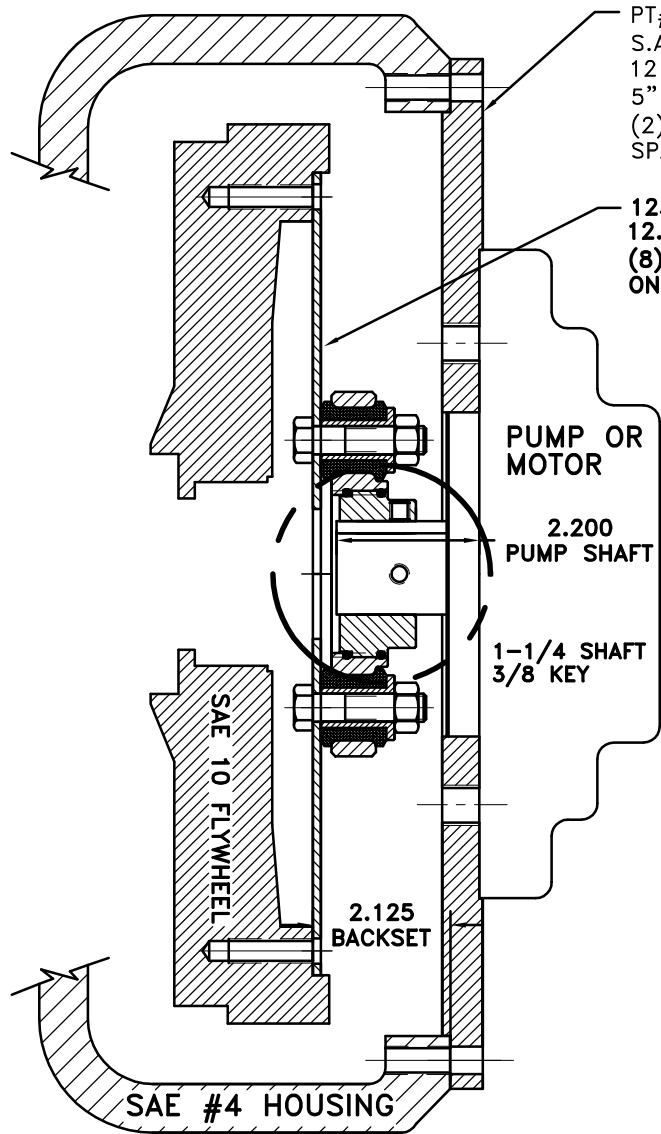




PT# 123008-EX2
S.A.E. HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
(2) 5/8-11 TAPPED HOLES EQUALLY
SPACED ON 7.125 B.C.

123243-18
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

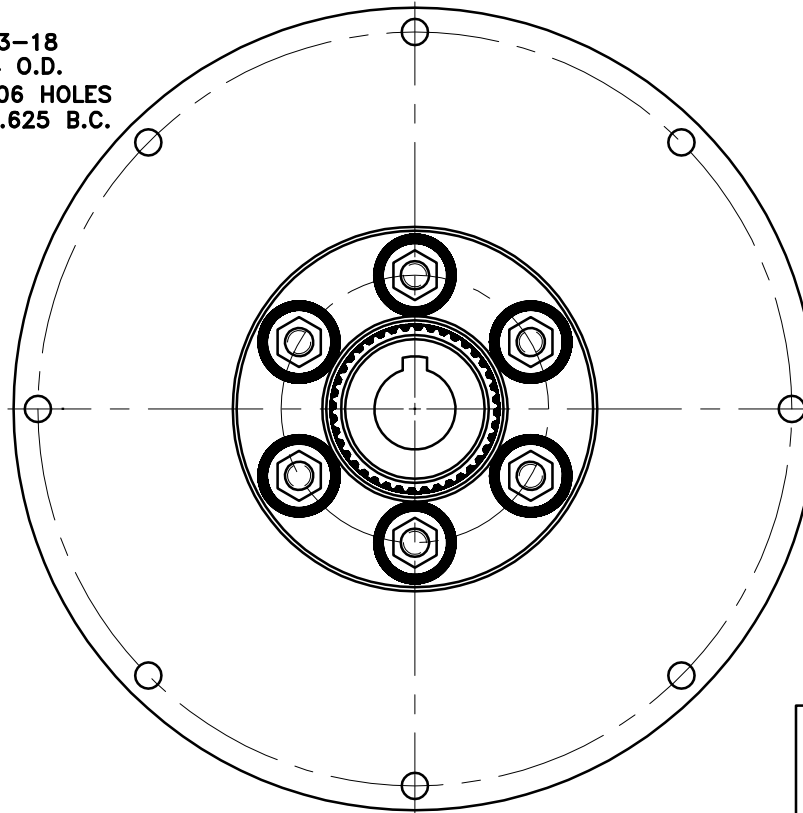
PUMP OR
MOTOR

2.200
PUMP SHAFT

1-1/4 SHAFT
3/8 KEY

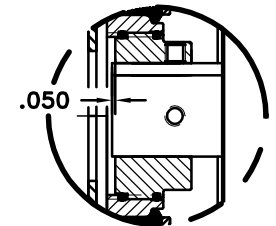
2.125
BACKSET

SAE #4 HOUSING



COUPLING ASS'Y
#125610

NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS



UP TO 110 HP

13	123008-EX2	PUMP MOUNT PLATE	1
12	801912	GREASE	1
11	PURCHASE	5/16-18x1/2 SSSCP	1
10	PURCHASE	5/16-18x3/8 SSSCP	1
9	568-143	O-RING (124473)	1
8	568-142	O-RINGS (124284-99)	1
7	N250	7/16-20 NUT	6
6	HX230	7/16-20x1-3/4 HHB	6
5	H62500	NEOPRENE INSERT	6
4	123000-00	STEEL BUSHING	6
3	124473	INTERNAL SPLINED HUB	1
2	124284-99	EXTERNAL SPLINED ADAPTER	1
1	123243-18	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$	HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY	DATE 11-9-99 SCALE	DRAWING NO. 125609 SHEET OF REV.	