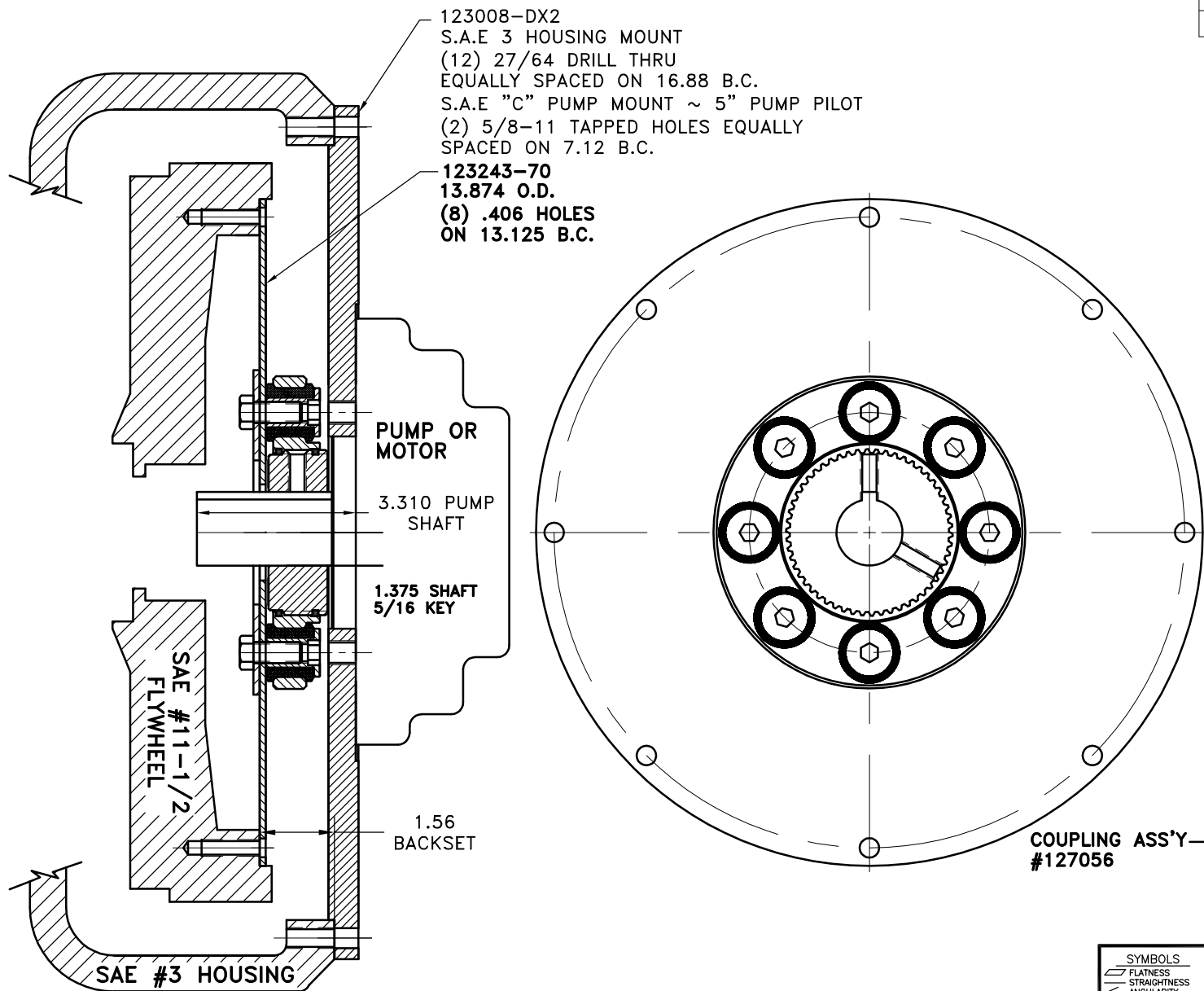


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS

12	123008-DX2	PUMP MOUNT PLATE [3]	1
11	801912	GREASE	1
10	PURCHASE	5/16-18x1/2 SSSCP	1
9	PURCHASE	5/16-18x3/8 SSSCP	1
8	568-236	O-RING	2
7	HX200	7/16-20x1 HHB	8
6	123727	THREADED BUSHING	8
5	H62500	NEOPRENE INSERT	8
4	125562	INT. SPL. HUB [54-16/32\5.000]	1
3	125563-17	EXTERNAL SPLINED ADAPTER	1
2	124657-02	BACKING PLATE	1
1	123243-70	FLYWHEEL PLATE [11.5\5.000]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 01-21-03 SCALE	DRAWING NO. 127055 SHEET OF REV.	

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