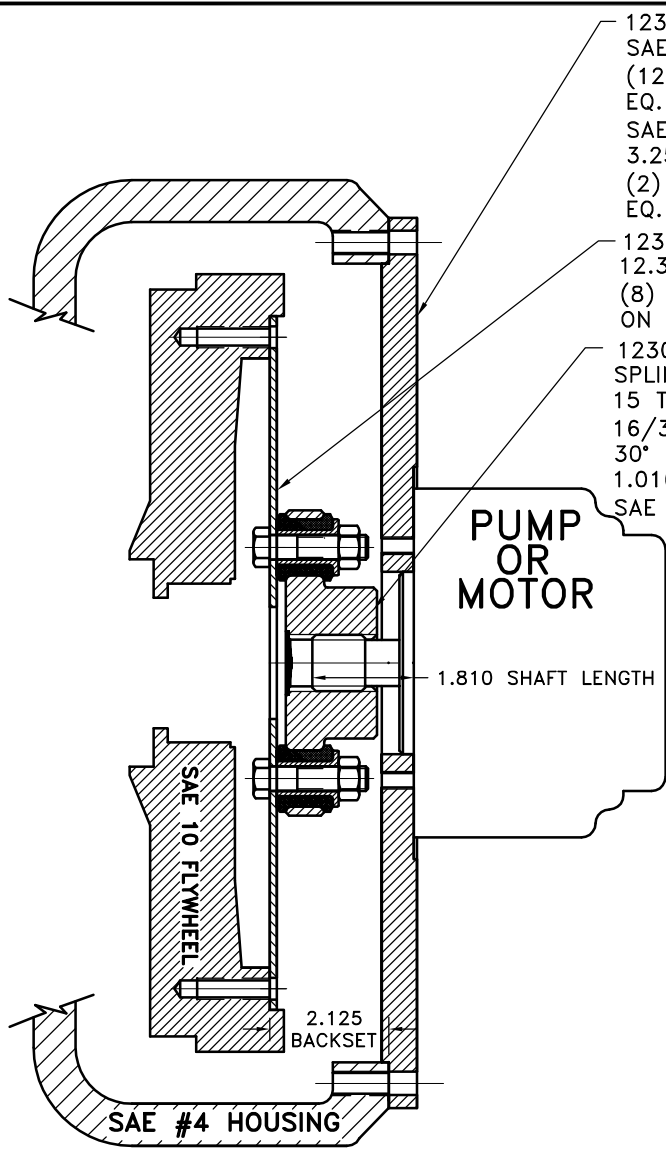


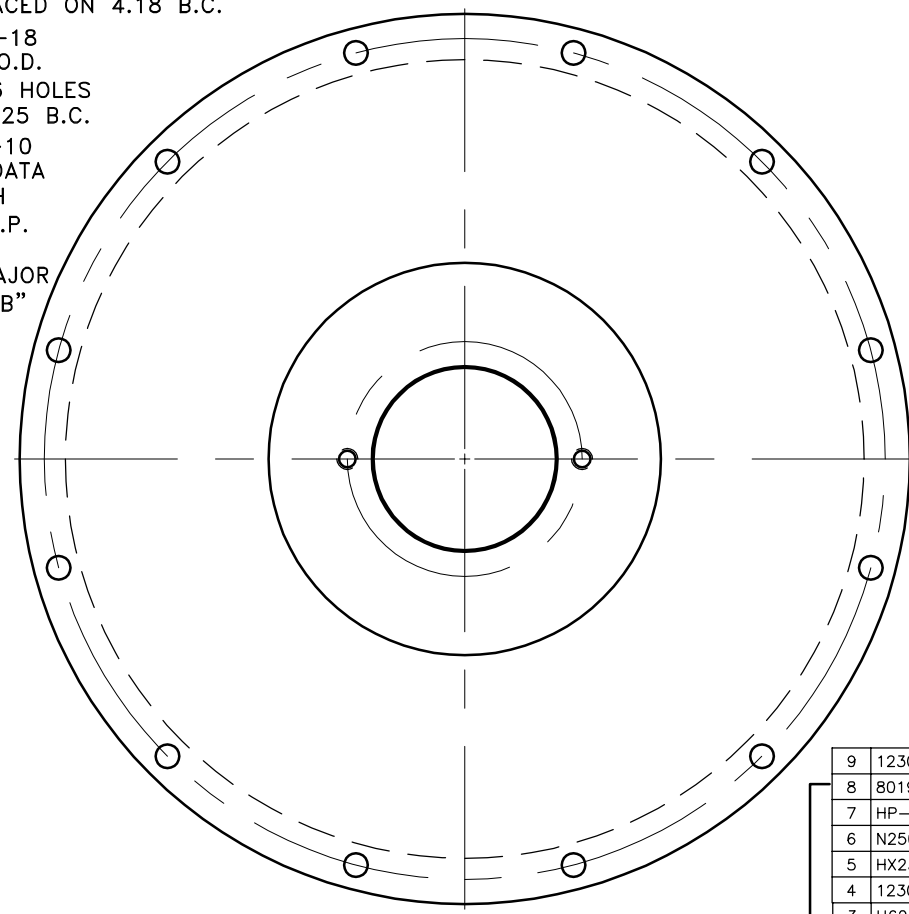
REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



123008-EN2
SAE #4 HOUSING MOUNT
(12) 27/64 HOLES THRU
EQ. SPACED ON 15.00 B.C.
SAE "A" PUMP MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

123243-18
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123044-10
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"



UP TO 110 H.P.

COUPLING ASS'Y
#124746

9	123008-EN2	PUMP MOUNT PLATE [4]	1
8	801912	GREASE	1
7	HP-1125-S-32	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20x1-3/4 HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123044-10	COUP. HUB [15 16/32\4.125]	1
1	123243-18	FLYWHEEL PLATE [10\4.125]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS Ⓞ CIRCULAR RUN OUT Ⓣ TOTAL RUN OUT Ⓜ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING	DATE 01-12-04	DRAWING NO. 127413	SHEET OF REV.

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