/16]	1
2	124282-02	INT SPL. HUB [40 16/32\4.250]	1
1	124243-21	FLYWHEEL PLATE [7.5\4.250]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 06-29-03 SCALE	DRAWING NO. 125559 SHEET OF REV.