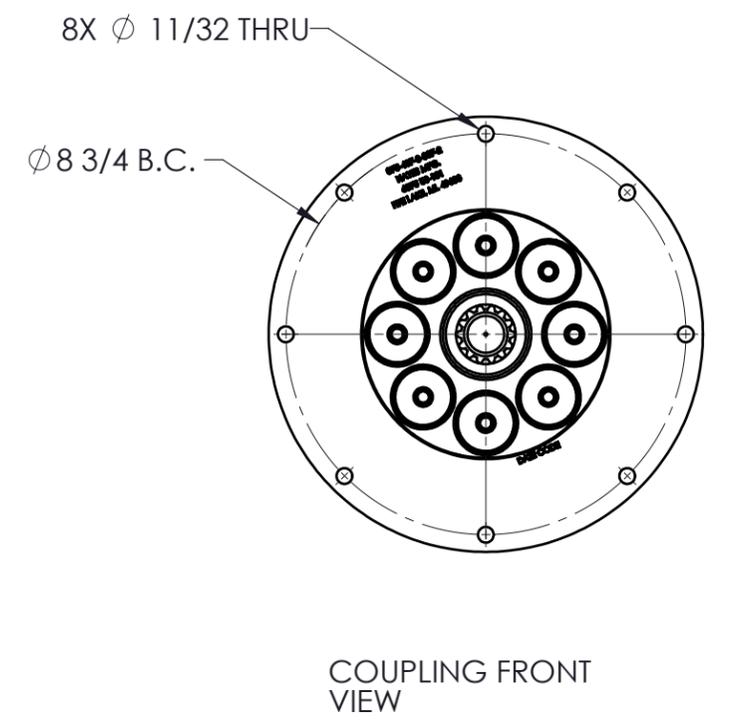
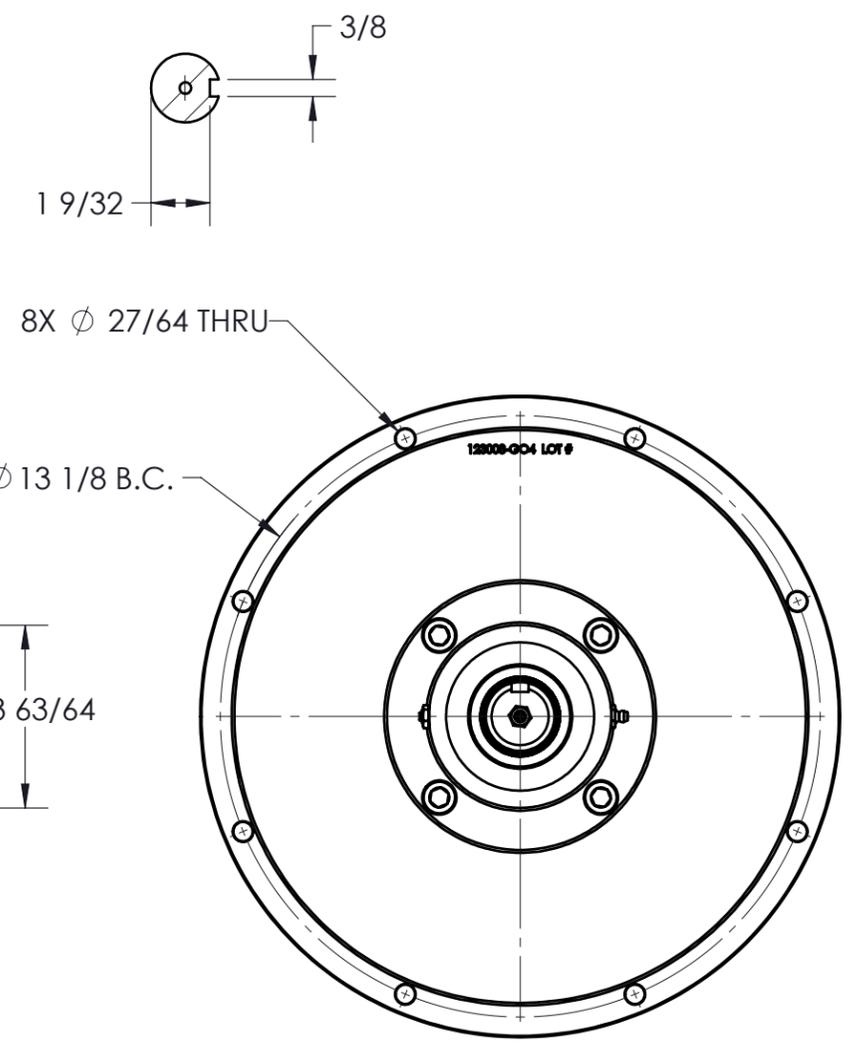
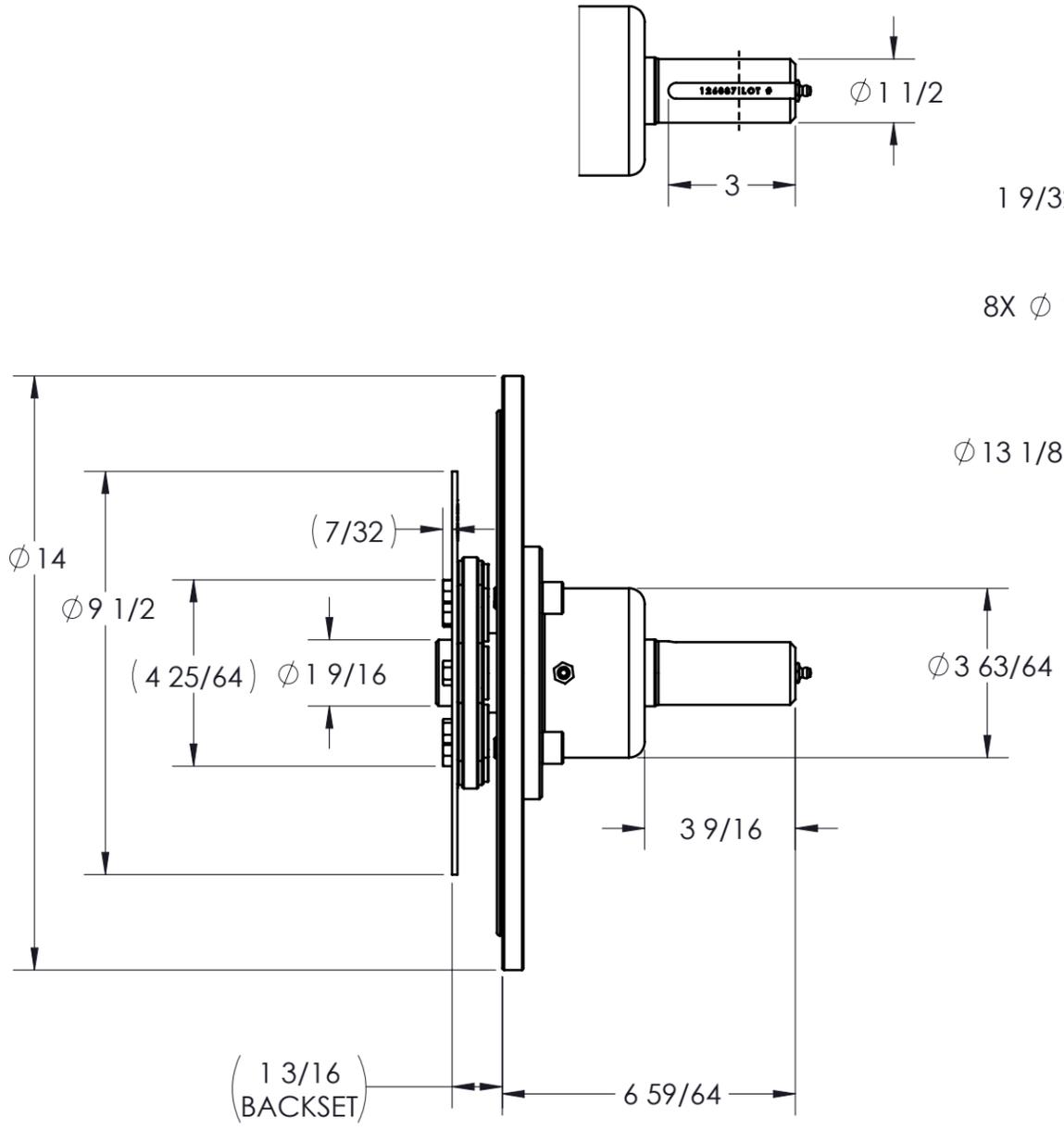


CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
	H	UPDATED TO PILOTED BUSHINGS	8/14/22	ZS	



**COUPLING IS NOT SERVICEABLE
SHAFT ASSEMBLY IS SERVICEABLE
CONTACT HAYES MANUFACTURING FOR PARTS AND AVAILABILITY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125052	FLYWHEEL COUPLING ASSEMBLY	1
2	126088	BEARING SUPPORT SUB ASSEMBLY	1
3	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	4
4	123008-GO4	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS

FLYWHEEL	SAE 7.5
HOUSING	SAE 5
PUMP SHAFT	1 1/2" SHAFT, 3/8" KEY
HP RATING (@1800 RPM)	250

UNLESS OTHERWISE SPECIFIED:		DIMENSIONS ARE IN INCHES	
TOLEANCES:	FRACTIONAL ± 1/32	ANGULAR: MACH ± 1/2°	TWO DECIMAL ± 0.01
	THREE DECIMAL ± 0.005	FOUR DECIMAL ± 0.0005	

SYMBOLS	
∕ FLATNESS	◎ CONCENTRICITY
○ ROUNDNESS	⊕ TRUE POSITION
// PARALLELISM	⊥ PERPENDICULARITY
∅ DIAMETER	↗ CIRCULAR RUN OUT
"R" RADIUS	↗ TOTAL RUN OUT

NAME	DATE
DRAWN: SIETING	3/14/2023
PCM APPR.	
ENG APPR.: ZS	3/14/2023
SHIP. APPR.	
QA APPR.	
MATERIAL	

PROPRIETARY AND CONFIDENTIAL
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CLASS
BS ASSY

DESCRIPTION
7-1/2,5,1-1/2,3

MAKE: X	WEIGHT: 40.05 LB	HEAT TREAT:
BUY:	VOLUME: CU.IN.	FINISH:

TITLE:
BEARING SUPPORT STUB SHAFT KIT

DWG. NO.
126171

REV
H

DO NOT SCALE SHEET 1 OF 5