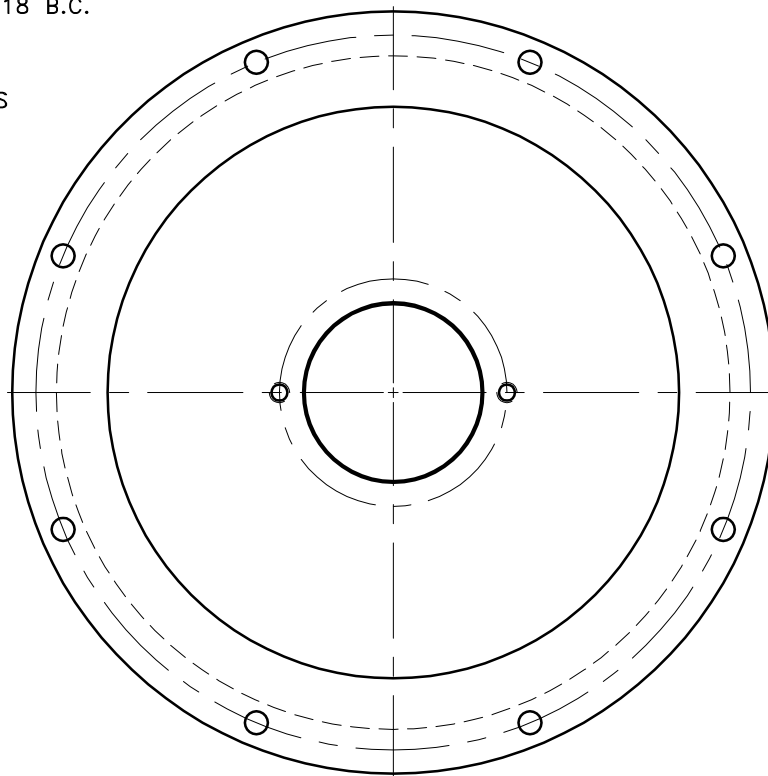
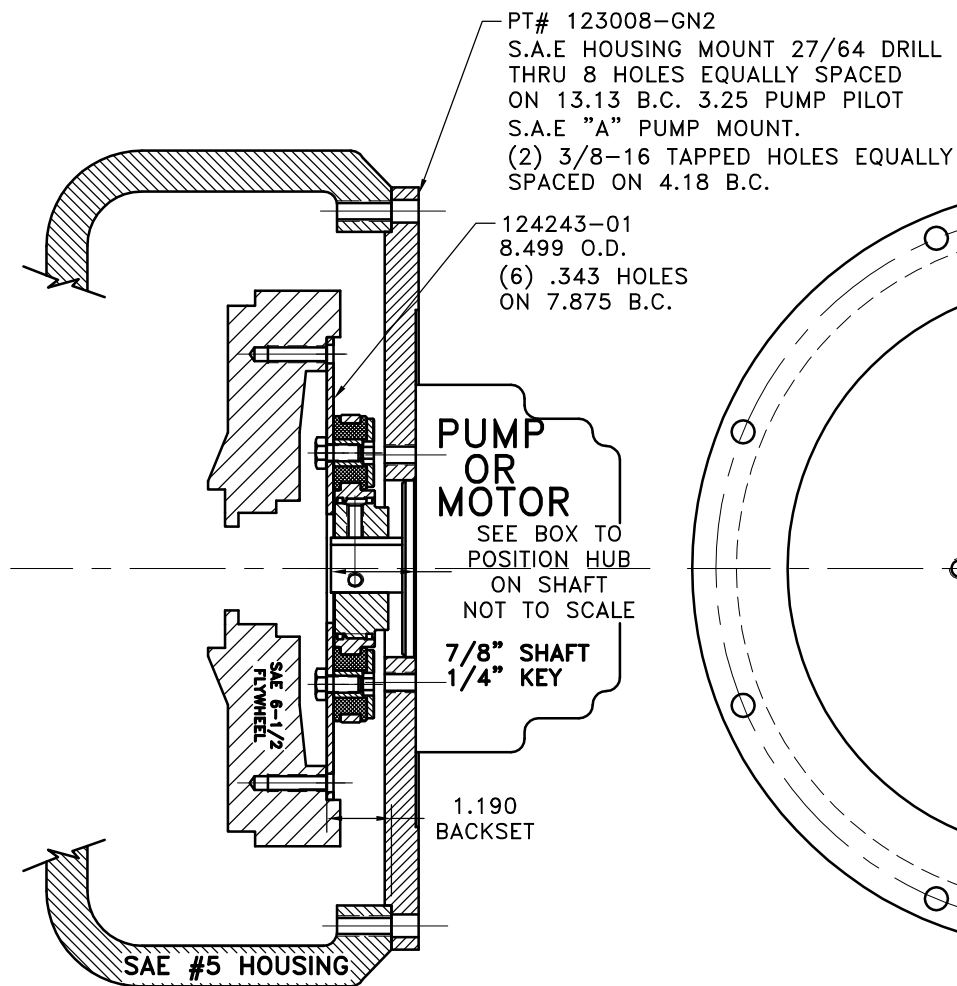
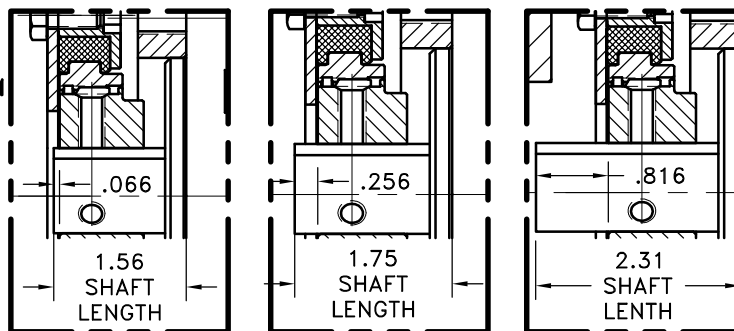


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



COUPLING ASS'Y #125204

NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS



12	123008-GN2	PUMP MOUNT PLATE [5]	1
11	PURCHASE	5/16-18 x 5/8" SSSCP	1
10	PURCHASE	5/16-18 x 1/2" SSSCP	1
9	801912	GREASE	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124838-41)	1
6	HX100	5/16-24 x 5/8" HHB	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124838-41	EXT SPL. HUB	1
2	124282-02	INT SPL. HUB [40 16/32\4.250]	1
1	124243-01	FLYWHEEL PLATE [6.5\4.250]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY LAWSON CHECKED BY RJH	DATE 12-17-03 SCALE	DRAWING NO. 127399 SHEET OF REV.	

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