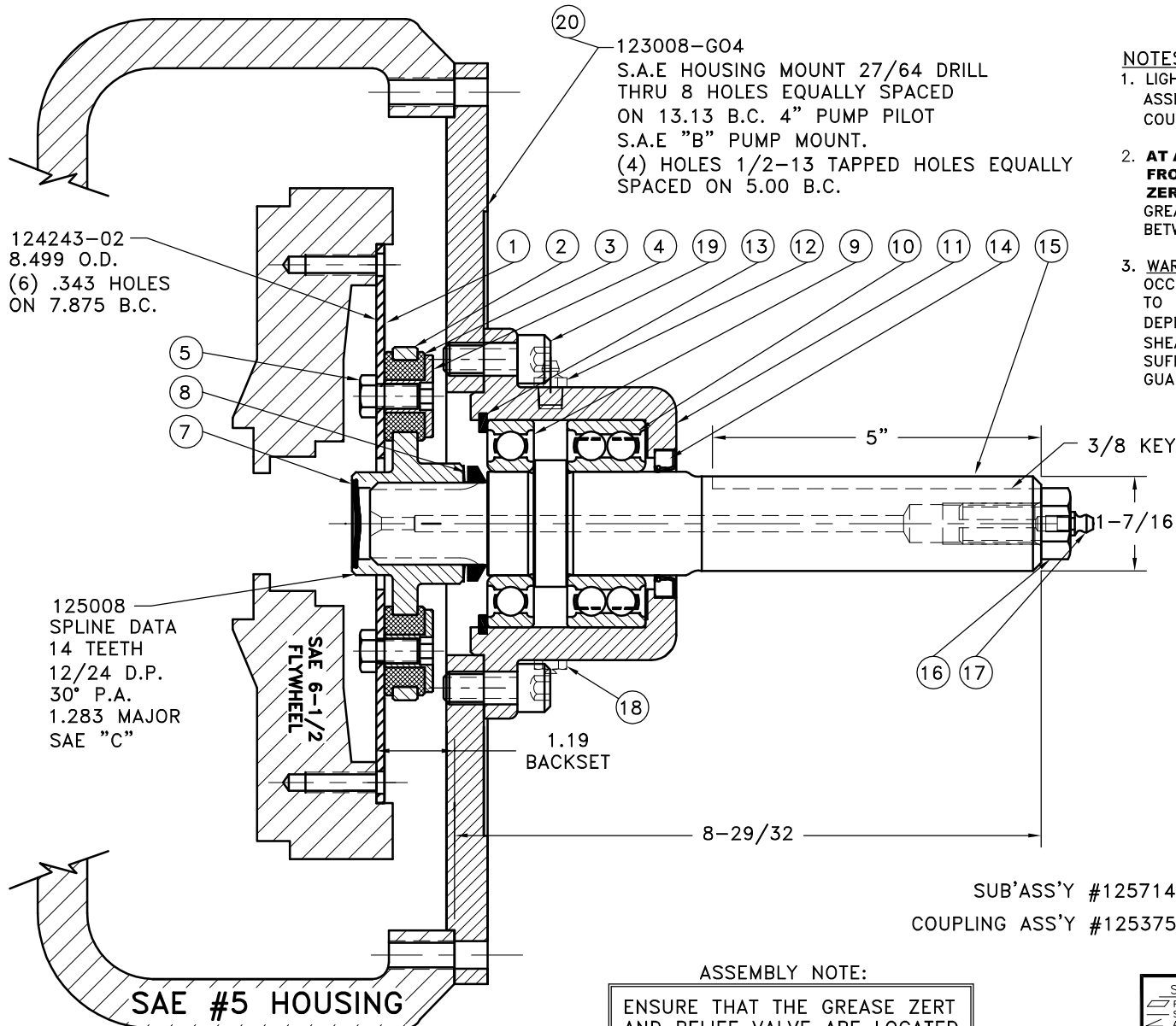


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
F	11/19/2002	CHANGED V-RING TO VS-032	ZS	RJH	HM



#### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

#### REPLACES: 125857

20	123008-G04	PUMP MOUNT PLATE	1
19	BOLT	1/2-13x1-1/8 SHCS D	4
18	1093K11	RELIEF VALVE	1
17	609000	GREASE ZERT	1
16	125294	SPECIAL 5/8-11 HHB	1
15	125713	SPLINED SHAFT	1
14	15830	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERT	1
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	R-0017-01	GREASE PLUG	1
6	801912	GREASE	1
5	BOLT	5/16-24x5/8 HHB Y D	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	125008	COUPLING HUB	1
1	124243-02	FLYWHEEL PLATE	1

SUB'ASS'Y #125714  
COUPLING ASS'Y #125375

#### ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® <b>TITLE</b> BEARING SUPPORTED STUB SHAFT ASS'Y <b>MATERIAL</b>	SHEET 125726 OF 1 REV.
CLASS	DESCRIPTION	DRAWN BY HAYEMAN	DATE 8-07-00	DRAWING NO. 125726
		CHECKED BY	SCALE	

4/16/2014 8:50:16 AM