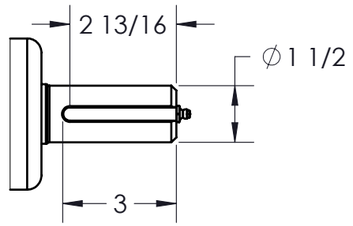
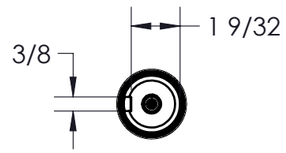
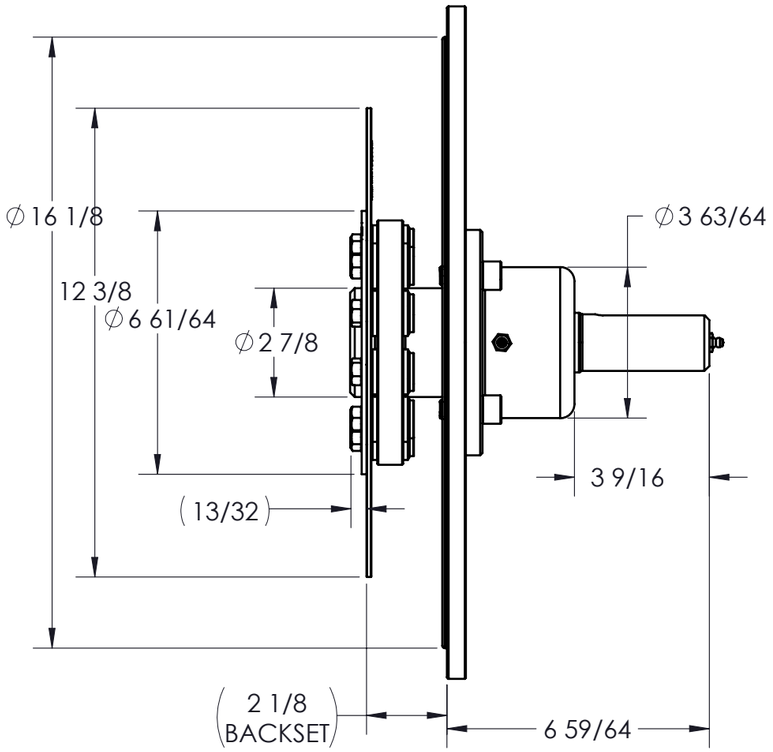
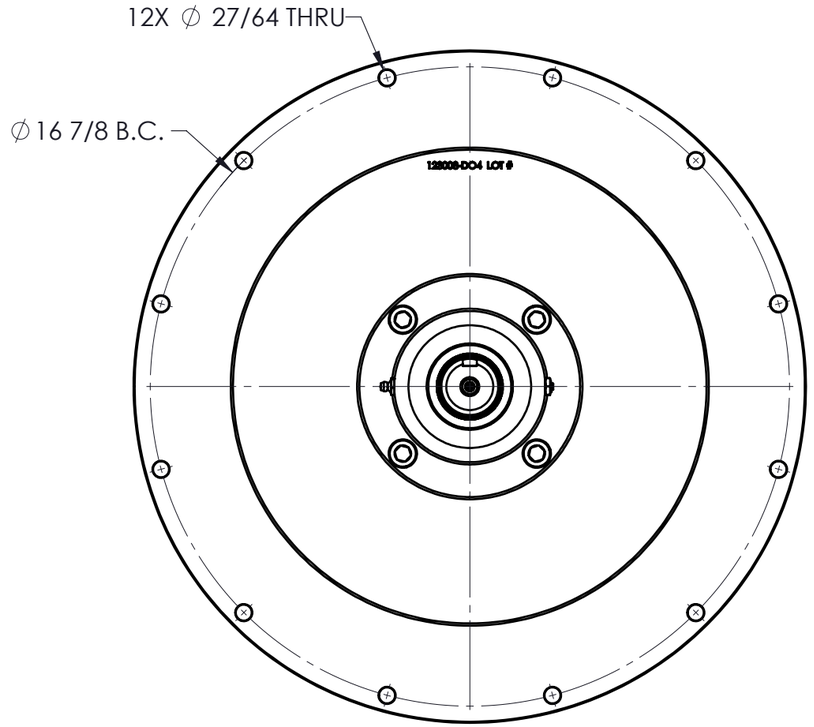
CUSTOMER DRAWING

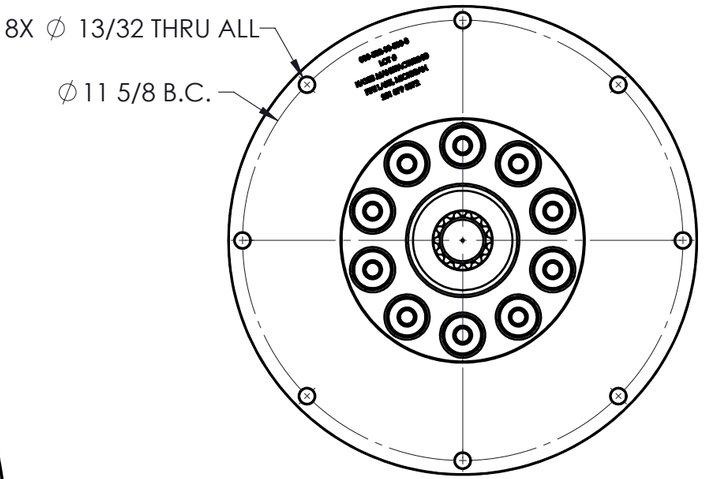
REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
4-B2, 5-C2, 5-D2	E	CHANGED TO PILOTED BUSHINGS	5/2/2023	ZS	











COUPLING FRONT VIEW

COUPLING IS NOT SERVICEABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125732	FLYWHEEL COUPLING	1
2	126075	BEARING SUPPORT SUB ASSY	1
3	123008-DO4	PUMP MOUNT PLATE	1
4	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	4

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 3
PUMP SHAFT	1 1/2" SHAFT, 3/8" KEY
HP RATING (@1800 RPM)	250

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HAYES MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAYES MANUFACTURING IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS, CONCENTRICITY, COUNTERBORE, ROUNDNESS, TRUE POSITION, COUNTERSINK, PARALLELISM, PERPENDICULARITY, HOLE DEPTH, DIAMETER, CIRCULAR RUN OUT, SYMMETRIC, "R" RADIUS, TOTAL RUN OUT

CLASS: BS ASSY

DESCRIPTION: 10,3,1-1/2,3

MAKE: X | WEIGHT: 65.3 LB | HEAT TREAT

BUY | VOLUME: CU.IN. | FINISH

MATERIAL

	NAME	DATE
DRAWN	SIETING	5/2/2023
PCM APPR.		
ENG APPR.	ZS	5/2/2023
SHIP. APPR.		
QA APPR.		

HAYES

TITLE: BEARING SUPPORT STUB SHAFT KIT

DWG. NO. 126261 | REV E

DO NOT SCALE | SHEET 1 OF 5