



### ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

BEARING SUPPORTED  
STUB SHAFT SUB-ASS'Y  
#126313

COUPLING ASS'Y  
126198

24	126293-01	PUMP MOUNT PLATE	1
23	PURCHASE	1/2-13-1-1/4 SHCS	6
22	PURCHASE	1/4-20 x 1/2" BUTTON HEAD	6
21	568-154	O-RING	1
20	31141	OIL RESERVOIR	1
19	600000	GREASE ZERT	1
18	126312	SPLINED SHAFT	1
17	CRW1-R-21610	SEAL	1
16	126645	REAR SEAL ADAPTER	1
15	1/8-27	DRAIN/OVERFLOW PLUG	3
14	22211E	SPHERICAL ROLLER BEARING	1
13	126197	BEARING HOUSING	1
12	211NP	BEARING	1
11	CR 19992	SEAL	1
10	CR-400501	V-RING SEAL	1
9	801912	GREASE	2
8	R-0017-03	GREASE PLUG	1
7	HX230	7/16-20-1-3/4 BOLT	12
6	N250	7/16-20 NUT	12
5	H92500	NEOPRENE INSERT	12
4	123706-05	STEEL BUSHING	12
3	126195	COUPLING HUB	1
2	126262-01	BACKING PLATE	1
1	124243-66	FLYWHEEL PLATE	1

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH		<b>HAYES</b> MANUFACTURING INC. ® <b>TITLE</b> BEARING SUPPORTED STUB SHAFT ASS'Y <b>MATERIAL</b>			
<b>CLASS</b> MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		<b>DRAWN BY</b> LAWSON <b>CHECKED BY</b> RJH		<b>DATE</b> 5-17-01 <b>SCALE</b> <b>DRAWING NO.</b> 126314 <b>SHEET</b> OF <b>REV.</b>	