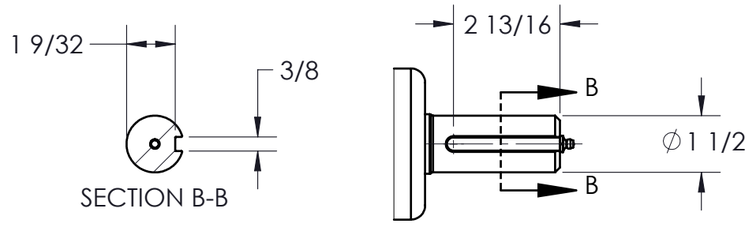
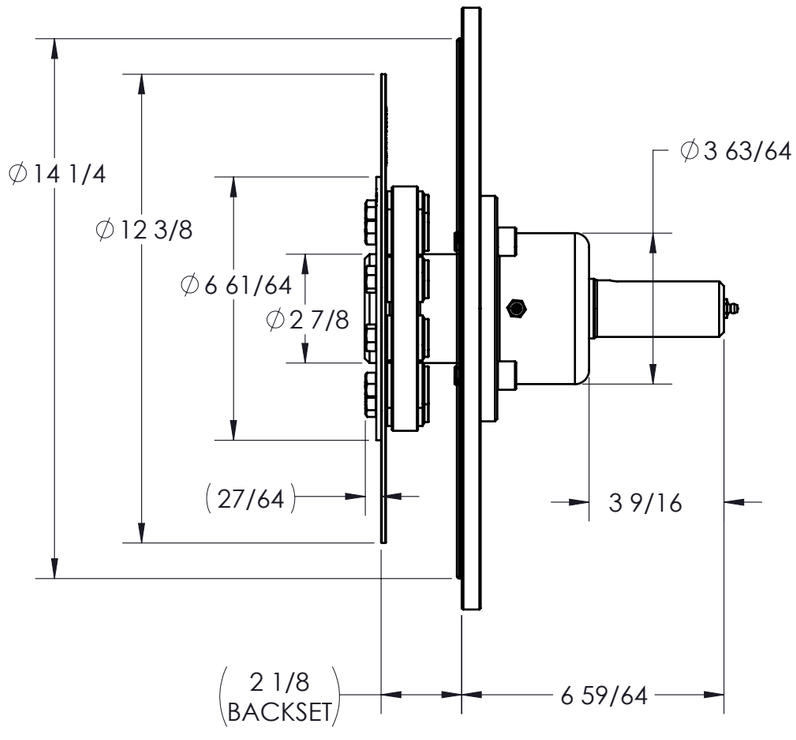
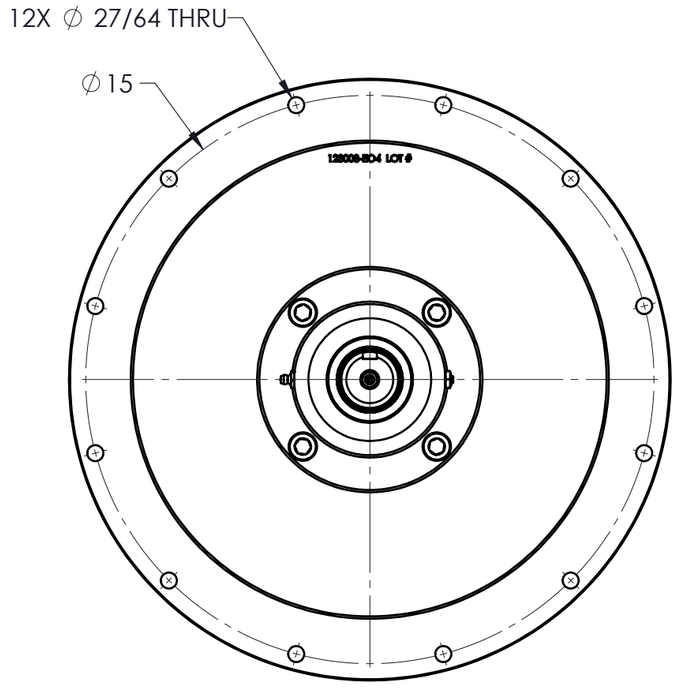
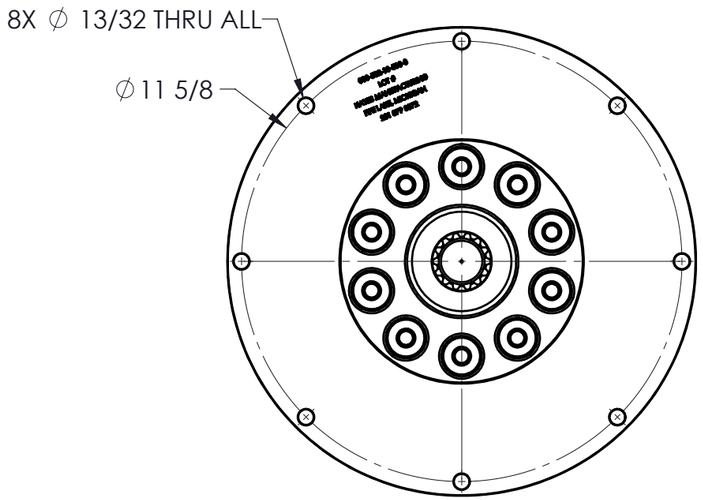
CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
4-B2, 5-C2, 5-D2	G	CHANGED TO PILOTED BUSHINGS	9/20/2022	ZS	









COUPLING FRONT VIEW

COUPLING IS NOT SERVICEABLE
SHAFT ASSEMBLY IS SERVICEABLE
CONTACT HAYES MANUFACTURING FOR PARTS AND AVALIABILITY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125732	FLYWHEEL COUPLING	1
2	126075	BEARING SUPPORT SUB ASSY	1
3	123008-EO4	PUMP MOUNT PLATE	1
4	1/2-13X1-1/8 SHCS	1/2-13 X 1-1/8 SHCS	4

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 4
PUMP SHAFT	1 1/2" SHAFT, 3/8" KEY
HP RATING (@1800 RPM)	250

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS, CONCENTRICITY, COUNTERBORE, ROUNDNESS, TRUE POSITION, COUNTERSINK, PARALLELISM, PERPENDICULARITY, HOLE DEPTH, DIAMETER, CIRCULAR RUN OUT, SYMMETRIC, "R" RADIUS, TOTAL RUN OUT

	NAME	DATE
DRAWN	V	9/21/2022
PCM APPR.		
ENG APPR.	ZS	10/24/2022
SHIP. APPR.		
QA APPR.		

CLASS: BS ASSY
DESCRIPTION: 10,4,1-1/2,3
MATERIAL:
MAKE: X
WEIGHT: 56.7 LB
HEAT TREAT:
BUY:
VOLUME: CU.IN.
FINISH:

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HAYES MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAYES MANUFACTURING IS PROHIBITED.

HAYES

TITLE: BEARING SUPPORT STUB SHAFT KIT

DWG. NO. 126467
REV G

DO NOT SCALE
SHEET 1 OF 5