

PT# 123008-EX2  
S.A.E. HOUSING MOUNT 27/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 15.00 B.C.  
5" PUMP PILOT S.A.E. "C" PUMP MOUNT.  
(2) 5/8-11 TAPPED HOLES EQUALLY  
SPACED ON 7.125 B.C.

123243-24  
10.375 O.D.  
(6) .406 HOLES  
ON 9.625 B.C.

PUMP  
OR  
MOTOR

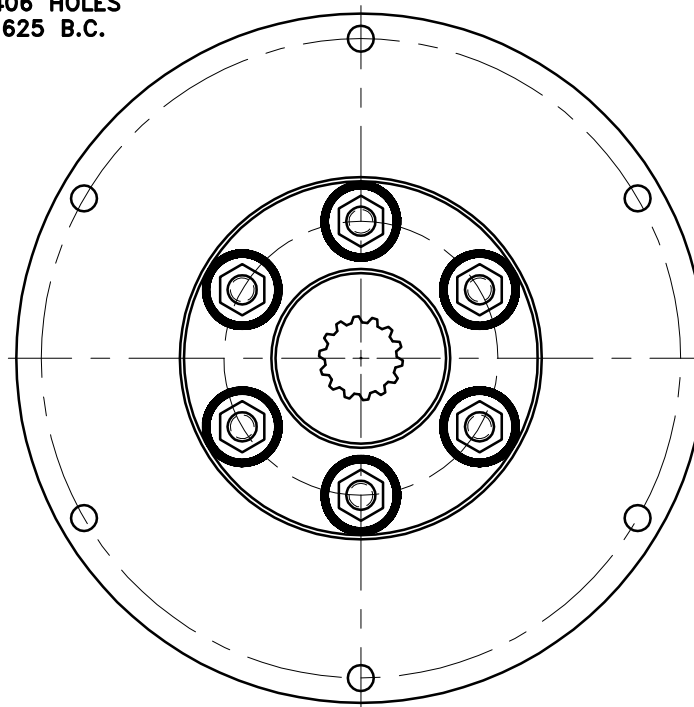
2.20 PUMP SHAFT

123044-15  
SPLINE DATA  
14 TEETH  
12/24 D.P.  
30° P.A.  
1.263 MAJOR  
SAE "C"

2.160

2.44  
BACKSET

SAE #4 HOUSING



COUPLING HUB  
#125877

UP TO 110 HP

9	123008-EX2	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20x1-3/4 HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEORPENE INSERT	6
2	123044-15	COUPLING HUB	1
1	123243-24	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY RJH	DATE 3-27-00 SCALE	DRAWING NO. <b>125876</b> SHEET OF REV.

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