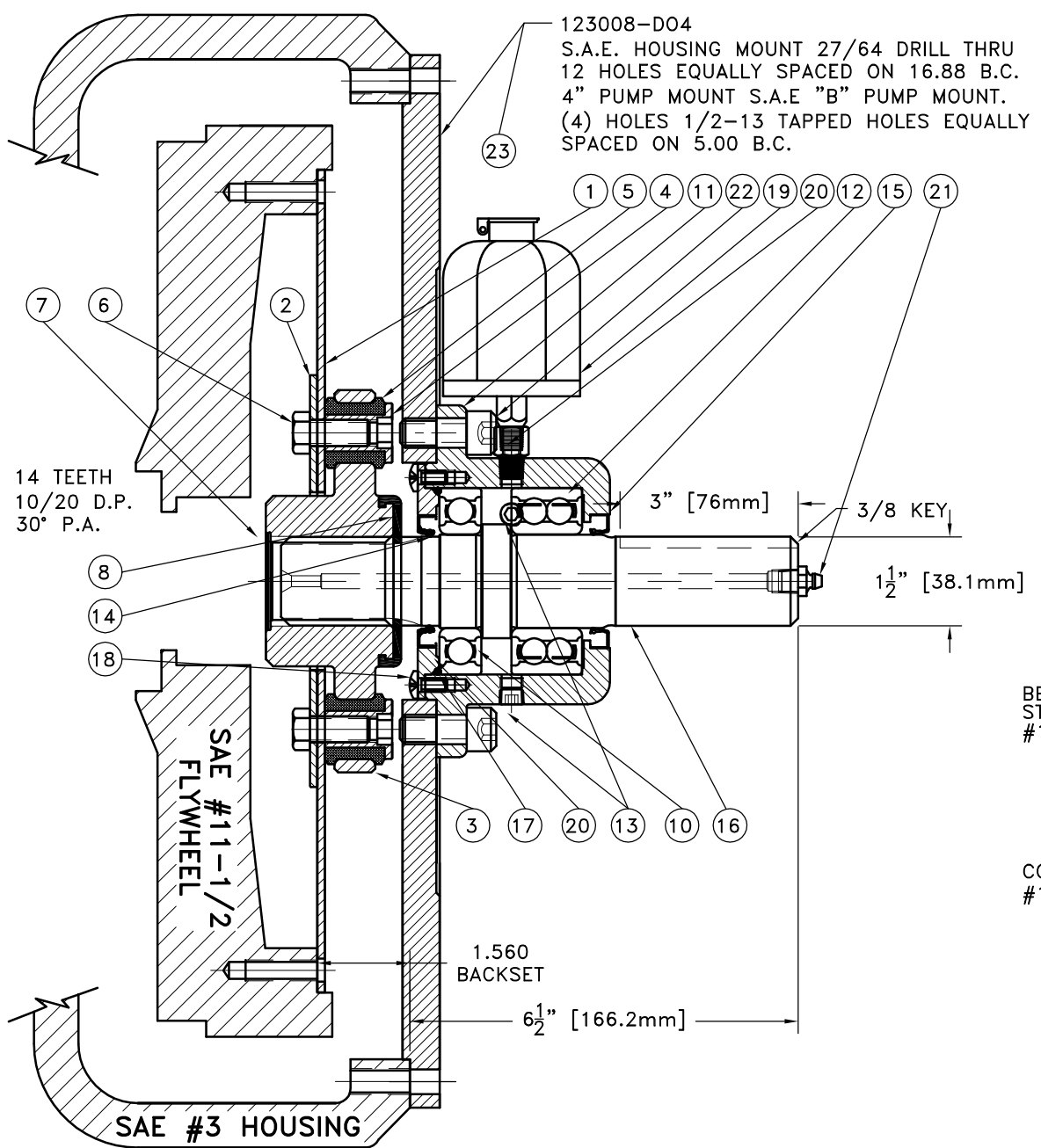


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	04/13/2004	CHANGED OIL RESERVOIR	ZS	RJH	HM



**ATTENTION!!!**

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED HALF FULL WITH 5W30 SYNTHETIC OIL. ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE CHECK TO MAKE SURE THAT OIL IS STILL HALF FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICHEVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

BEARING SUPPORTED  
STUB SHAFT SUB-ASS'Y  
#126651

COUPLING ASS'Y  
#126650

24	123008-DO4	PUMP MOUNT PLATE	1
23	740000	1/2-13-1-1/8 SHCS	4
22	600000	GREASE ZERT	1
21	126652	REAR SEAL ADAPTER	1
20	50785K250	M/F ADAPTER	1
19	31141	OIL RESERVOIR	1
18	PURCHASE	1/4-20 x 1/2" BUTTON HEAD	6
17	568-151	O-RING	1
16	126647	SPLINED SHAFT	1
15	CRW1-R-15830	SEAL	1
14	CR 14903	SEAL	1
13	1/8-27	DRAIN/OVERFLOW PLUG	3
12	5208WD	DOUBLE BEARING	1
11	126646	BEARING HOUSING	1
10	208WD	BEARING	1
9	801912	GREASE	1
8	S14T1020	MOLDED SEAL	1
7	R-0017-02	GREASE PLUG	1
6	HX200	7/16-20-1 BOLT	10
5	H62500	NEOPRENE INSERT	10
4	123727	THREADED BUSHING	10
3	126648	COUPLING HUB	1
2	124657-03	BACKING PLATE	1
1	124243-30	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS Ⓢ CIRCULAR RUN OUT Ⓣ TOTAL RUN OUT Ⓜ CYLINDRICITY Ⓡ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		TITLE: BEARING SUPPORTED STUB SHAFT ASSY MATERIAL:		
DESCRIPTION		DRAWN BY: LAWSON CHECKED BY:	DATE: 2-26-04 SCALE:	DRAWING NO.: 127457 SHEET OF REV.