

CUSTOMER DRAWING


REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
	J	UPDATED TO PILOTED BUSHINGS	12/15/2022	ZS	

COUPLING IS NOT SERVICEABLE
SHAFT ASSEMBLY IS SERVICEABLE
CONTACT HAYES MANUFACTURING FOR PARTS AND
AVAILABILITY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125052	FLYWHEEL COUPLING ASSEMBLY	1
2	125714	STUB SHAFT SUB ASSEMBLY	1
3	123008-GO4	PUMP MOUNT PLATE	1
4	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	4

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 5
PUMP SHAFT	1 1/2" SHAFT, 3/8" KEY
HP RATING (@1800 RPM)	250

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
HAYES MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
HAYES MANUFACTURING IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2^\circ$ TWO DECIMAL $\pm .01$ THREE DECIMAL $\pm .005$ FOUR DECIMAL $\pm .0005$	SYMBOLS \square FLATNESS \bigcirc ROUNDNESS \parallel PARALLELISM ϕ DIAMETER "R" RADIUS \odot CONCENTRICITY \oplus TRUE POSITION \perp PERPENDICULARITY \nearrow CIRCULAR RUN OUT \searrow TOTAL RUN OUT \sqcup COUNTERBORE ∇ COUNTERSINK \downarrow HOLE DEPTH \equiv SYMMETRIC	NAME	DATE	 TITLE: BEARING SUPPORT STUB SHAFT KIT DWG. NO. 125730 DO NOT SCALE SHEET 1 OF 5	
CLASS BS ASSY	DESCRIPTION 7-1/2,5,1-7/16,5	DRAWN VHA	2/15/2022		
MAKE X	WEIGHT 40.71 LB	ENG APPR. ZS	2/16/2022		
BUY	VOLUME CU.IN.	SHIP. APPR.			
	HEAT TREAT	QA APPR.			
	FINISH	MATERIAL		REV J	