

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A1	04/07/2003	ADDED SHAFT AND KEY SIZE.	ZS	HM	RJH

PT# 123008-DS4
S.A.E HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
6" PUMP PILOT S.A.E. "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9" B.C.

123243-31
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

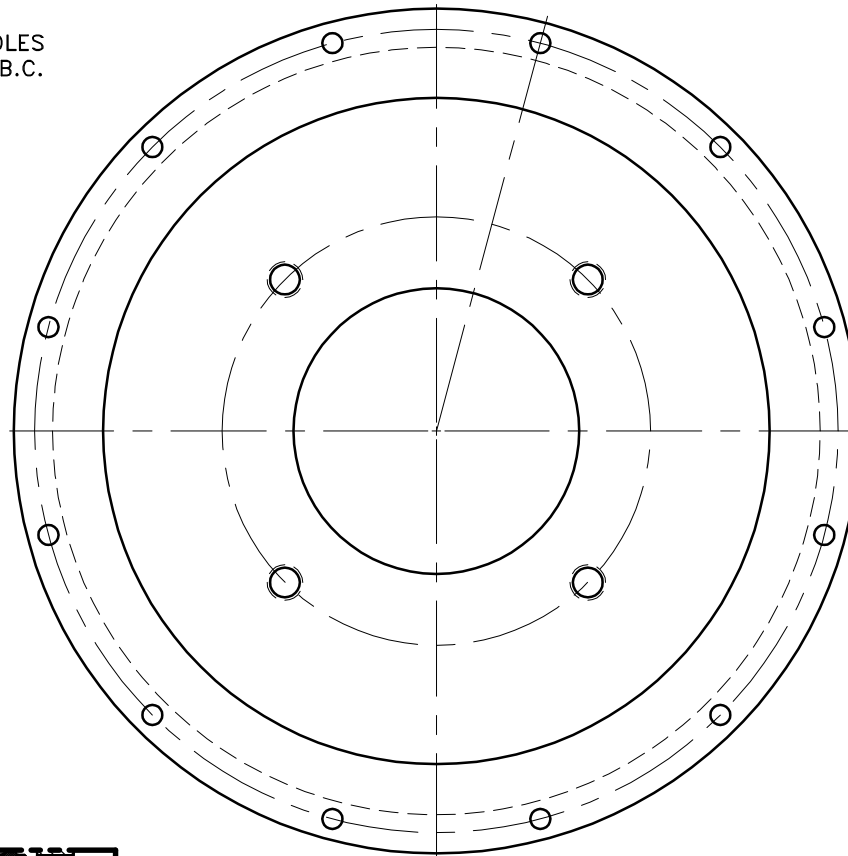
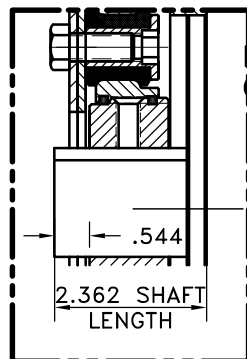
PUMP
OR MOTOR
SEE BOX TO
POSITION HUB
ON SHAFT
NOT TO SCALE

1 1/2" SHAFT
3/8" KEY

1.56
BACKSET

SAE #3 HOUSING

NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS



COUPLING ASS'Y #125564

UP TO 150 HP

12	123008-DS4	PUMP MOUNT PLATE [3]	1
11	801912	GREASE	1
10	PURCHASE	3/8-16 x 5/8" HHB	1
9	PURCHASE	3/8-16 x 3/4" SSSCP	1
8	568-236	O-RING	2
7	HX200	7/16-20 x 1" HHB	8
6	123727	THREADED BUSHING	8
5	H62500	NEOPRENE INSERT	8
4	125563-19	EXT SPL. HUB	1
3	125562	INT SPL. HUB [54 16/32\5.000]	1
2	124657-02	BACKING PLATE	1
1	123243-31	FLYWHEEL PLATE [11.5\5.000]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 09-09-99 SCALE	DRAWING NO. 125560 SHEET OF REV.	

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