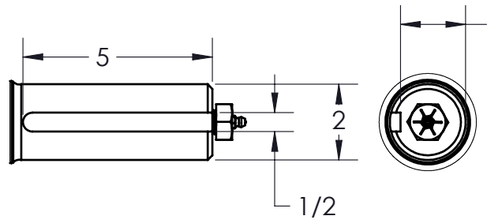
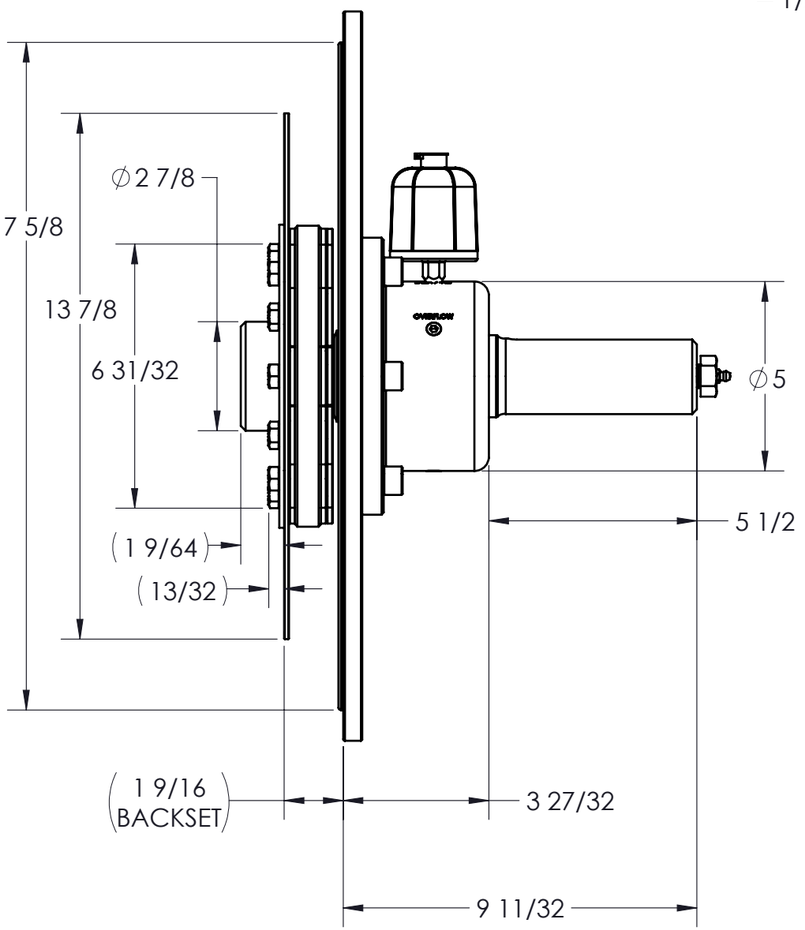
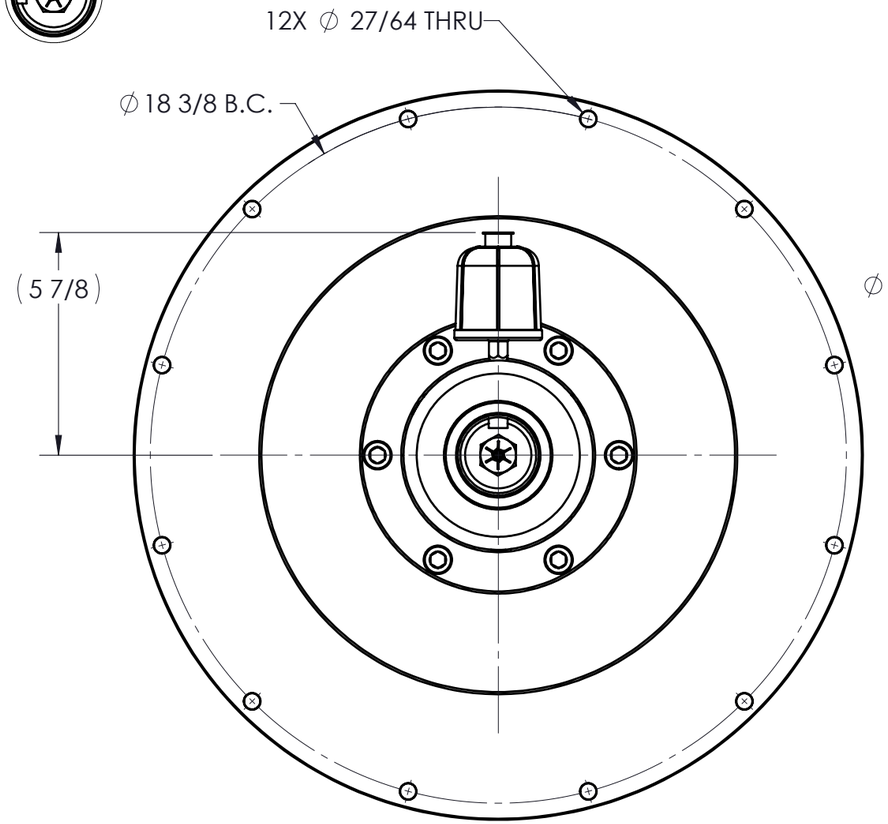
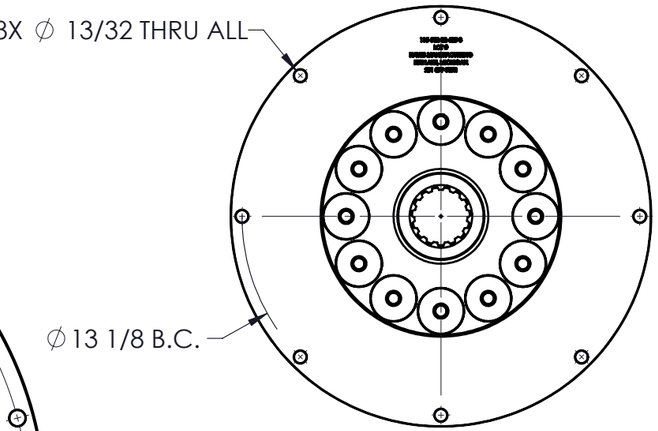
CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
	F	UPDATED TO PILOTED BUSHINGS; DRAIN PLUGS WAS (3) NOW (4)	6/29/2023	ZS	









