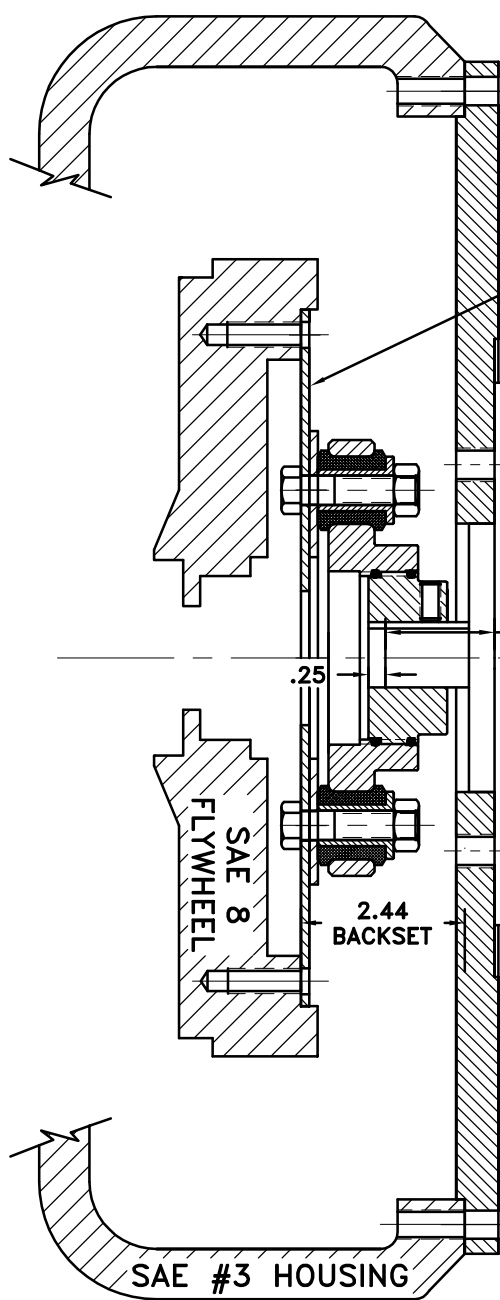




PN 123008-DO2
SAE #3 HOUSING MOUNT
(12) 27/64 DRILL THRU
EQUALLY SPACED ON 16.88 B.C.
SAE "B" PUMP MOUNT 4" DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.

123243-13
10.375 O.D.
(6) .406 HOLES
ON 9.625 B.C.

PUMP OR
MOTOR

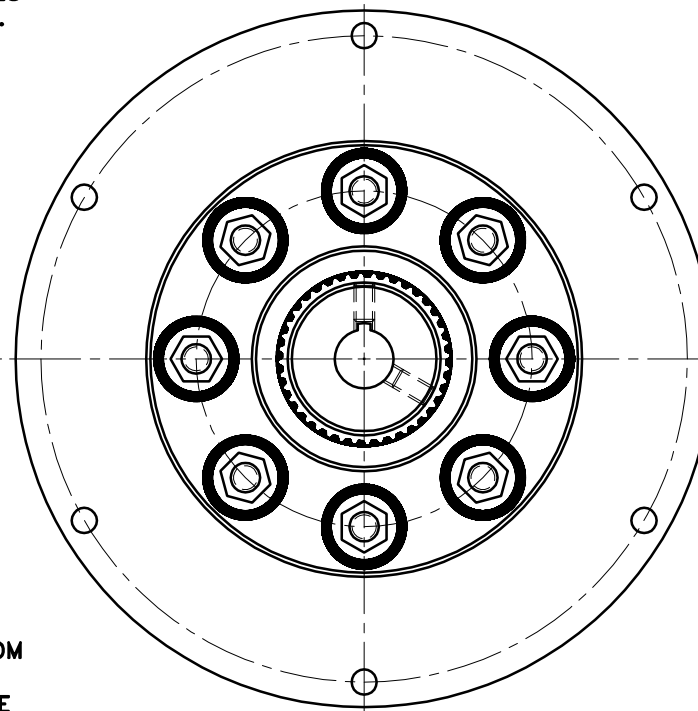
1.625
PUMP SHAFT

.875 SHAFT
3/16 KEY

FLYWHEEL
SAE 8

2.44
BACKSET

NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS



COUPLING ASS'Y
#125210

REV	DATE	CHANGE DESCRIPTION	BY

14	123008-DO2	PUMP MOUNT PLATE	1
13	PURCHASE	5/16-18x5/8 S.S.S.C.P.	1
12	PURCHASE	5/16-18x1/2 S.S.S.C.P.	1
11	801912	GREASE	1
10	568-143	O-RING (124284-09)	1
9	568-142	O-RING (124865)	1
8	N250	7/16-20 NUT	8
7	HX230	7/16-20x1-3/4 HHB	8
6	123000-00	STEEL BUSHING	8
5	H62500	NEOPRENE INSERT	8
4	124284-09	EXTERNAL SPLINED ADAPTER	1
3	124865	INTERNAL SPLINED HUB	1
2	124657-02	BACKING PLATE	1
1	123243-13	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY RJH	DATE 05-21-01 SCALE DRAWING NO. 126317 SHEET OF REV.

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