

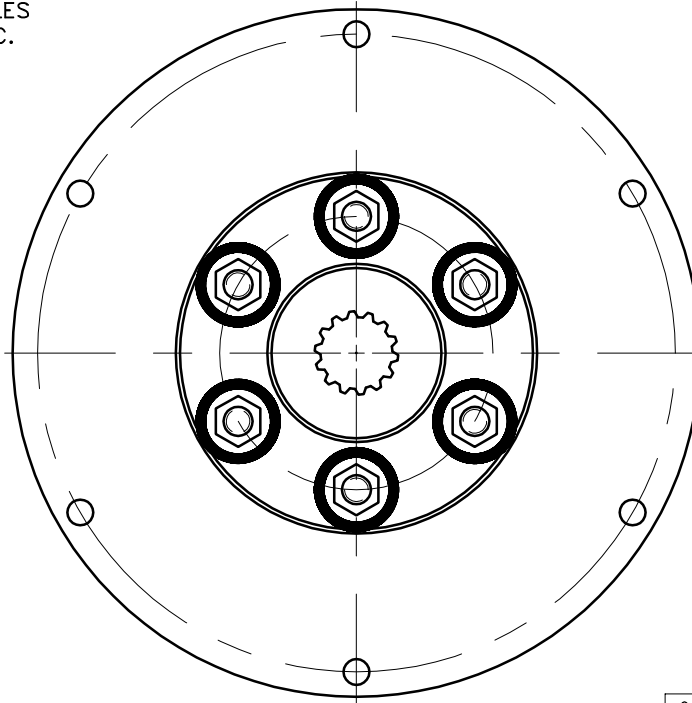
PT# 123008-EX4  
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU  
 12 HOLES EQUALLY SPACED ON 15.00 B.C.  
 5" PUMP PILOT S.A.E. "C" PUMP MOUNT.  
 (4) 1/2-13 TAPPED HOLES EQUALLY  
 SPACED ON 6.375 B.C.

123243-24  
 10.375 O.D.  
 (6) .406 HOLES  
 ON 9.625 B.C.

PUMP  
 OR  
 MOTOR

2.20 PUMP SHAFT

123044-15  
 SPLINE DATA  
 14 TEETH  
 12/24 D.P.  
 30° P.A.  
 1.263 MAJOR  
 SAE "C"



UP TO 110 HP

COUPLING ASS'Y  
 #125877

9	123008-EX4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20 x 1-3/4 HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123044-15	COUPLING HUB	1
1	123243-24	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 11-05-01 SCALE	DRAWING NO. 126539 SHEET OF REV.	

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED  
 SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,  
 COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.  
 IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
 THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES  
 FOR EXAMINATION WITHOUT OUR CONSENT.