

PT# 123008-E04  
 S.A.E HOUSING MOUNT 27/64 DRILL THRU  
 12 HOLES EQUALLY SPACED ON 15.00 B.C.  
 4" PUMP PILOT S.A.E "B" PUMP MOUNT.  
 (4) 1/2-13 TAPPED HOLES EQUALLY  
 SPACED ON 5.000 B.C.

123243-18  
 12.374 O.D.  
 (8) .406 HOLES  
 ON 11.625 B.C.

PUMP  
 OR  
 MOTOR

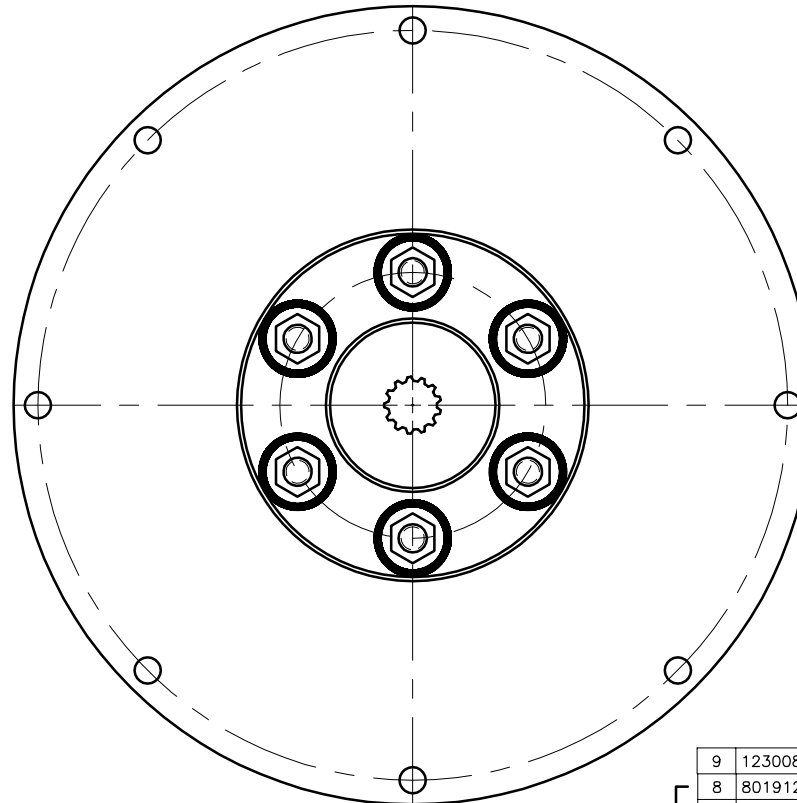
1.81 SHAFT LENGTH

123044-10  
 SPLINE DATA  
 15 TEETH  
 16/32 D.P.  
 30° P.A.  
 1.016 MAJOR  
 SAE "B-B"

SAE 10 FLYWHEEL

2.125  
 BACKSET

SAE #4 HOUSING



UP TO 110 HP

COUPLING ASS'Y  
 #124746

9	123008-E04	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1125-S-32	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20x1-3/4 HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123044-10	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE MATERIAL	DRAWN BY HAVEMAN DATE 04-12-01 CHECKED BY SCALE
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWING NO. 126278 SHEET OF REV.	126278 SHEET OF REV.	126278 SHEET OF REV.	126278 SHEET OF REV.

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