

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2

123008-G02

S.A.E HOUSING MOUNT 27/64 DRILL
THRU 8 HOLES EQUALLY SPACED
ON 13.13 B.C. 4" PUMP PILOT
S.A.E "B" PUMP MOUNT.
(2) HOLES 1/2-13 TAPPED HOLES
EQUALLY SPACED ON 5.75 B.C.

124243-01

8.499 O.D.
(6) .343 HOLES
ON 7.875 B.C.

PUMP
OR
MOTOR

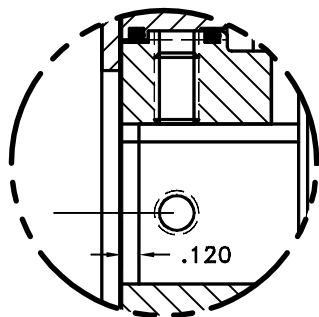
1.375 SHAFT LENGTH

1" SHAFT
1/4" KEY

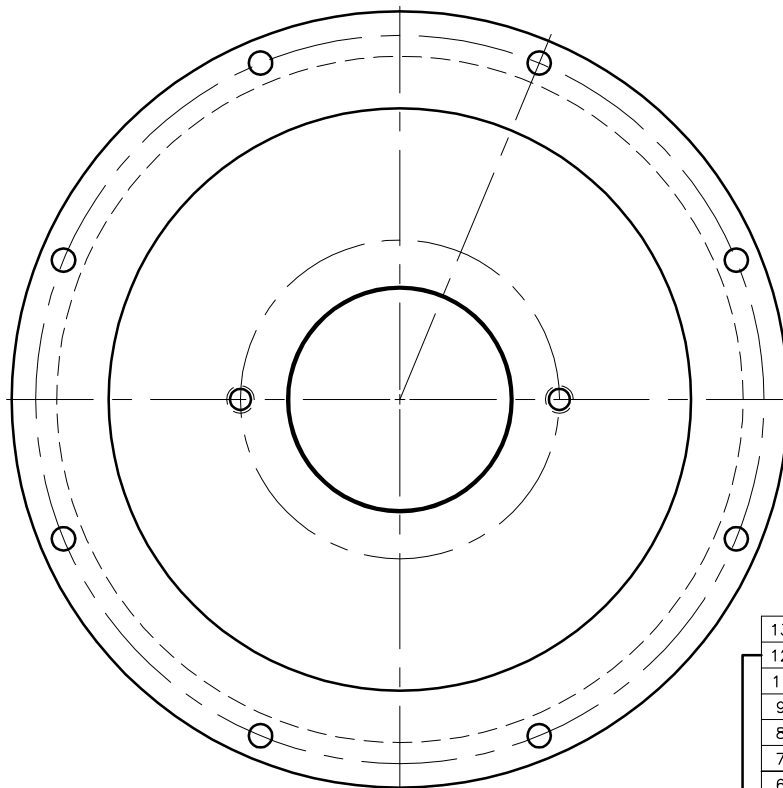
1.19
BACKSET

SAE #5 HOUSING

NOTE: REMOVE HUB FROM
ASSEMBLY, PRE-SET HUB ON
SHAFT AND REASSEMBLE USING
NUT & BOLT GRADE LOC-TITE
ON SET SCREWS.



1.375 SHAFT LENGTH



COUPLING ASS'Y #126675

13	123008-G02	PUMP MOUNT PLATE	1
12	801912	GREASE	1
11	PURCHASE	5/16-18 x 5/8" SS SCP	1
9	PURCHASE	5/16-18 x 1/2" SS SCP	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124838-11)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124838-11	EXTERNAL SPLINED HUB	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124243-01	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE	MATERIAL
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING	DATE 02-21-02	DRAWING NO. 126674	SHEET OF REV.
	CHECKED BY RJH	SCALE		

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