



CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
	H	UPDATED TO PILOTED BUSHINGS	8/14/22	ZS	

COUPLING IS NOT SERVICEABLE
SHAFT ASSEMBLY IS SERVICEABLE
CONTACT HAYES MANUFACTURING FOR PARTS AND
AVAILABILITY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125052	FLYWHEEL COUPLING ASSEMBLY	1
2	126088	BEARING SUPPORT SUB ASSEMBLY	1
3	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	4
4	123008-GO4	PUMP MOUNT PLATE	1

<div>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH±1/2° TWO DECIMAL ±.01 THREE DECIMAL ±.005 FOUR DECIMAL ±.0005</div> <div>SYMBOLS <div>⏏ FLATNESS ⊙ CONCENTRICITY ⊘ ROUNDNESS // PARALLELISM ∅ DIAMETER "R" RADIUS</div><div>⊕ TRUE POSITION ⊥ PERPENDICULARITY ↗ CIRCULAR RUN OUT ↘ TOTAL RUN OUT</div><div>⏏ COUNTERBORE ∇ COUNTERSINK ▽ HOLE DEPTH ≡ SYMMETRIC</div></div>		NAME		DATE	
		DRAWN		SIETING 8/14/2023	
		PCM APPR.			
		ENG APPR.		ZS 8/14/2023	
		SHIP. APPR.			
QA APPR.					
MATERIAL		<div><div>TITLE:</div><div>BEARING SUPPORT STUB SHAFT KIT</div></div> <div>DWG. NO. 126171</div> <div>REV H</div>			
CLASS BS ASSY					
DESCRIPTION 7-1/2,5,1-1/2,3					
MAKE X	WEIGHT 40.05 LB	HEAT TREAT			
BUY	VOLUME CU.IN.	FINISH			

HAYES

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 5
PUMP SHAFT	1 1/2" SHAFT, 3/8" KEY
HP RATING (@1800 RPM)	250

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
HAYES MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
HAYES MANUFACTURING IS PROHIBITED.

DESCRIPTION	
7-1/2,5,1-1/2,3	
MAKE	WEIGHT
X	40.05 LB
BUY	VOLUME
	CU.IN.

HEAT TREAT
FINISH