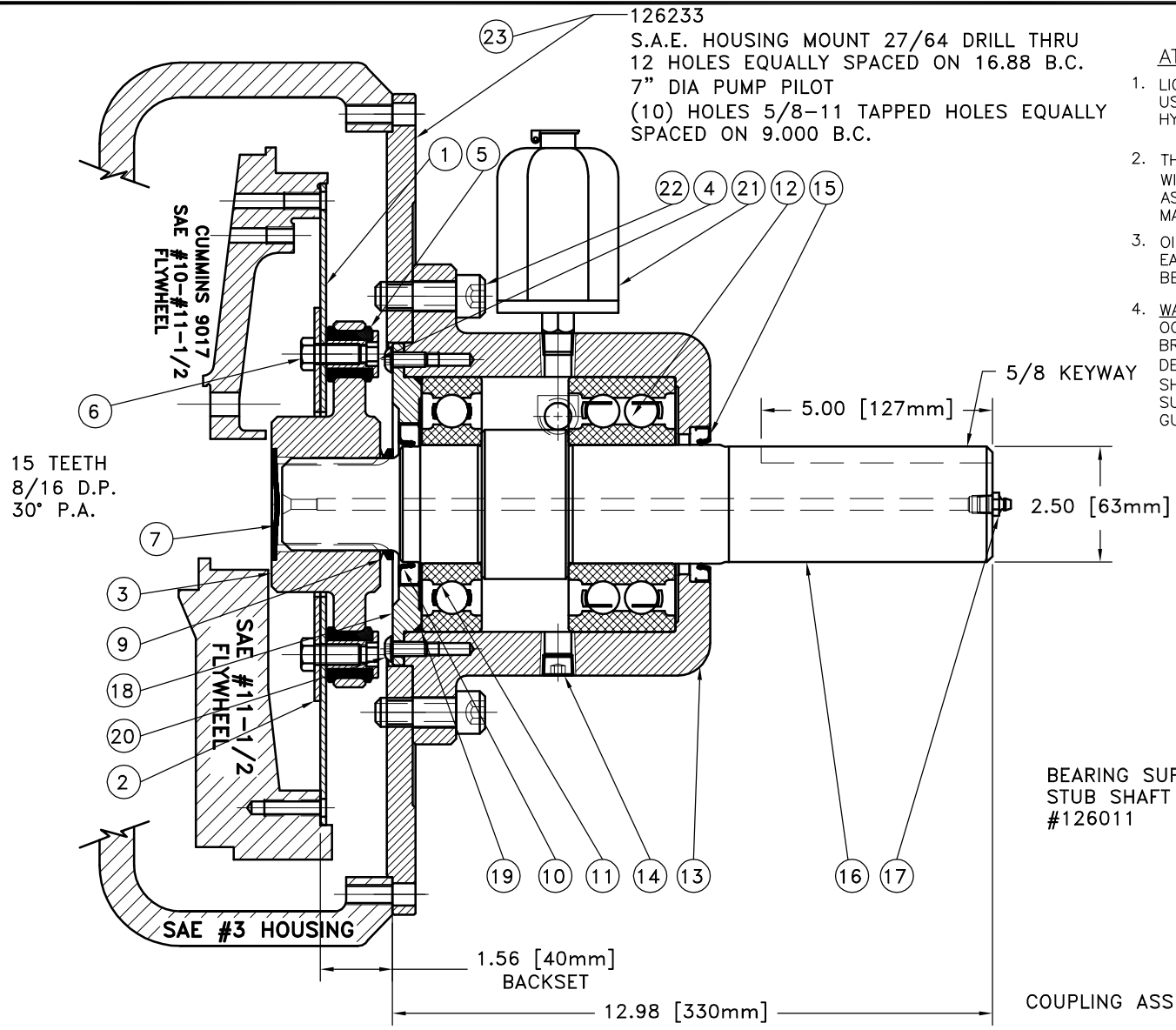


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
G	10/24/2007	CHANGED SHAFT DESIGN	ZS	RJH	HM

ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.



BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#126011

COUPLING ASS'Y #126236

QTY.	PART NUMBER	DESCRIPTION
1	23	126233 PUMP MOUNT PLATE
10	22	BOLT 5/8-11x1-3/4 SHCS
1	21	31183 OIL RESERVOIR
6	20	BOLT 5/16-18x3/4 BUTTON HEAD
1	19	568-252 O-RING
1	18	128775 REAR SEAL ADAPTER
1	17	600000 GREASE ZERT
1	16	126007 SPLINE SHAFT
1	15	25420 SEAL
2	14	3/8-18 DRAIN/OVERFLOW PLUG
1	13	126006 BEARING HOUSING
1	12	5313WBR DOUBLE ROLLER BEARING
1	11	313WDN SINGLE ROLLER BEARING
1	10	24980 SEAL
1	9	400500 V-RING SEAL
1	8	801912 GREASE
1	7	R-0017-03 GREASE PLUG
14	6	BOLT 7/16-20x1 HHB Y D
14	5	H62500 NEOPRENE INSERT
14	4	123727 THREADED BUSHING
1	3	126235 COUPLING HUB
1	2	126234 BACKING PLATE
1	1	124243-64 FLYWHEEL PLATE

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		TITLE BEARING SUPPORTED STUB SHAFT ASS'Y		DRAWN BY LAWSON	
DESCRIPTION		DATE 2-26-01		DRAWING NO. 126230	
		CHECKED BY SCALE		SHEET OF REV.	