

P/N 123845-09
SAE #4 HOUSING MOUNT
(12) 27/64 DRILL THRU
EQUALLY SPACED ON 15.000 B.C.
SAE "C" PUMP MOUNT 5.000 PILOT
(2) 5/8-11 TAPPED HOLES
EQ. SPACED ON 7.125 B.C.
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON 6.375 B.C.
123243-02
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

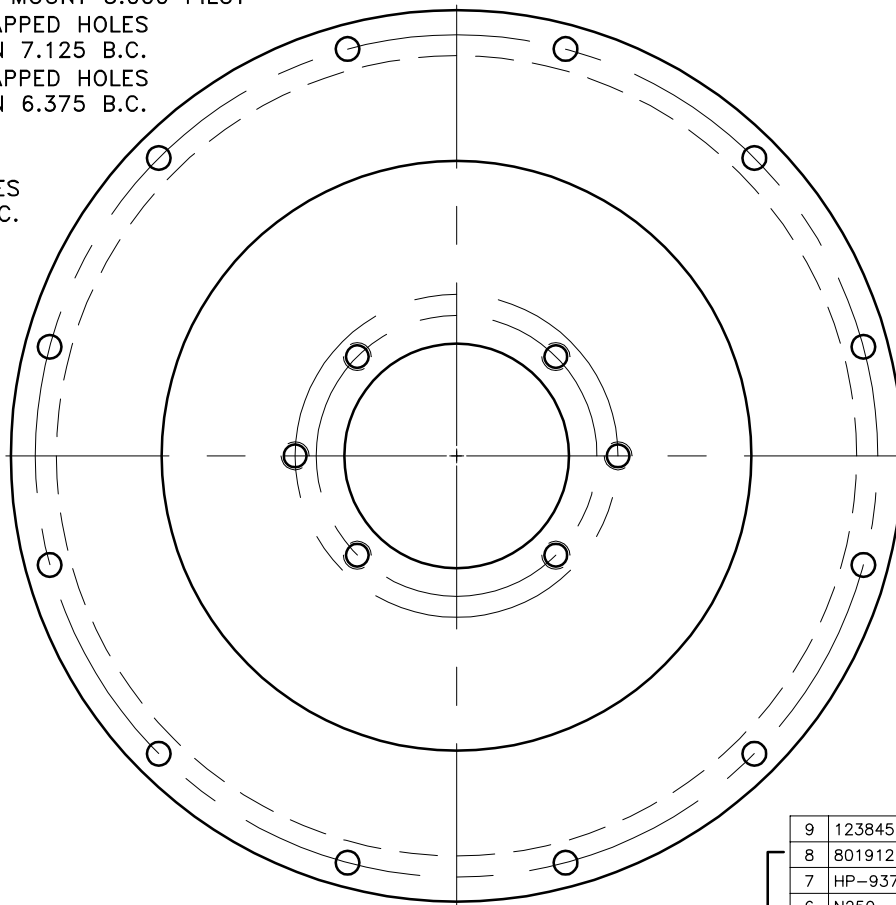
**PUMP
OR
MOTOR**

1.65 PUMP SHAFT

123776-10
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

2.125
BACKSET

SAE #4 HOUSING



**COUPLING ASS'Y
#123959**

UP TO 65 HP

9	123845-09	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-937-S-32	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20x1-3/4 HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123776-10	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING	DATE 04-24-03	DRAWING NO. 127181	SHEET OF REV.