



ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

24	126293-04	PUMP MOUNT PLATE	1
23	PURCHASE	1/2-13x1-1/4 SHCS	6
22	609000	GREASE ZERT	1
21	125294	SPECIAL 5/8-18 HHB	1
20	400500	V-RING	1
19	PURCHASE	1/4-20 x 1/2" BUTTON HEAD	6
18	568-154	O-RING	1
17	31141	OIL RESERVOIR	1
16	126196	SPLINED SHAFT	1
15	21610	SEAL	1
14	126645	REAR SEAL ADAPTER	1
13	1/8-27x7/8	DRAIN/OVERFLOW PLUG	3
12	22211E	SPHERICAL ROLLER BEARING	1
11	126197	BEARING HOUSING	1
10	211NP	BEARING	1
9	21163	SEAL	1
8	801912	GREASE	1
7	R-0017-03	GREASE PLUG	1
6	BOLT	7/16-20x1 HHB Y D	12
5	H92500	NEOPRENE INSERT	12
4	124412-02	THREADED BUSHING	12
3	126336	COUPLING HUB	1
2	126262-01	BACKING PLATE	1
1	124243-71	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS	DESCRIPTION	DRAWN BY LAWSON	DATE 7-31-01	DRAWING NO. 126403
		CHECKED BY RJH	SCALE	SHEET OF REV.

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