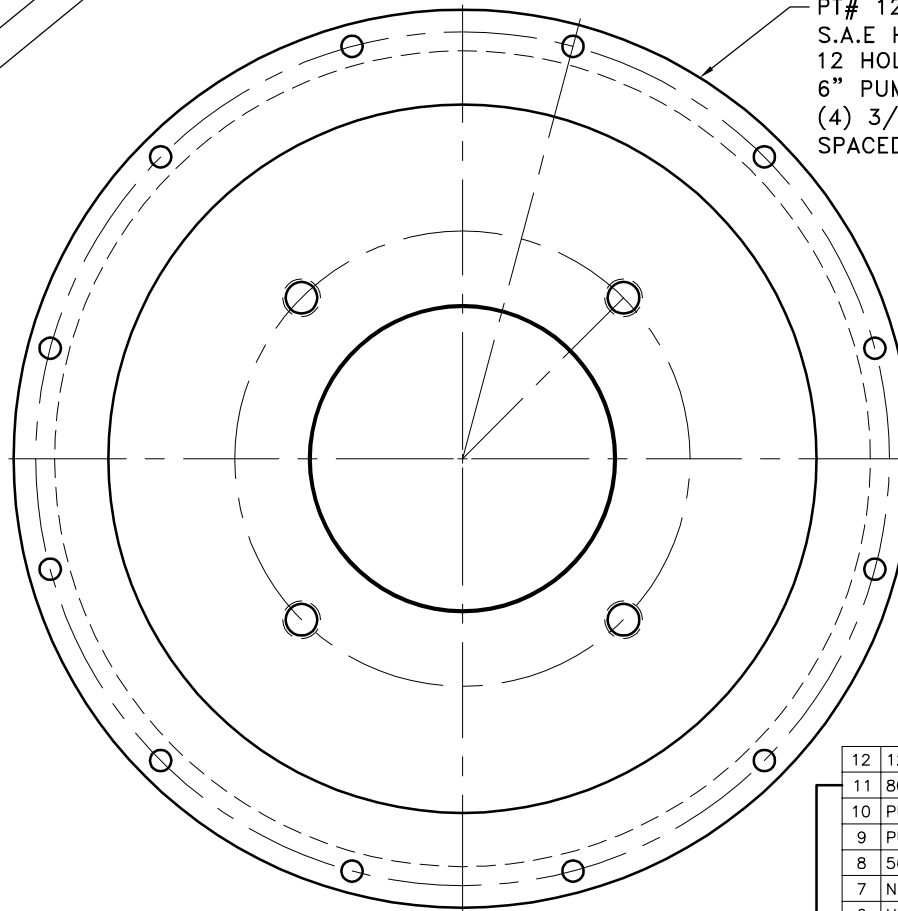
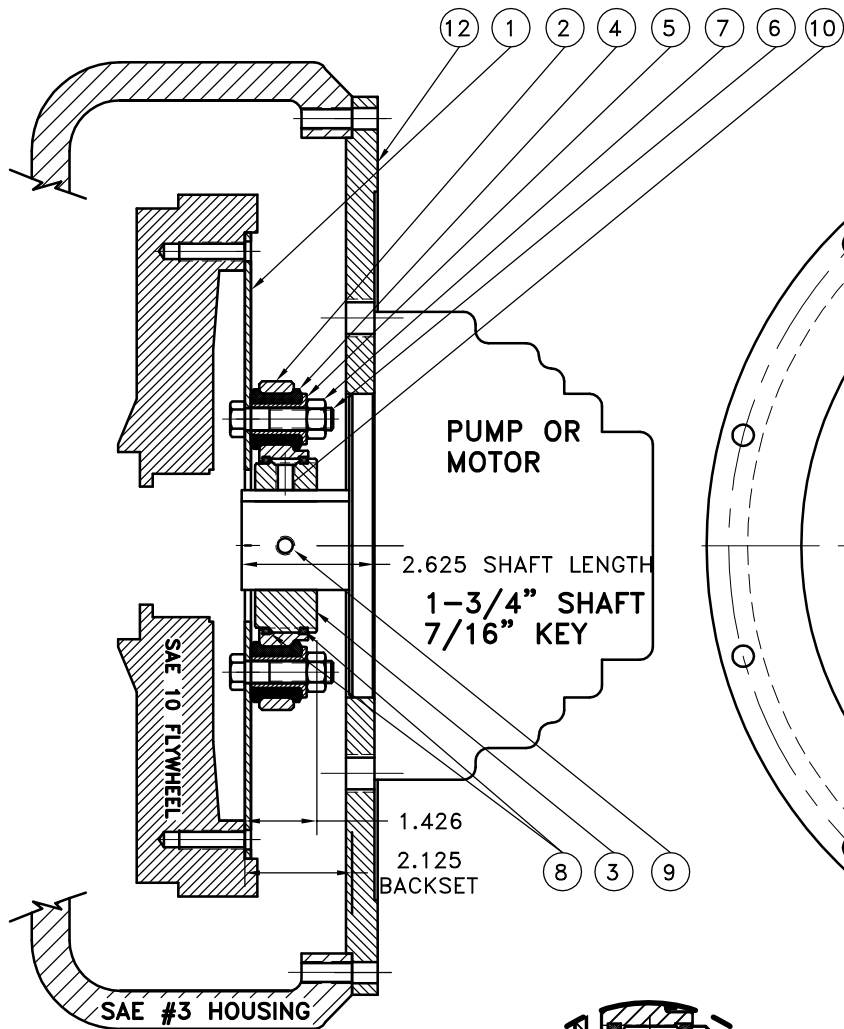


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	02/21/2002	CHANGED TO BOLTED ASS'Y	ZS	RJH	HM

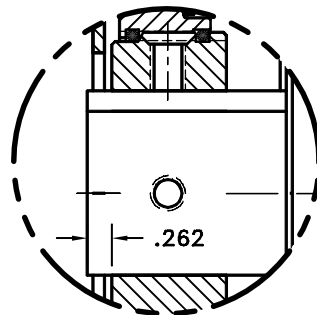


PT# 123008-DS4
S.A.E HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
6\"/>

UP TO 150 HP

12	123008-DS4	PUMP MOUNT PLATE	1
11	801912	GREASE	1
10	PURCHASE	3/8-16 x 5/8" SSSCP	1
9	PURCHASE	3/8-16 x 3/4" SSSCP	1
8	568-236	O-RING	2
7	N250	7/16-20 NUT	8
6	HX230	7/16-20 x 1-3/4" HHB	8
5	123000-00	STEEL BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	125563-46	EXTERNAL SPLINED HUB	1
2	125562	INTERNAL SPLINED HUB	1
1	123243-22	FLYWHEEL PLATE	1

COUPLING ASS'Y #125890



2.625 SHAFT LENGTH

NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 4-06-00 SCALE	DRAWING NO. 125889 SHEET OF REV.	