

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

PT# 123008-E02
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (2) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.75 B.C.

123243-20
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

123776-13
 SPLINE DATA
 11 TEETH
 16/32 D.P.
 30° P.A.
 .770 MAJOR

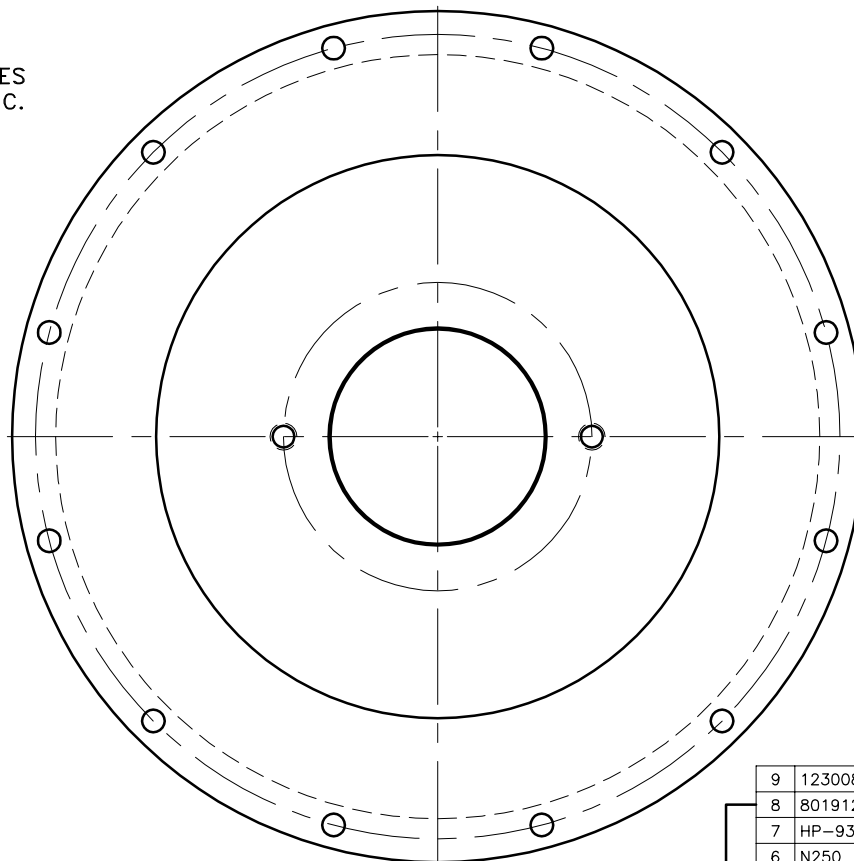
PUMP
 OR
 MOTOR

1.875 SHAFT
 LENGTH

2.125
 BACKSET

SAE #4 HOUSING

SAE 10 FLYWHEEL



COUPLING ASS'Y
 #125618

UP TO 65 HP

9	123008-E02	PUMP MOUNT PLATE [4]	1
8	801912	GREASE	1
7	HP-937-S-32	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20 x 1-3/4" HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123776-13	COUPLING HUB [11 16/32\3.250]	1
1	123243-20	FLYWHEEL PLATE [10\3.250]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MT. PLATE MATERIAL	DRAWN BY SIETING DATE 08-07-03 CHECKED BY R/JH SCALE
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWING NO. 127277 SHEET OF REV.	127277 SHEET OF REV.	127277 SHEET OF REV.	127277 SHEET OF REV.

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