

CUSTOMER DRAWING

| REVISIONS | | | | | |
|-----------|------|-----------------------------|-----------|-------|-------|
| ZONE | REV. | DESCRIPTION | DATE | APR 1 | APR 2 |
| | A | CHANGED TO PILOTED BUSHINGS | 9/15/2022 | ZS | |

D

C

B

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D


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A

| PUMP DRIVE SPECS | |
|-----------------------|---------------|
| FLYWHEEL | SAE 11.5 |
| HOUSING | SAE 3 |
| PUMP FLANGE | SAE B 2-BOLT |
| PUMP SHAFT | 13T 16/32 "B" |
| HP RATING (@1800 RPM) | 110 |

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|---|--|--|-----|-----------------------------|---|--|--|
| <div>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/32 ANGULAR: MACH ±1/2° TWO DECIMAL: ±.01 THREE DECIMAL: ±.005 FOUR DECIMAL: ±.0005</div> | | <div>SYMBOLS</div> <div><div>□ FLATNESS</div><div>○ ROUNDNESS</div><div>// PARALLELISM</div><div>∅ DIAMETER</div><div>"R" RADIUS</div></div> <div><div>⊙ CONCENTRICITY</div><div>⊕ TRUE POSITION</div><div>⊥ PERPENDICULARITY</div><div>↗ CIRCULAR RUN OUT</div><div>↗ TOTAL RUN OUT</div></div> <div><div>⊔ COUNTERBORE</div><div>∇ COUNTERSINK</div><div>≡ SYMMETRIC</div></div> | | NAME | DATE | <div></div> | |
| <div>CLASS</div> <div>SAE 10</div> <div>DESCRIPTION</div> <div>11-1/2,3,13T16/32,B2,110</div> | | DRAWN | VHA | 9/13/2021 | <div>TITLE:</div> <div>PUMP DRIVE KIT</div> | | |
| | | PCM APPR. | | | | | |
| | | ENG APPR. | ZS | 9/20/2022 | | | |
| | | SHIP. APPR. | | | | | |
| <div>MAKE</div> <div>Xx</div> <div>BUY</div> | | QA APPR. | | | <div>DWG. NO.</div> <div>126683</div> | | |
| | | MATERIAL | | | | | |
| <div>WEIGHT</div> <div>47.79 LB</div> | | <div>HEAT TREAT</div> | | <div>REV</div> <div>A</div> | | | |
| <div>VOLUME</div> <div>CU.IN.</div> | | <div>FINISH</div> | | | | | |
| | | | | <div>DO NOT SCALE</div> | | | |
| | | | | <div>SHEET 1 OF 4</div> | | | |