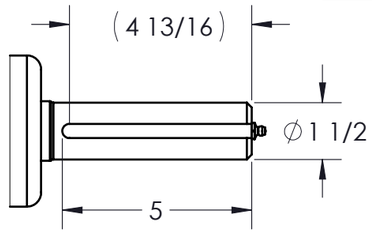
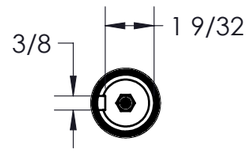
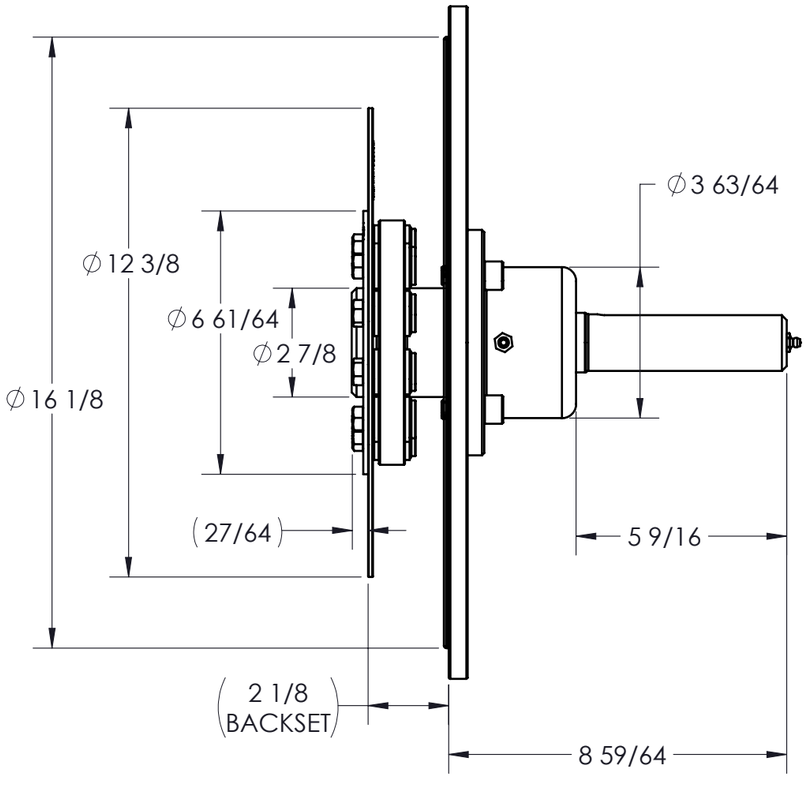
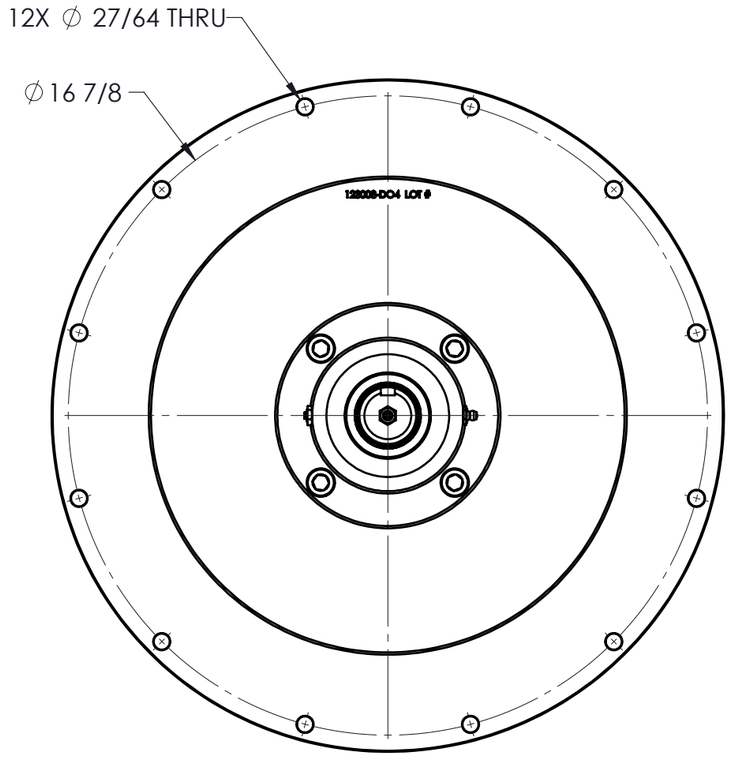
CUSTOMER DRAWING

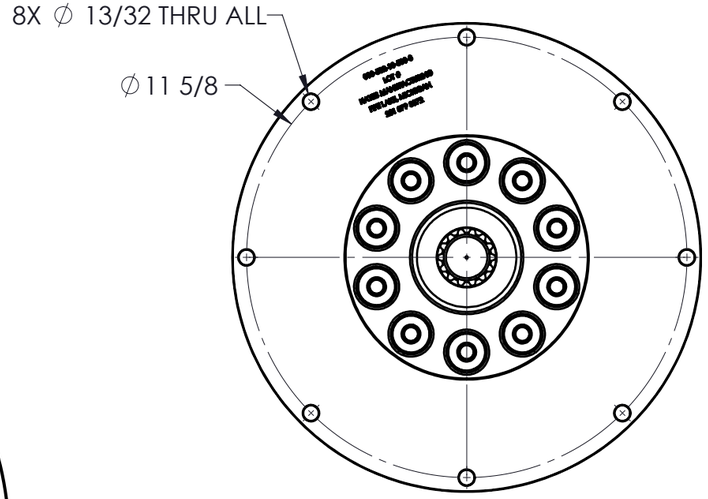
REVISIONS						
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2	DCR #
	I	RELEASED IN SW	04/01/24			











COUPLING FRONT VIEW

COUPLING IS NOT SERVICEABLE
SHAFT ASSEMBLY IS SERVICEABLE
CONTACT HAYES MANUFACTURING FOR PARTS AND AVALIABILITY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125732	FLYWHEEL COUPLING	1
2	125724	BEARING SUPPORT SUB ASSEMBLY	1
3	123008-DO4	PUMP MOUNT PLATE	1
4	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	4

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 3
PUMP SHAFT	1 1/2" SHAFT, 3/8" KEY
HP RATING (@1800 RPM)	250

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS, CONCENTRICITY, COUNTERBORE, ROUNDNESS, TRUE POSITION, COUNTERSINK, PARALLELISM, PERPENDICULARITY, HOLE DEPTH, DIAMETER, CIRCULAR RUN OUT, SYMMETRIC, "R" RADIUS, TOTAL RUN OUT

	NAME	DATE
DRAWN	SIETING	9/21/2022
PCM APPR.		
ENG APPR.		
SHIP. APPR.		
QA APPR.		

CLASS: BS ASSY
DESCRIPTION: 10,3,1-1/2,5
MATERIAL:
MAKE: X
WEIGHT: 66.2 LB
HEAT TREAT:
BUY:
VOLUME: CU.IN.
FINISH:

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HAYES MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAYES MANUFACTURING IS PROHIBITED.

HAYES

TITLE: BEARING SUPPORT STUB SHAFT KIT

DWG. NO. 125736
REV I

DO NOT SCALE
SHEET 1 OF 5