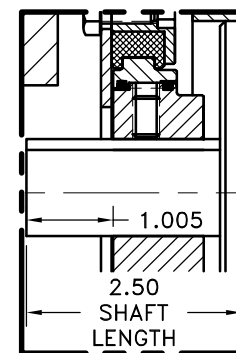
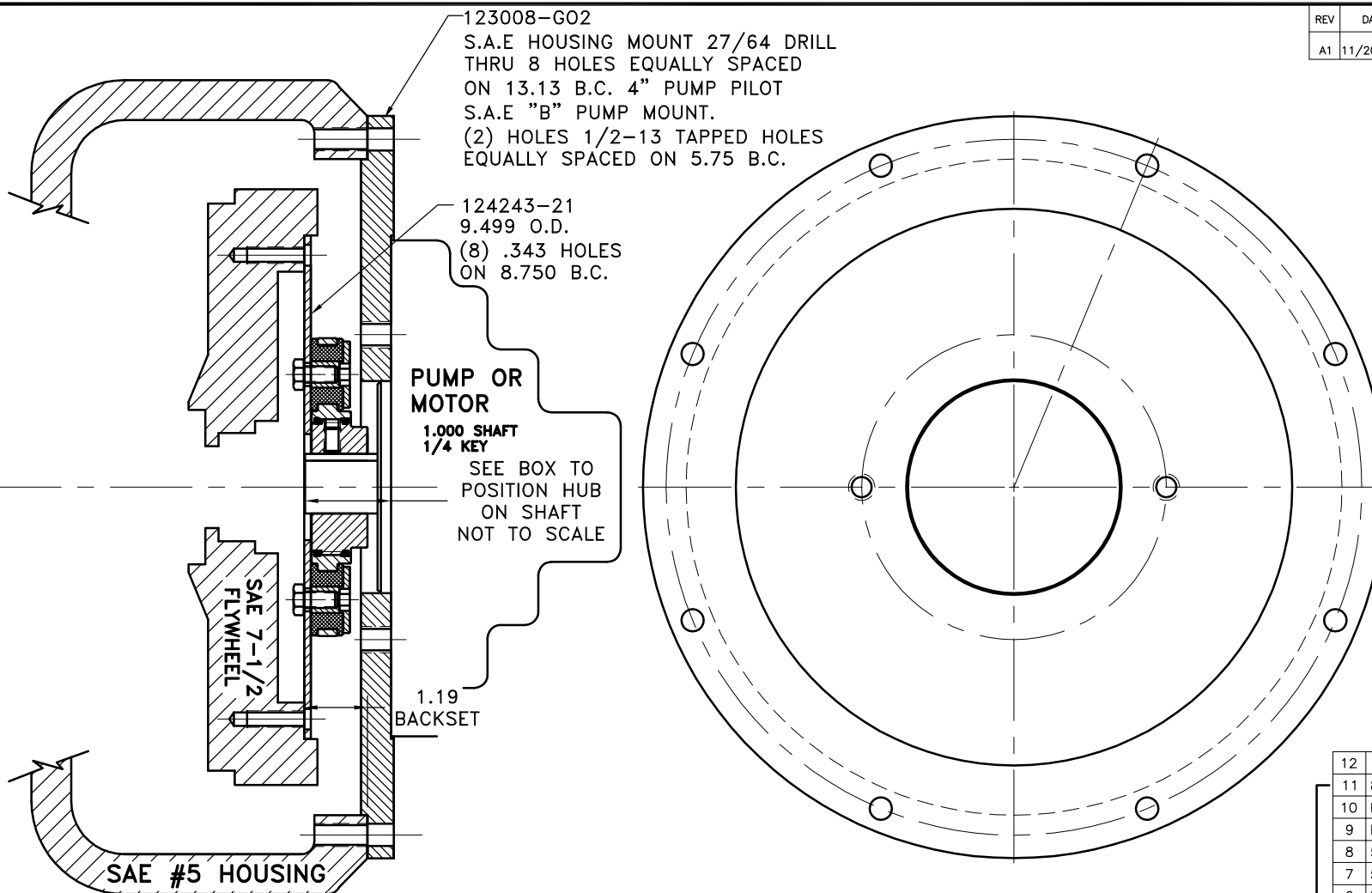
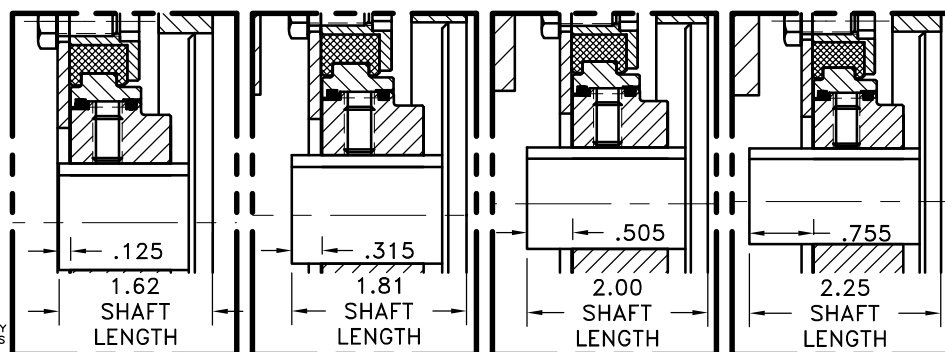


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	11/20/2003	FIXED FLYWHEEL P/N	ZS	HM	RJH



NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS



COUPLING ASS'Y #124404

12	123008-G02	PUMP MOUNT PLATE [5]	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 3/4" SSSCP	1
9	PURCHASE	5/16-18 x 5/8" SSSCP	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124838-11)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124838-11	EXTERNAL SPLINED HUB	1
2	124282-02	INT. SPL. HUB [40 16/32\4.250]	1
1	124243-21	FLYWHEEL PLATE [7.5\4.250]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDTNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 05-01-03 SCALE	DRAWING NO. 127192 SHEET OF REV.	

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