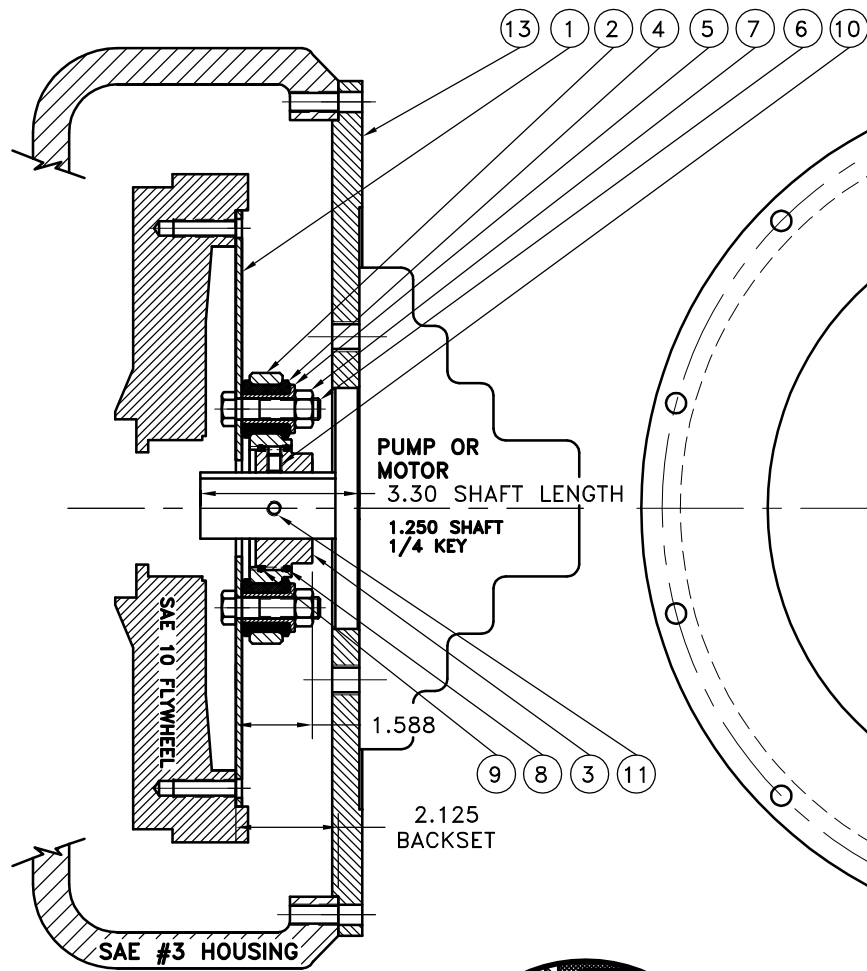
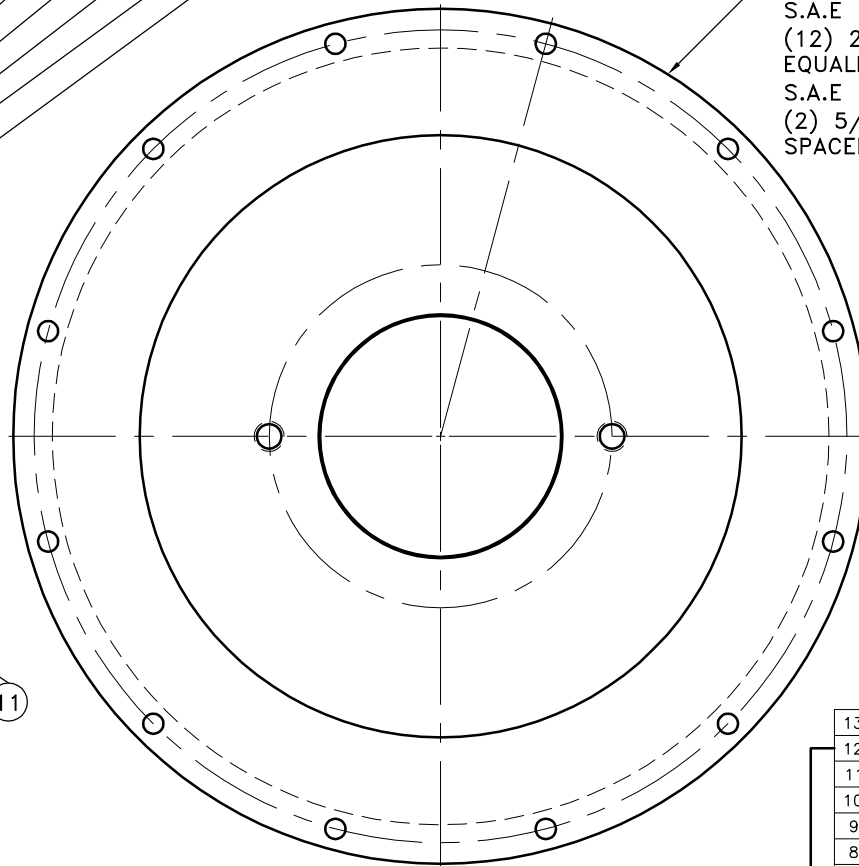


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	02/20/2002	CHANGED TO BOLTED ASS'Y	ZS	RJH	HM



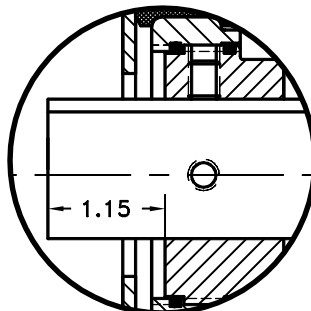
123008-DX2
S.A.E 3 HOUSING MOUNT
(12) 27/64 DRILL THRU
EQUALLY SPACED ON 16.88 B.C.
S.A.E "C" PUMP MOUNT ~ 5" PUMP PILOT
(2) 5/8-11 TAPPED HOLES EQUALLY
SPACED ON 7.12 B.C.



COUPLING ASS'Y
#126024

13	123008-DX2	PUMP MOUNT PLATE	1
12	801912	GREASE	1
11	PURCHASE	5/16-18x1/2 S.S.S.C.P.	1
10	PURCHASE	5/16-18x3/8 S.S.S.C.P.	1
9	568-143	O-RING (124473)	1
8	568-142	O-RING (124838-15)	1
7	N250	7/16-20 NUT	6
6	HX230	7/16-20 x 1-3/4" HHB	6
5	123000-00	STEEL BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124838-15	EXTERNAL SPLINED ADAPTER	1
2	124473	INTERNAL SPLINED HUB	1
1	123243-18	FLYWHEEL PLATE	1

REMOVE HUB FROM
ASS'Y & PRESET HUB ON
SHAFT TO THIS LENGTH.
REASSEMBLE USING NUT
& BOLT GRADE LOC-TITE
ON SET SCREWS.



3.30 SHAFT LENGTH

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 8-24-00	DRAWING NO. 126023 SHEET OF REV.