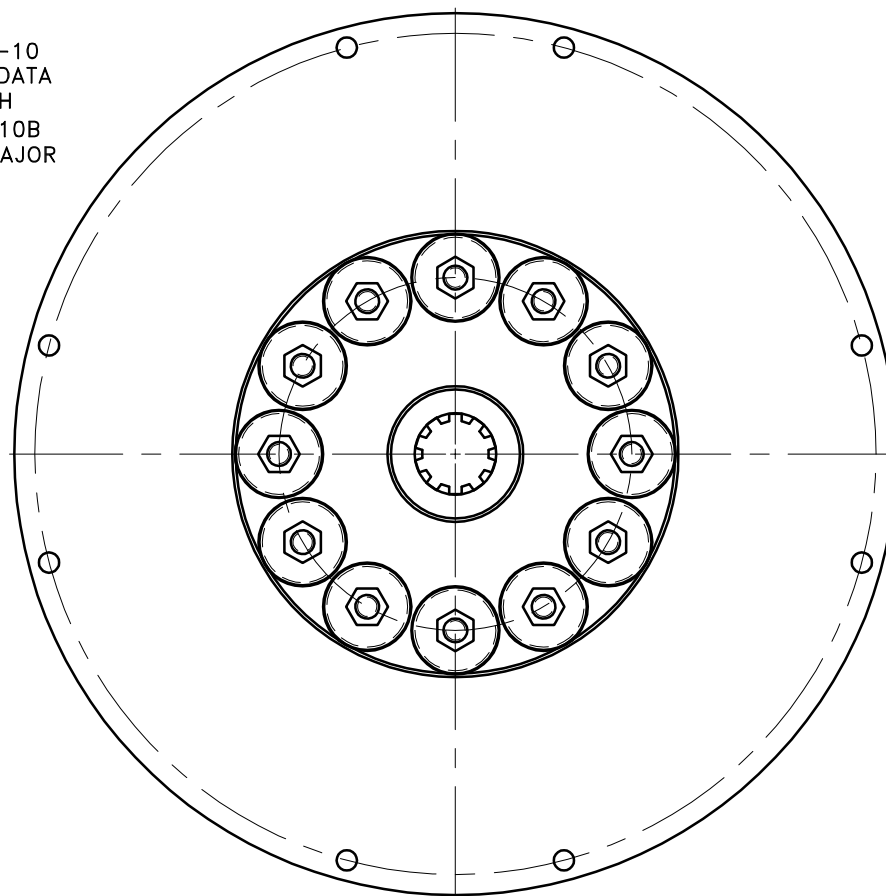
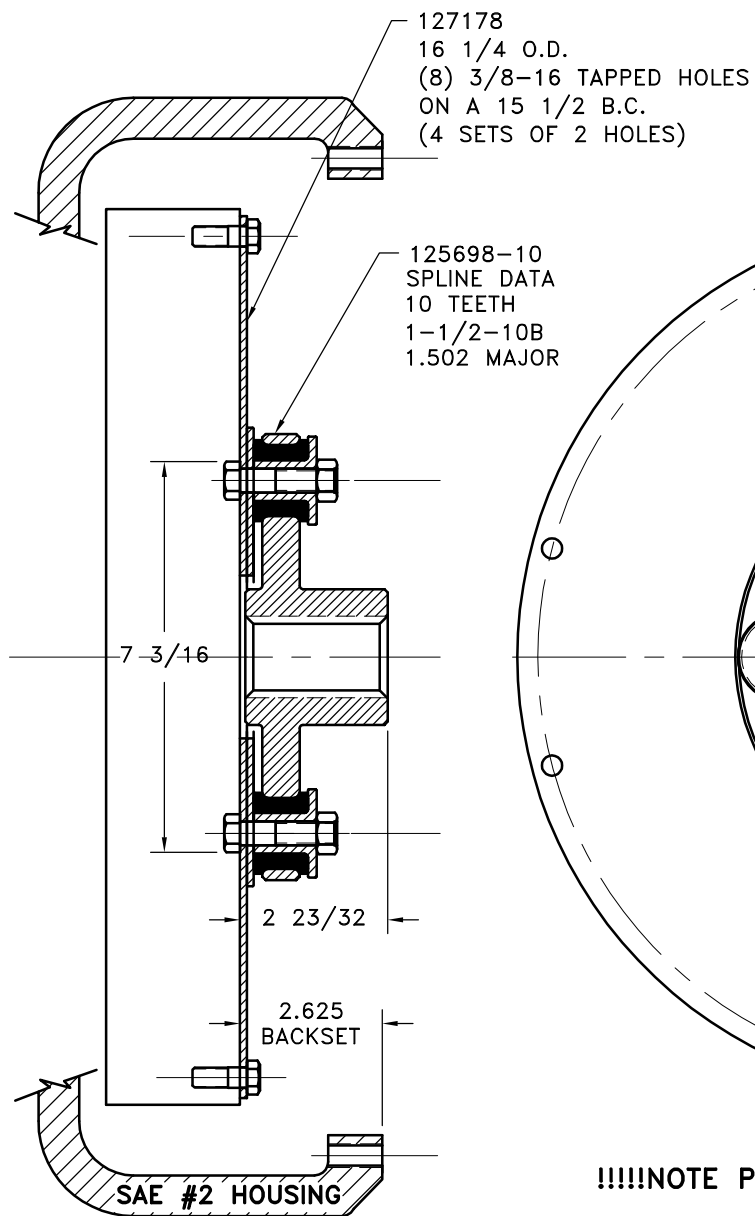


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	08/25/2004	ADDED BACKING PLATE	ZS	RJH	HM



!!!!NOTE POSITION OF BACKING PLATE!!!!

UP TO 350 HP

9	127036	3/8-16 CLUTCH BOLT	8
8	801912	GREASE	1
7	123706-02	STEEL BUSHING	12
6	N250	7/16-20 NUT	12
5	HX230	7/16-20 x 1 3/4" HHB	12
4	H92500	NEOPRENE INSERT	12
3	125698-10	COUPLING HUB [1.5-10C\6.500]	1
2	124961-02	BACKING PLATE	1
1	127178	FLYWHEEL PLATE [SPEC.\6.500]	1

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE HAYES MANUFACTURING INC. ® FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY SIETING CHECKED BY RJH	DATE 04-23-03 SCALE DRAWING NO. 127177 SHEET OF REV.
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				