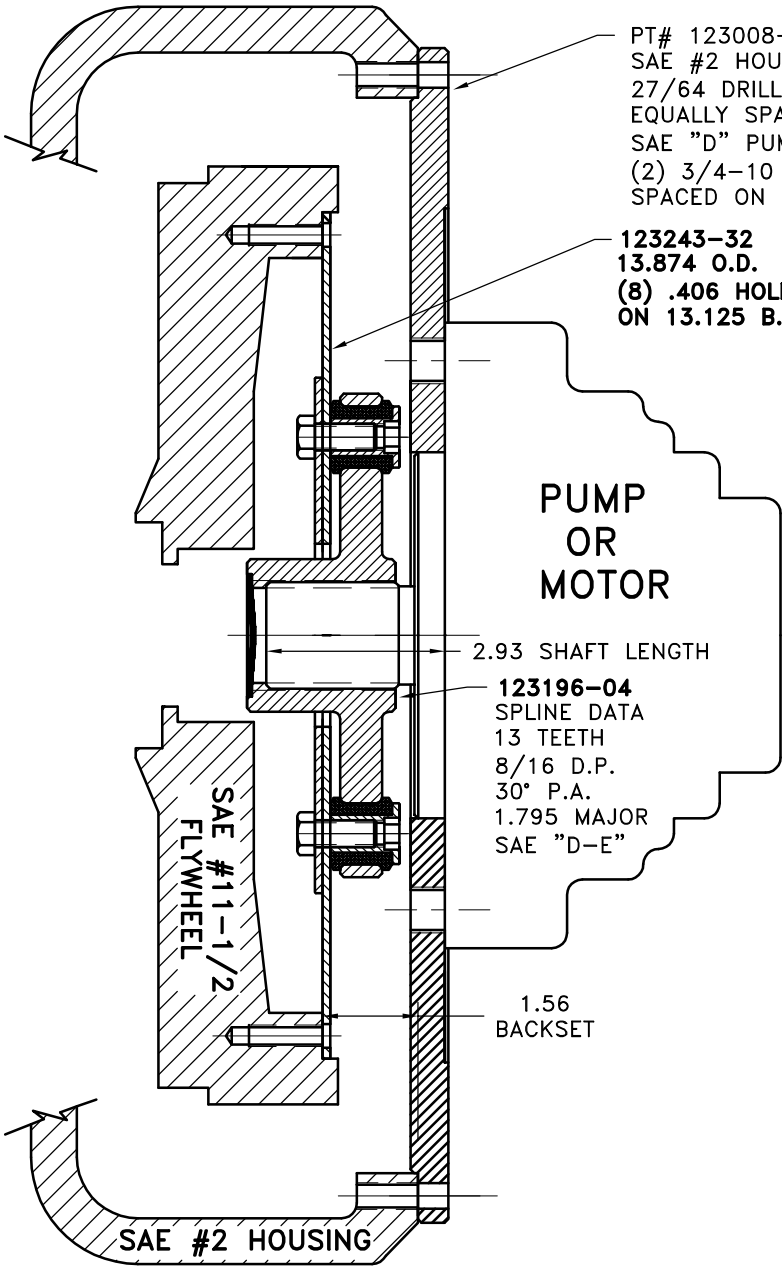


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



PT# 123008-CS2
 SAE #2 HOUSING MOUNT
 27/64 DRILL THRU 12 HOLES
 EQUALLY SPACED ON 18.38 B.C.
 SAE "D" PUMP MOUNT. 6" PUMP PILOT.
 (2) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.000 B.C.

123243-32
 13.874 O.D.
 (8) .406 HOLES
 ON 13.125 B.C.

PUMP
 OR
 MOTOR

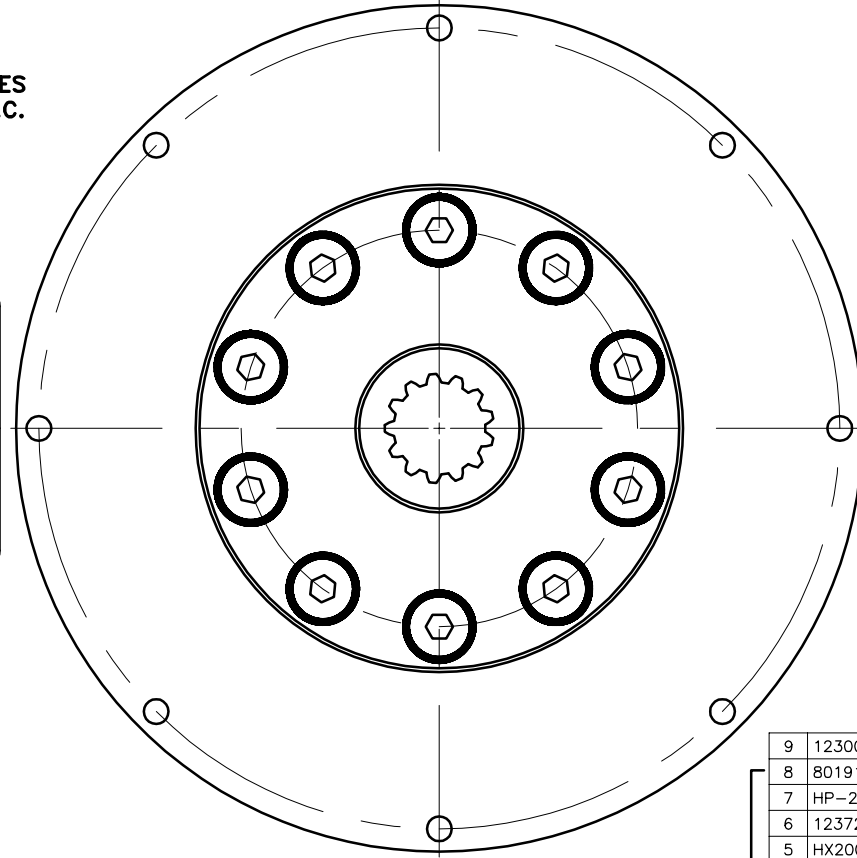
2.93 SHAFT LENGTH

123196-04
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE "D-E"

SAE #11-1/2
 FLYWHEEL

1.56
 BACKSET

SAE #2 HOUSING



COUPLING ASS'Y
 #123433

UP TO 250 HP

QTY.	PART NUMBER	DESCRIPTION
1	123008-CS2	PUMP MOUNT PLATE
1	801912	GREASE
1	HP-2000-S-62	HUBBARD PLUG
10	123727	THREADED BUSHING
10	HX200	7/16-20x1 HHB
10	H62500	NEOPRENE INSERT
1	123196-04	COUPLING HUB
1	124961-01	BACKING PLATE
1	123243-32	FLYWHEEL PLATE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE ±1/2°			
	FRACTION ±1/32			
	DECIMAL			
	.00 ±.01			
	.000 ±.005			
	.0000 ±.0005			
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES			
	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
		DRAWN BY	DATE	DRAWING NO.
		SIETING	10-21-02	126962
		CHECKED BY	SCALE	SHEET OF REV.
		RJH		126962 OF REV.



TITLE
 PUMP MT PLATE W/ FLYWHEEL COUPLING ASS'Y

MATERIAL

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