

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2

PT# 123008-AU4
 SAE HOUSING MOUNT 31/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 20.88 B.C.
 SAE "F" ~ 7.00" PUMP MOUNT.
 (4) 1-8 TAPPED HOLES EQUALLY
 SPACED ON 13.78" B.C.

123243-39
 18.375 O.D.
 (8) .531 HOLES
 ON 17.250 B.C.

123196-14
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE "D-E"

PUMP
 OR
 MOTOR

2.930 SHAFT
 LENGTH

SAE #14 FLYWHEEL

1.000
 BACKSET

SAE #1 HOUSING

COUPLING ASS'Y #123523

UP TO 350 HP

9	123008-AU4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20 x 1" HHB	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196-14	COUPLING HUB	1
2	124961-02	BACKING PLATE	1
1	123243-39	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 11-11-02 SCALE	DRAWING NO. 126987 SHEET OF REV.

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