COUPLING FRONT VIEW

COUPLING IS NOT SERVICABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	126293-03	PUMP MOUNT PLATE	1
2	126199	STUB SHAFT ASSEMBLY	1
3	126337	FLYWHEEL COUPLING ASSEMBLY	1
4	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	6

PUMP DRIVE SPECS	
FLYWHEEL	SAE 11.5
HOUSING	SAE 2
PUMP SHAFT	2X1/2
HP RATING (@1800 RPM)	275

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS, CONCENTRICITY, COUNTERBORE, ROUNDNESS, TRUE POSITION, COUNTERSINK, HOLE DEPTH, PARALLELISM, PERPENDICULARITY, SYMMETRIC, DIAMETER, CIRCULAR RUN OUT, "R" RADIUS, TOTAL RUN OUT

	NAME	DATE
DRAWN	VHA	6/29/2023
PCM APPR.		
ENG APPR.	ZS	7/5/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		

CLASS: BSS ASSY

DESCRIPTION: 11-1/2,2,2,5

MAKE	WEIGHT	HEAT TREAT
X	86.0 LBS	
BUY	VOLUME	FINISH
	CU.IN.	

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HAYES MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAYES MANUFACTURING IS PROHIBITED.

HAYES

TITLE: BEARING SUPPORTED STUB SHAFT ASSEMBLY

DWG. NO. 126335

REV F

DO NOT SCALE

SHEET 1 OF 5