



ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#126313

126337
COUPLING ASS'Y

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
E1	05/09/2005	REMOVED ATTN BOX.	ZS	RJH	HM

23	126293-04	PUMP MOUNT PLATE	1
22	BOLT	1/2-13x1-1/4 SHCS	6
21	BOLT	1/4-20x1/2 BUTTON HEAD	6
20	568-154	O-RING	1
19	31141	OIL RESERVOIR	1
18	600000	GREASE ZERT	1
17	126312	SPLINED SHAFT	1
16	21610	SEAL	1
15	126645	REAR SEAL ADAPTER	1
14	1/8-27	DRAIN/OVERFLOW PLUG	3
13	22211E	SPHERICAL ROLLER BEARING	1
12	126197	BEARING HOUSING	1
11	211NP	BEARING	1
10	19992	SEAL	1
9	400501	V-RING SEAL	1
8	801912	GREASE	2
7	R-0017-03	GREASE PLUG	1
6	BOLT	7/16-20x1 HHB Y D	12
5	H92500	NEOPRENE INSERT	12
4	124412-02	SPEC. THREADED BUSHING	12
3	126336	COUPLING HUB	1
2	126262-01	BACKING PLATE	1
1	124243-71	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 10-16-02	DRAWING NO. 126951
DESCRIPTION		CHECKED BY RJH	SCALE	SHEET OF REV.

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