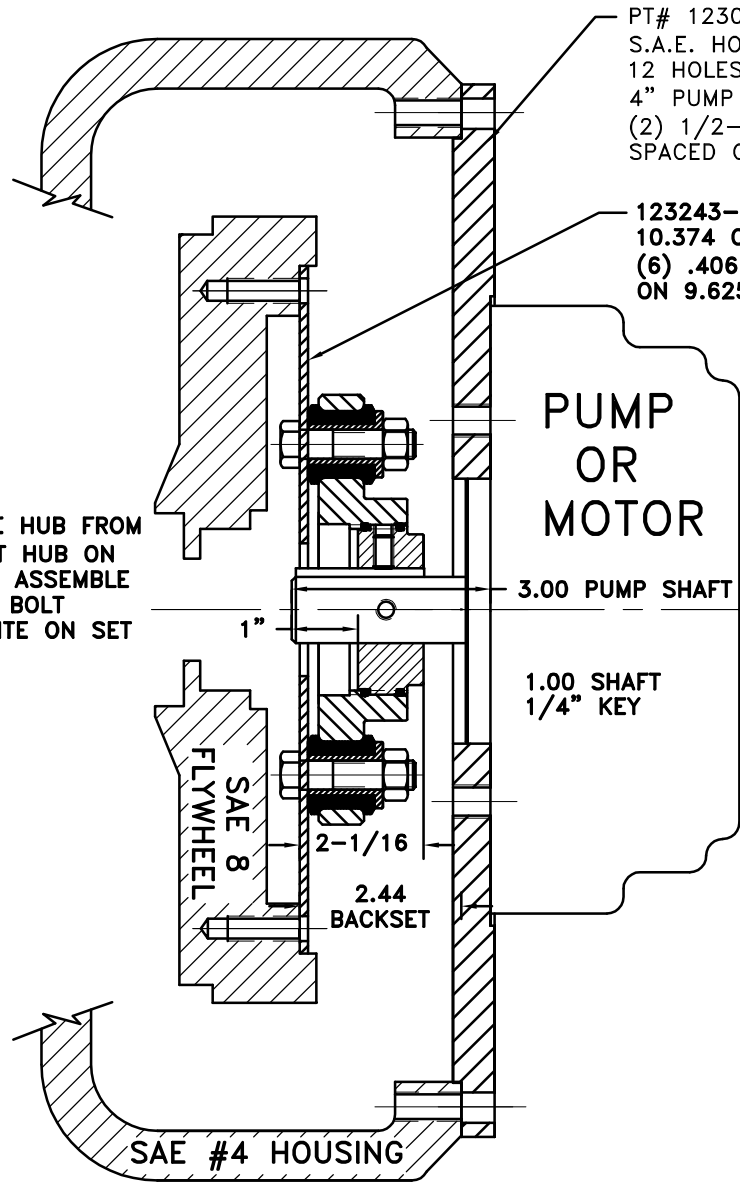


REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.



PT# 123008-E02
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (2) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.75 B.C.

123243-13
 10.374 O.D.
 (6) .406 HOLES
 ON 9.625 B.C.

PUMP
 OR
 MOTOR

3.00 PUMP SHAFT

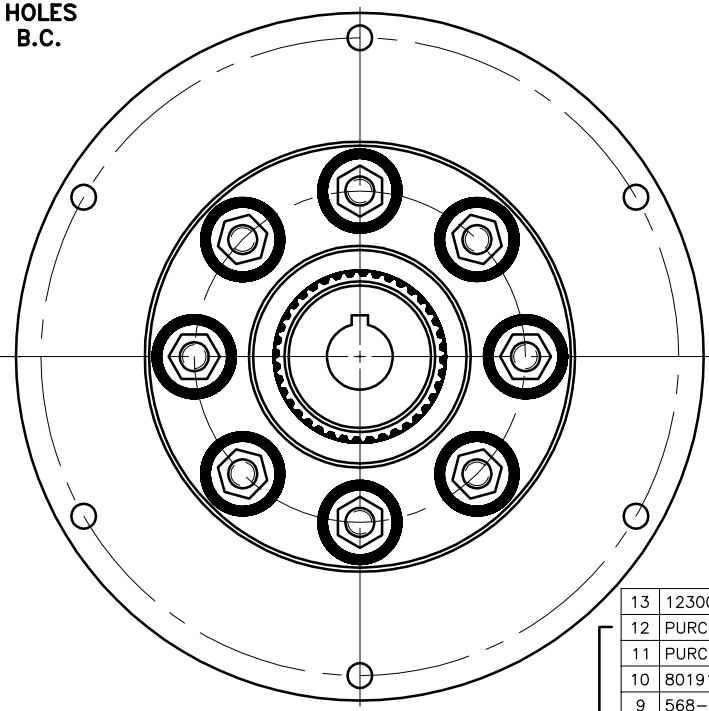
1.00 SHAFT
 1/4" KEY

2.44
 BACKSET

FLYWHEEL
 SAE 8

SAE #4 HOUSING

NOTE: REMOVE HUB FROM
 ASS'Y, PRESET HUB ON
 SHAFT & RE- ASSEMBLE
 USING NUT & BOLT
 GRADE LOC-TITE ON SET
 SCREWS



COUPLING ASS'Y
 #126122

13	123008-E02	PUMP MOUNT PLATE	1
12	PURCHASE	5/16-18x5/8 SSSCP	1
11	PURCHASE	5/16-18x1/2 SSSCP	1
10	801912	GREASE	1
9	568-143	O-RING (124865)	1
8	568-142	O-RING (124284-11)	1
7	N250	7/16-20 NUT	8
6	HX230	7/16-20x1-3/4 HHB	8
5	123000-00	STEEL BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	124838-11	EXTERNAL SPLINED ADAPTER	1
2	124865	INTERNAL SPLINED HUB	1
1	123243-13	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE ±1/2°			
	FRACTION ±1/32			
	DECIMAL			
	.00 ±.01			
	.000 ±.005			
	.0000 ±.0005			
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES			
	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
		DRAWN BY HAVEMAN	DATE 12-06-00	DRAWING NO. 126121
		CHECKED BY	SCALE	SHEET OF REV.



TITLE
 FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE

MATERIAL

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