



**NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & RE- ASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS**

**COUPLING ASS'Y  
#124764**

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

11	123008-EN2	PUMP MOUNT PLATE	1
10	801912	GREASE	1
9	PURCHASE	5/16-18 x 3/4" SSSCP	1
8	PURCHASE	5/16-18 x 5/8" SSSCP	1
7	568-143	O-RING (124282-02)	1
6	568-142	O-RING (124838-07)	1
5	H52500	NEOPRENE INSERT	6
4	123206-01	STEEL RIVET	6
3	124838-07	EXTERNAL SPLINED HUB	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124243-21	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$ .000 $\pm .005$ .0000 $\pm .0005$	<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING WITH PUMP MOUNT PLATE MATERIAL	DRAWN BY SIETING CHECKED BY RJH	DATE 07-23-02 SCALE DRAWING NO. <b>126852</b> SHEET OF REV.
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				

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