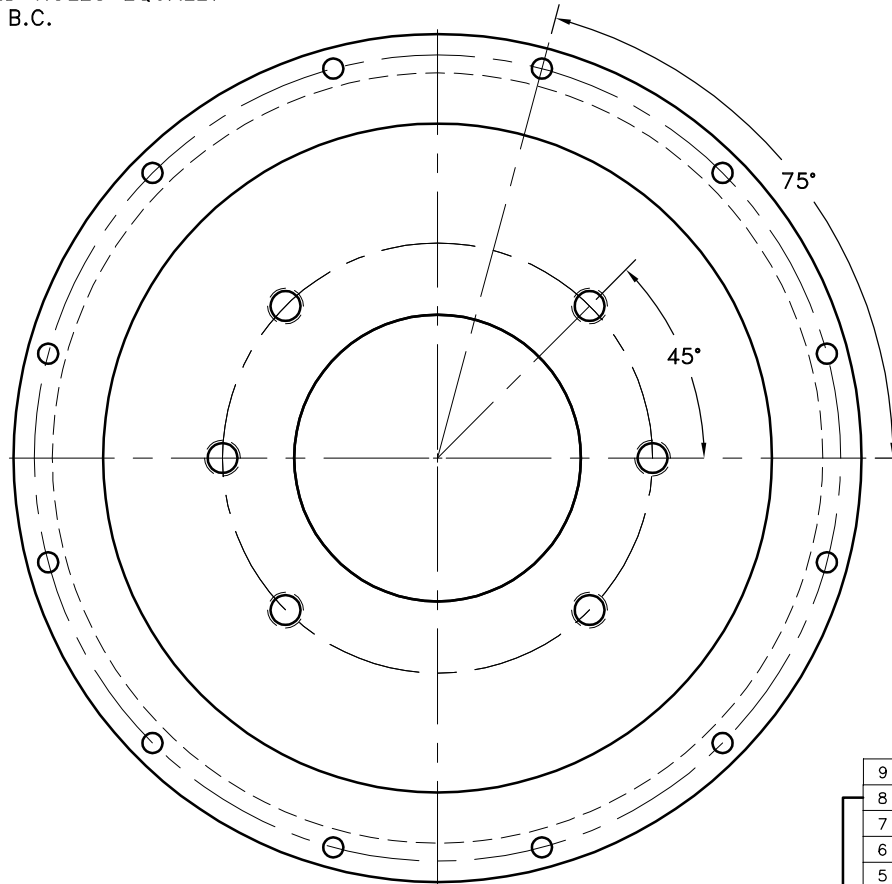


PT# 123845-01
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 16.88 B.C.
 6" PUMP PILOT S.A.E. "D" PUMP MOUNT.
 (4) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.000 B.C.
 (2) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.000 B.C.
 123243-32
 13.874 O.D.
 (8) .406 HOLES
 ON 13.125 B.C.
 123196-04
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE "D-E"



COUPLING ASS'Y #123433

UP TO 250 HP

9	123845-01	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20-1 BOLT	10
5	123727	THREADED BUSHING	10
4	H62500	NEOPRENE INSERT	10
3	123196-04	COUPLING HUB	1
2	124961-01	BACKING PLATE	1
1	123243-32	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 03-04-02 SCALE	DRAWING NO. 126682 SHEET OF REV.	

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