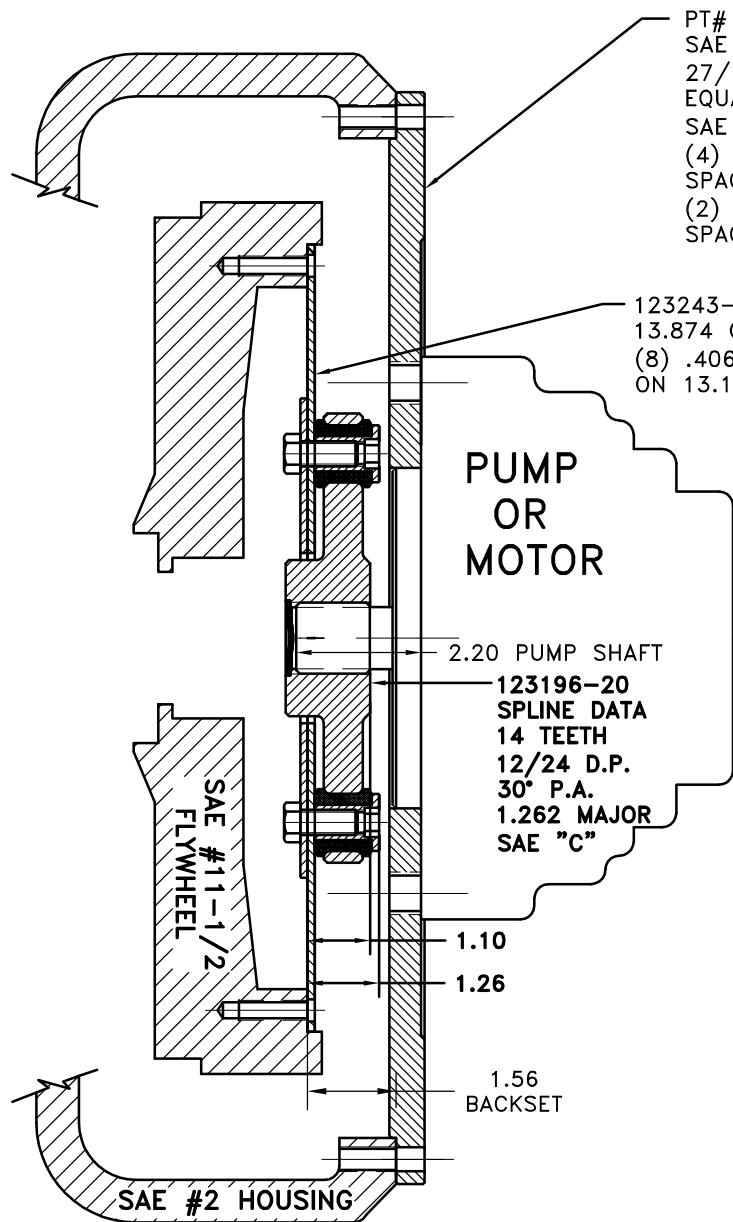




PT# 123845-14
 SAE #2 HOUSING MOUNT
 27/64 DRILL THRU 12 HOLES
 EQUALLY SPACED ON 18.38 B.C.
 SAE "D" PUMP MOUNT. 6" PUMP PILOT.
 (4) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.000 B.C.
 (2) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.000 B.C.

123243-32
 13.874 O.D.
 (8) .406 HOLES
 ON 13.125 B.C.

PUMP
 OR
 MOTOR

2.20 PUMP SHAFT

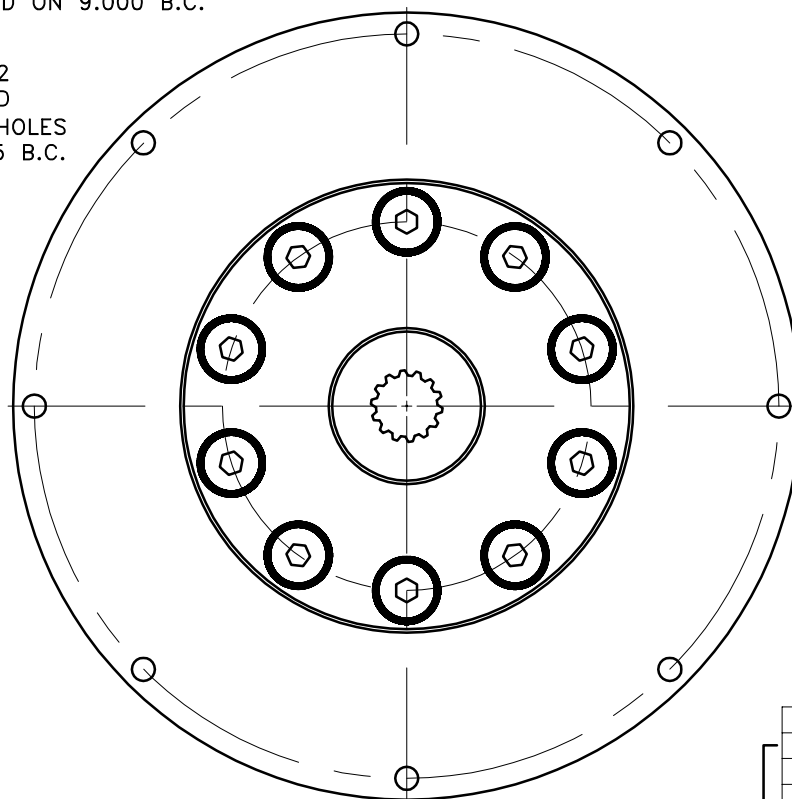
123196-20
 SPLINE DATA
 14 TEETH
 12/24 D.P.
 30° P.A.
 1.262 MAJOR
 SAE "C"

1.10

1.26

1.56
 BACKSET

SAE #2 HOUSING



COUPLING ASS'Y
 #123485

UP TO 250 HP

9	123845-14	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 HHB	10
5	123727	THREADED BUSHING	10
4	H62500	NEOPRENE INSERT	10
3	123196-20	COUPLING HUB	1
2	124961-01	BACKING PLATE	1
1	123243-32	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$	HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY	DATE 02-12-01 SCALE	DRAWING NO. 126213 SHEET OF REV.	