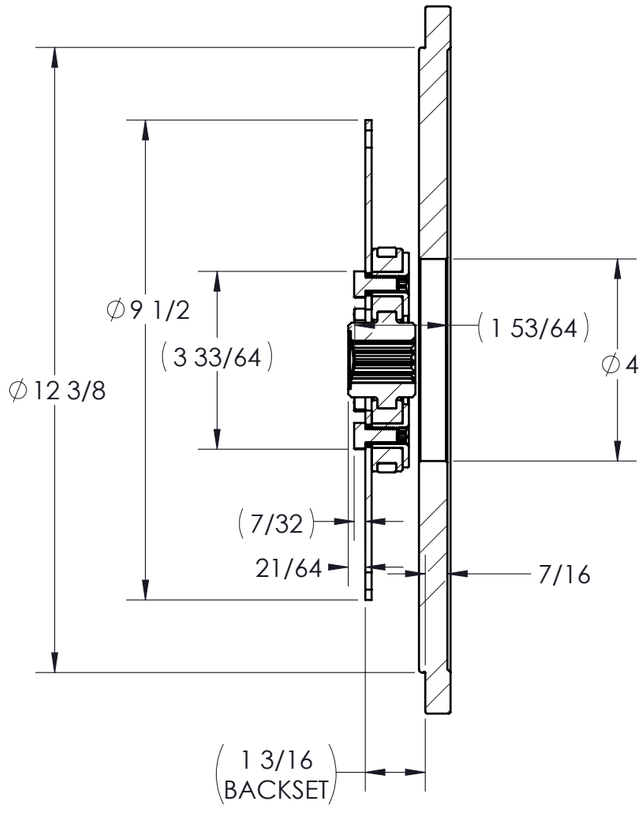
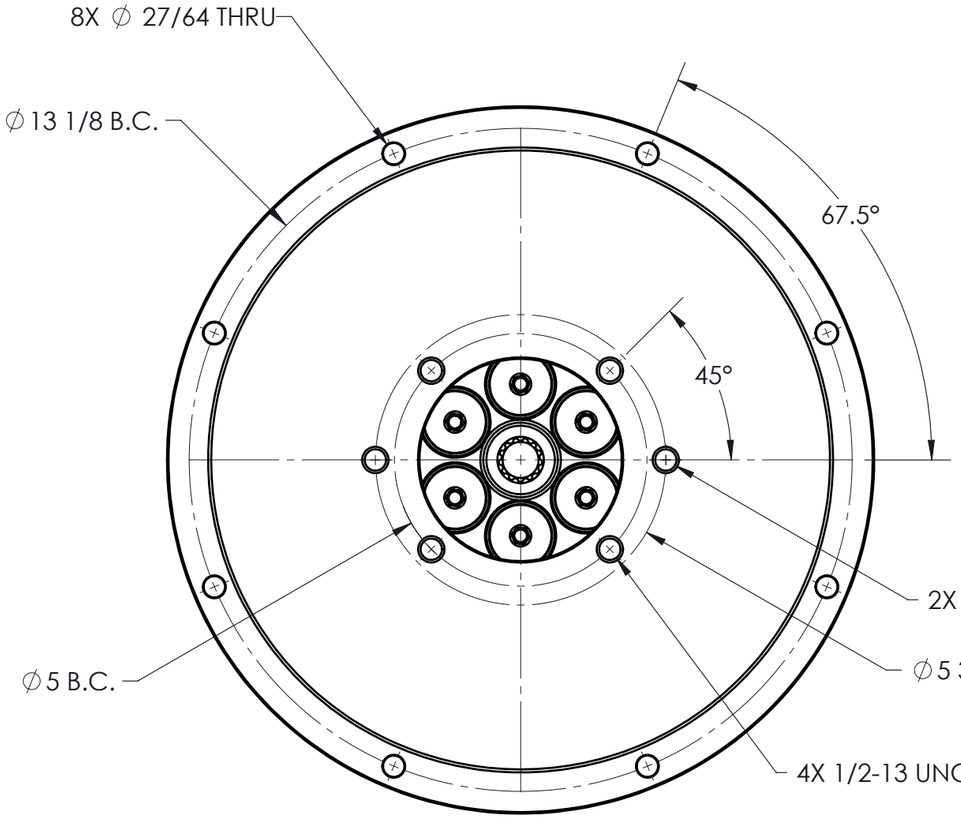
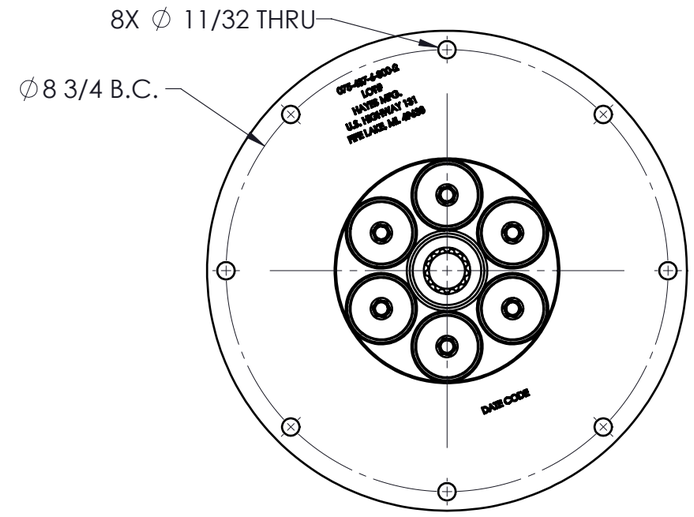
CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	B	UPDATED TO PILOTED	3/13/2023		







COUPLING
FRONT VIEW

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 5
PUMP FLANGE	SAE B 2&4-BOLT
PUMP SHAFT	13T 16/32 "B"
HP RATING (@1800 RPM)	50

COUPLING IS NOT SERVICABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123277	FLYWHEEL COUPLING ASSEMBLY	1
2	123845-05	PUMP MOUNT PLATE	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS · CONCENTRICITY · COUNTERBORE
ROUNDNESS · TRUE POSITION · COUNTERSINK
PARALLELISM · PERPENDICULARITY · HOLE DEPTH
DIAMETER · CIRCULAR RUN OUT · SYMMETRIC
"R" RADIUS · TOTAL RUN OUT

	NAME	DATE
DRAWN	VHA	3/13/2023
PCM APPR.		
ENG APPR.		
SHIP. APPR.		
QA APPR.		

CLASS: SAE 7.5

DESCRIPTION: 7-1/2,5,13T16/32,B24,50

MATERIAL:

MAKE: X | WEIGHT: 26.0 LB | HEAT TREAT:

BUY | VOLUME: CU.IN. | FINISH:

PROPRIETARY AND CONFIDENTIAL
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HAYES

TITLE: PUMP DRIVE KIT

DWG. NO. 125863 | REV B

DO NOT SCALE | SHEET 1 OF 4