

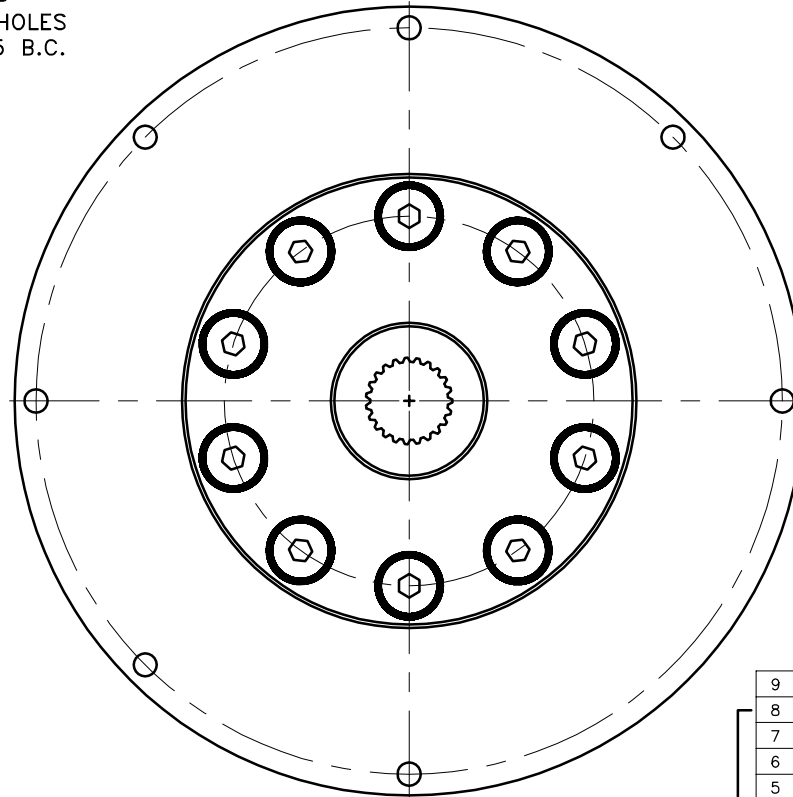
PT# 123008-AX4
SAE HOUSING MOUNT
31/64 DRILL THRU 12 HOLES
EQUALLY SPACED ON 20.875 B.C.
5" PUMP MOUNT. (4) 1/2-13
TAPPED HOLES EQUALLY SPACED
ON 6.38 B.C. FOR PUMP MOUNT.

123243-32
13.874 O.D
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

2.220
PUMP SHAFT

123196-29
SPLINE DATA
23 TEETH
16/32 D.P.
30° P.A.
1.500 MAJOR



UP TO 250 HP

COUPLING ASS'Y
#124523

9	123008-AX4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1625-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 HHB	10
5	123727	THREADED BUSHING	10
4	H62500	NEOPRENE INSERT	10
3	123196-29	COUPLING HUB	1
2	124961-01	BACKING PLATE	1
1	123243-32	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005		HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY MAYCROFT CHECKED BY SCALE	DATE 07-10-01	DRAWING NO. 126374 SHEET OF REV.	

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